

Robustné PID-regulátory s obmedzeniami Robust Constrained PID Control

Robust Design of Model Based Pl₁ and PID₁ Controllers

Tato prezentace je spolufinancována Evropským sociálním fondem a státním rozpočtem České republiky.





- Reconstruction & Compensation of Inptut Disturbances
- Reconstruction & Compensation of Ouptut Disturbances
- Robust Tuning by the Performance Portrait Method
- Comparing with the Parallel PI controller
- Comparing with Smith Predictor

Tato prezentace je spolufinancována Evropským sociálním fondem a státním rozpočtem České republiky.



- Stabilization of FOPDT plants with PD controller
- Model based PID₁ controllers for the FOPDT plants
- PID₁ controllers for 2nd order plants
- Conclusions

Tato prezentace je spolufinancována Evropským sociálním fondem a státním rozpočtem České republiky.





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$$K_{R} = (\Omega - a_{0})/K_{s0}$$

$$W = \begin{pmatrix} a \\ K_{R} \\ + \\ K$$



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- Nominal stability condition $T_f > 0$, $T_w > 0$, $K_R K_s + a > 0$
- Disturbance response has pole of the setpoint response
 + pole of the Disturbance Observer
- IM = Inverse Model

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• Pl₁-IM Transfer functions (uncertain case)

$$F_{w}(s) = \frac{(T_{f}s+1)\Omega K_{s}}{K_{s0}T_{f}s^{2} + [K_{s}T_{f}(\Omega-a_{0}) + K_{s0}T_{f}a + K_{s}] + K_{s}\Omega};$$

$$F_{vo}(s) = \frac{s(s+a)T_{f}K_{s0}}{K_{s0}T_{f}s^{2} + [K_{s}T_{f}(\Omega-a_{0}) + K_{s0}T_{f}a + K_{s}] + K_{s}\Omega};$$

$$F_{vi}(s) = \frac{sT_{f}K_{s}K_{s0}}{K_{s0}T_{f}s^{2} + [K_{s}T_{f}(\Omega-a_{0}) + K_{s0}T_{f}a + K_{s}] + K_{s}\Omega};$$

$$F_{w}(0) = 1; F_{vo}(0) = 0; F_{vi}(0) = 0$$

• Increased robustness of the setpoint responses for prefilter with $T_p = T_f$

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• Pl₁-IM Transfer functions (uncertain case)

$$F_{w}(s) = \frac{(T_{f}s+1)\Omega K_{s}}{K_{s0}T_{f}s^{2} + [K_{s}T_{f}(\Omega - a_{0}) + K_{s0}T_{f}a + K_{s}] + K_{s}\Omega};$$

$$F_{vo}(s) = \frac{s(s+a)T_{f}K_{s0}}{K_{s0}T_{f}s^{2} + [K_{s}T_{f}(\Omega - a_{0}) + K_{s0}T_{f}a + K_{s}] + K_{s}\Omega};$$

$$F_{vi}(s) = \frac{sT_{f}K_{s}K_{s0}}{K_{s0}T_{f}s^{2} + [K_{s}T_{f}(\Omega - a_{0}) + K_{s0}T_{f}a + K_{s}] + K_{s}\Omega};$$

- Robust design parameters K_{s0}/K_s , a, a_0, T_f, Ω
- Positioning 2D UB corresponding to $(K_{s0}/K_s, a)$ in 5D (remaining coordinates are $a_0, T_p \Omega$)





P controller + observer for input disturbance with inverse model ($a=a_0=0$)



Disturbance Observer



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Maximal sensitivity $M_s = equal$ to radius R of a circle with centre in critical point (-1, 0j) toughing the Nyquist curve of the closed loop system S(j ω)





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Pl₁ Performance Portrait & M_s values





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Pl₁ controller – region 1P is convex, optimal point lying at its border!







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Checking results for limit values of Ks and Td





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Comparing with the parallel PI controller/2D





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- P controller + Disturbance Observer with compensation of dead time Td
- DTIM = Dead-Time + Inverse Model in Disturbance
 Observer

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• Pl₁-IM Transfer functions
$$a_0 = a$$
; $K_{s0} = K_s$, $T_{d0} = T_d$
 $F_w(s) = \frac{(K_s K_R + a)e^{-T_d s}}{(s + K_s K_R e^{-T_d s} + a)}$;
 $F_{vo}(s) = \frac{(s + a)(1 - e^{-T_d s} + sT_f)}{(s + K_s K_R e^{-T_d s} + a)(1 + T_f s)}$; $F_{vi}(s) = \frac{K_s}{s + a}F_{vo}$
 $F_w(0) = 1$; $F_{vo}(0) = 0$; $F_{vi}(0) = 0$

- Setpoint response has poles of simple P-control
- Nominal stability condition for T_f>0 are the same as for the P controller
- Full robust design 7D parameter space





Analytical Construction of PP

• Critical and optimal gains (aperiodicity border)

$$K_{min} < K < K_{max} ; K = K_R K_s T_d$$

$$K_{max} = \frac{\tau_d}{\sin\tau_d}; A = -\frac{\tau_d \cos \tau_d}{\sin\tau_d};$$

$$\tau_d \in (0, \pi/2) \cup (\pi/2, \pi)$$

$$K_{min} = -A = -aT_d$$

$$K_{opt} = e^{-(1+aT_d)}$$



--> aT_d

Outline I and a string of mains

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P control + dynamical feedforward + disturbance observer with inverse model and compensation of dead time T_d





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• Pl₁-IM Transfer functions

$$a_{0} = a ; K_{s0} = K_{s}, T_{d0} = T_{d}$$

$$F_{w}(s) = \frac{(K_{s}K_{p} + a)e^{-T_{d}s}}{(s + K_{s}K_{p} + a)} = \frac{e^{-T_{d}s}}{T_{w}s + 1} ; T_{w} = \frac{1}{K_{s}K_{p} + a}$$

$$F_{vo}(s) = \frac{(s + a)(1 - e^{-T_{d}s} + sT_{f})}{(s + K_{s}K_{R}e^{-T_{d}s} + a)(1 + T_{f}s)} ; F_{vi}(s) = \frac{K_{s}}{s + a}F_{vo}$$

$$F_{w}(0) = 1 ; F_{vo}(0) = 0 ; F_{vi}(0) = 0$$

- Nominal setpoint response without T_d in denominator
- Nominal stability condition for T_f>0 are the same as for the P controller
- Full robust design 8D parameter space





- Modular controller pack enabling extension from the simplest controllers not considering nonmodelled dynamics up to generalization of Smith Predictor
- Controller Tuning based on the Stability/Quality analysis of simple P controller
- Separate tuning of the setpoint and disturbance response
- Enabling unified treatment of both stable, integral and unstable FOPDT systems
- Setpoint response reasonably improved against parallel PI control





• Measurable output disturbance compensation $K_{R} = (\Omega - a_{0})/K_{s0}$





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• Disturbance reconstruction & compensation





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Pl₁-PM Transfer functions

$$F_{w}(s) = \frac{1}{1 + T_{w}s}; \ T_{w} = \frac{1}{K_{s}K_{R} + a} = \frac{1}{\Omega};$$

$$F_{vo}(s) = \frac{sT_{w}}{1 + T_{w}s}; \ F_{vi}(s) = \frac{K_{s}}{s + a}F_{vo}$$

$$F_{vo}(0) = 0; \ F_{vi}(0) = 0 \ (\text{for } a \neq 0)$$

$$a_0 = a$$
; $K_{s0} = K_s$

- nominal stability condition $K_R K_s + a > 0$
- but, already in the nominal case with step input disturbance, there is:
- a permanent steady state error for *a*=0 and
- unstable input disturbance response for a<0



- Pl₁-PM Transfer functions (uncertain case) $F_{w}(s) = \frac{Y(s)}{W(s)} = \frac{K_{s}(s+a_{0})\Omega}{K_{s}(s+a_{0})\Omega + K_{s0}s(s+a)};$ $F_{vo}(s) = \frac{Y(s)}{V_o(s)} = \frac{SK_{s0}(s+a)}{K_s(s+a_0)\Omega + K_{s0}s(s+a)};$ $F_{vi}(s) = \frac{Y(s)}{V_i(s)} = \frac{sK_sK_{s0}}{K_s(s+a_0)\Omega + K_{s0}s(s+a)};$ $F_{w}(0)=1; F_{vo}(0)=0; F_{vi}(0)=0$
- Does not hold for F_{vi} a a=0, $a_0=0$
- Increased robustnes for prefilter with $T_p = 1/a_0$

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Analytical Tuning ver. PP for K_{s0}=K_s

 $\text{Pl}_{\text{I}}\text{-IMC0}, \text{u-1P}$, $\Omega\text{=}4.095, \quad \text{k=}2$

For increasing values the Aperiodicity Border gives no significant information

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Robust Tuning based on PP for K_{s0} **=** K_s

Localizing Uncertainty Line Segment for uncertain *a*

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$$a \! \in \! \left\langle -0.9, 0.9 \right\rangle$$

0.8 10⁻⁵ 0.6 0.4 0.01 0.2 0 ത -0.2 -0.4 0.02 -0.6 0.05 -0.8 0.2 0.1 0.3 0.4 0.5 0.6 0.7 0.8 0.9 a_n

Pl₄-IMC, u-1P & y-MC, Ω=80,

k=21



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Corresponding transient responses







PP for uncertain *a* and *K*_s

$$\kappa = \frac{K_{s0}}{K_s} \in \langle 0.05, 2 \rangle$$

$$a \in \langle -0.9, 0.9 \rangle$$

$$a_0 = 0.7; \Omega_r = 80$$
Localizing UB
for variable *a*
and *K_s*

$$\epsilon = 2\%$$

 $\kappa = K_{s0} / K_s < 1$



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- It is enough to use the measured output for disturbance reconstruction
- The same transfer functions may be derived for the PI₁-2PM controller both solutions are equivalent
- Basic Problem: Integral and Unstable Plants
- It is not possible to stabilize two parallel unstable plants by a single input (divergence of the output disturbance reconstruction error)
- Divergence of the output disturbance equivalent to a constant input (load) disturbance – computer overfloat problem
- Well known within the Internal Model Control (IMC)





- Basic Problem: Integral and Unstable Plants
- First solution:
- Choosing $a_0 > 0$ even if $a \le 0$
- Effect of the imperfect approximation may be reduced by robust tuning procedure
- Basic question: how far does the imperfect approximation influence the achievable performance?
- Response possible by the Performance Portrait method





- Basic Problem: Integral and Unstable Plants
- Second solution:
- Modifying the output disturbance reconstruction for unstable plants

$$y = x + v_o$$
; $v_o = const \Rightarrow \frac{dy}{dt} = \frac{dx}{dt}$

From the plant model

$$\hat{x} = \frac{1}{a} \left[K_s u - \frac{dx}{dt} \right] = \frac{1}{a} \left[K_s u - \frac{dy}{dt} \right]$$

Modified reconstruction algorithm

$$\hat{v}_o = y - \hat{x} = y - \frac{1}{a} \left[K_s u - \frac{dy}{dt} \right]$$



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Output Disturbance Compensation

- Basic Problem: Integral and Unstable Plants
- Second solution: Control Scheme
- Modified output disturbance reconstruction for unstable plants *disturbance observer filter*
- Close to the input disturbance reconstruction







- In general, output disturbance equivalent to a constant load disturbance is not constant
- Usability Check: Loop transfer functions

$$F_{w}(s) = \frac{1}{1+T_{w}s}; \ T_{w} = \frac{1}{K_{s}K_{R}+a}; \ a_{0} = a ; \ K_{s0} = K_{s}$$

$$F_{vo}(s) = \frac{sT_{f}T_{w}(s+a)}{(1+T_{w}s)(1+T_{f}s)}; \ F_{vi}(s) = \frac{sT_{f}T_{w}K_{s}}{(1+T_{w}s)(1+T_{f}s)}$$

$$F_{vo}(0) = 0 ; \ F_{vi}(0) = 0 \ (\text{for } a \neq 0)$$

 Integral case should again be approximated by a₀≠0 – but now it is possible to choose also a₀<0



• Pl_1-2PM Transfer functions (general case) $F_w(s) = \frac{Y(s)}{W(s)} = \frac{K_s(T_f s + 1)\Omega}{K_{s0}T_f s(s + a) + K_s(1 + T_f(\Omega - a_0))s + K_s\Omega};$ $F_{vo}(s) = \frac{Y(s)}{V_o(s)} = \frac{s(s + a)K_{s0}T_f}{K_{s0}T_f s(s + a) + K_s(1 + T_f(\Omega - a_0))s + K_s\Omega};$ $F_{vi}(s) = \frac{Y(s)}{V_i(s)} = \frac{sK_sK_{s0}T_f}{K_{s0}T_f s(s + a) + K_s(1 + T_f(\Omega - a_0))s + K_s\Omega};$

$$F_{w}(0) = 1; F_{vo}(0) = 0; F_{vi}(0) = 0$$

- This holds also for F_{vi} and a=0, $a_0=0$, but the reconstruction formulas are not defined
- Increased robustnes for prefilter with $T_p = T_f$

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- T_{d0}≠0
- Output disturbance reconstruction & compensation (parallel model – IMC like structure – Smith predictor)





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- Two classes of model based PI controller from the dynamical class 1 were introduced and compared
- The IMC like structures with parallel plant model seem to be simpler (no disturbance filter is strictly required), but they are limited just to controlling stable plants and the disturbance filter is also here welcomed due to improved robustness
- Solutions with Inverse Model seem to be more universal (no problems with control of unstable plants).



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• Linear pole assignment P-controller



$$u = K_R e + u_w \; ; \; K_R = \frac{e^{-(1+u_0 I_{d0})}}{K_{s0} T_{d0}} \; ; \; u_w = \frac{a_0}{K_{s0}} w$$

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P controller + dynamical feedforward + observer for input disturbance with IM and compensation of dead time T_d





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P controller + dynamical feedforward + observer for input disturbance with IM and compensation of dead time T_d





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P controller + dynamical feedforward + observer for output disturbance with MPM and compensation of dead time T_d

-MPM = Modified Parallel Model









PI1-DFF-DTMPM controller

P controller + dynamical feedforward + observer for output disturbance with MPM and compensation of dead time T_d

- MPM = Modified Parallel Model



Analytical Construction of PP

• Critical and optimal gains (aperiodicity border)

 $K_{min} < K < K_{max} ; K = K_R K_s T_d$

$$K_{max} = \frac{\tau_d}{\sin\tau_d}; A = -\frac{\tau_d \cos\tau_d}{\sin\tau_d};$$

$$\tau_d \in (0, \pi/2) \cup (\pi/2, \pi)$$

$$K_{min} = -A = -aT_d$$

$$K_{opt} = e^{-(1+aT_d)}$$



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- Is it not possible to design nominal dead-time compensator with parallel model for reconstruction and compensation of an output disturbance of pure integrator?
- Is it not possible to control unstable plants with $aT_d < -1$
- Is it not possible to improve the disturbance response?









Modifications of SP for IPDT Systems

- C. C. Hang and F. S. Wong, "Modified Smith Predictors for the control of processes with dead time," in Proc. ISA Annual Conf., 1979, 33-44.
- K. Watanabe and M. Ito, "A process-model control for linear systems with delay," IEEE Trans. Automat. Conrr., vol. AC-26, no. 6, Dec. 1981, 1261-1266.
- Åström, K. J., Hang, C. C., & Lim, B. C. (1994). A new Smith predictor for controlling a process with an integrator and long dead-time. IEEE Transactions on Automatic Control. 39(2). 343-345.
- Matausek, M.R. and Micic, A.D.: 'A modified Smith predictor for controlling a process with an integrator and long dead-time'. IEEE Trans. Autom. Control, 1996, 41, pp. 1199-1203
- Matausek, M.R. and Micic, A.D: On the modified Smith predictor for controlling a process with an integrator and long dead-time, IEEE Trans. Autom. Control, 1999, 44, 1603-1606.
- Zhong, Q:C. and J.E. Normey-Rico: Control of integral processes with deadtime. Part 1: Disturbance observer-based ZDOF control scheme. IEE Proc.-Control Theory Appl., Vol. 149, No. 4, July 2002, 285-290.
- Normey-Rico J.E., Camacho E.F.: Unified approach for robust dead-time compensator design. (2009) Journal of Process Control, 19 (1), pp. 38-47.









Modified SP by Mataušek and Micič, 1996

• Transfer functions $a_0 = a$; $K_{s0} = K_s$, $T_{d0} = T_d$

$$F_{w}(s) = \frac{K_{s}K_{P}e^{-T_{d}s}}{(s+K_{s}K_{P})} = \frac{e^{-T_{d}s}}{T_{w}s+1}; \ T_{w} = \frac{1}{K_{s}K_{P}}$$

$$F_{vo}(s) = \frac{s(s+K_{s}K_{P}-K_{s}K_{P}e^{-T_{d}s})}{(s+K_{s}K_{R}e^{-T_{d}s})(s+K_{P}K_{s})}; \ F_{vi}(s) = \frac{K_{s}}{s}F_{vo}$$

$$F_{w}(0) = 1; \ F_{vo}(0) = 0; \ F_{vi}(0) = 0 \text{ for } K_{P}K_{s} > 0$$

$$K_{Ropt} = \frac{1}{(K_{s}T_{d}e)} \approx \frac{1}{2K_{s}T_{d}}$$







• IM has dist. response independent from Tw



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Comparing Pl₁-DTIM and SSP

- Stabilizing P-controller of SSP compensates input disturbances (black)
- Stabilizing P-controller of Pl₁-DTIM is active just during transients

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Generalization of solution by Mataušek and Micič, 1996

• Transfer functions $a_0 = a$; $K_{s0} = K_s$, $T_{d0} = T_d$

$$F_{w}(s) = \frac{(K_{s}K_{p} + a)e^{-T_{d}s}}{(s + K_{s}K_{p})} = \frac{e^{-T_{d}s}}{T_{w}s + 1}; \ T_{w} = \frac{1}{K_{s}K_{p} + a}$$

$$F_{vo}(s) = \frac{(s + a)(s + a + K_{s}K_{p} - (K_{s}K_{p} + a)e^{-T_{d}s})}{(s + K_{s}K_{R}e^{-T_{d}s} + a)(s + K_{p}K_{s} + a)}; \ F_{vi}(s) = \frac{K_{s}}{s + a}F_{vo}$$

$$F_{w}(0) = 1; \ F_{vo}(0) = 0; \ F_{vi}(0) = 0 \text{ for } K_{p}K_{s} + a > 0$$

$$K_{Ropt} = \exp(-(1 + aT_{d}))/(K_{s}T_{d})$$

• IM has dist. response independent from Tw

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• Stabilizing P-controller compensates inp.dist.

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• IM has slightly better disturbance response

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• Stabilizing P-controller compensates inp.dist.

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- Several alternatives for constructing P-controlllers with dynamical feedforward for integral and unstable FOPDT plants
- All of them keep the disturbance observer+stabilizing controller structure – important for constrained control – no windup
- All of them guarantee no influence of disturbances on the output in steady states, but internally they are different
- All of them keep poles of simple P-controller with FOPDT plant easy tuning of stabilizing controller
- However, transients after disturbance steps are different – the same will hold for robustness

Linear pole assignment PD-controller

$$u = K_R e + K_D \frac{de}{dt} + u_w \; ; \; K_R = \frac{(4 + a_0 T_d) e^{-(2 + a_0 T_{d0})}}{K_{s0} T_{d0}} \; ;$$
$$u_w = \frac{a_0}{K_{s0}} w \; ; \; K_D = \frac{e^{-(2 + a_0 T_{d0})}}{K_{s0}} \; ; \; T_D = \frac{K_D}{K_R} = \frac{T_{d0}}{4 + a_0 T_d}$$

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- Introduction of D-action can ideally double the admissible negative product aT_d from -1 up to -2
- This, however, holds just for ideal PD controller without filter in denominator, so the real extension will be less and depends on the signal quality (measurement noise)
- Due to this it is also not realistic to think about more advanced controllers with higher order derivatives of control error

- Loop approximation with the second order dominant plant
- Stable time constant is located in the feedback (e.g. the sensor dynamics)
- Gives reliable results also in the case with this time constant in the feedforward path (e.g. the actuator time constant) – however, just for the DC1
- Optimal solutions for such configuration are already from DC2

Windupless PID₁ Controller

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- Do not need Anti-Windup
- Tuning of lower number of parameters,
- Convex regions of MO and 1P control
- Optimal nominal point may be included in US less steep quality decrease
- Simple performance portrait generation
- Modular structure
- Simple compensation of dead time T_d
- Possibility to use more complex filters (increased filter properties, increased robustness)

