

INVESTICE DO ROZVOJE VZDĚLÁVÁNÍ

Robustné PID-regulátory s obmedzeniami

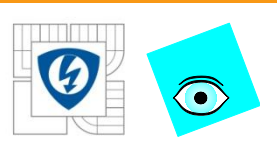
Robust Constrained PID Control

DC2: Constrained PD_2 Controller

prof. Ing. Mikuláš Huba, Ph.D.

Ing. Peter Ťapák, Ph.D.

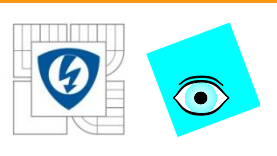
Tato prezentace je spolufinancována Evropským sociálním fondem a státním rozpočtem České republiky.



Objectives

To explain:

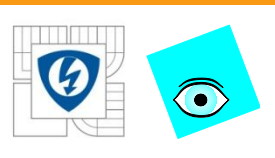
- principle of relay minimum time control and its limitations,
- geometrical interpretation of the pole assignment control of 2nd order systems in the phase plane in the case of
 - real poles
 - complex poles
- influence of nonmodeled dynamics on choice of (equivalent) poles guaranteeing specified shape related requirements (output monotonicity, input 2P)



Objectives

To explain:

- how the minimum time and pole assignment control principles may be combined to achieve monotonic responses at the plant output and 2P control at its input
- degrees of freedom in designing constrained pole assignment and how to use them
- Use of the performance portrait method for different tasks
- how to apply PD_2 controller to a specific problem



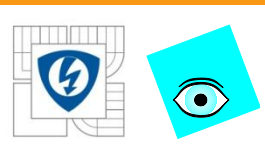
Fundamental Solutions DC2

		Dominant dynamics							
Dynamic class	I-action	K	Ke^{-T_d}	$\frac{K_s}{s+a}$	$\frac{K_s e^{-T_d s}}{s+a}$	$\frac{K_{s1}}{s+a_1} + \frac{K_{s2}}{s+a_2}$	$\left[\frac{K_{s1}}{s+a_1} + \frac{K_{s2}}{s+a_2} \right] e^{-T_d s}$	$\frac{K_s}{s^2+a_1 s+a_0}$	$\frac{K_s e^{-T_d s}}{s^2+a_1 s+a_0}$
0	N	FF	FF	FF	FF	FF	FF	FF	FF
	Y	I	PrI	PI	PrPI	PID	PrPID	PID	PrPID
1	N	-	-	P	PrP	P-P	PrP-P	PD	PrPD
	Y	-	-	PI	PrPI	P-PI	PrP-PI	PID	PrPID
2	N	-	-	-	-	-	-	PD	PrPD
	Y	-	-	-	-	-	-	PID	PrPID

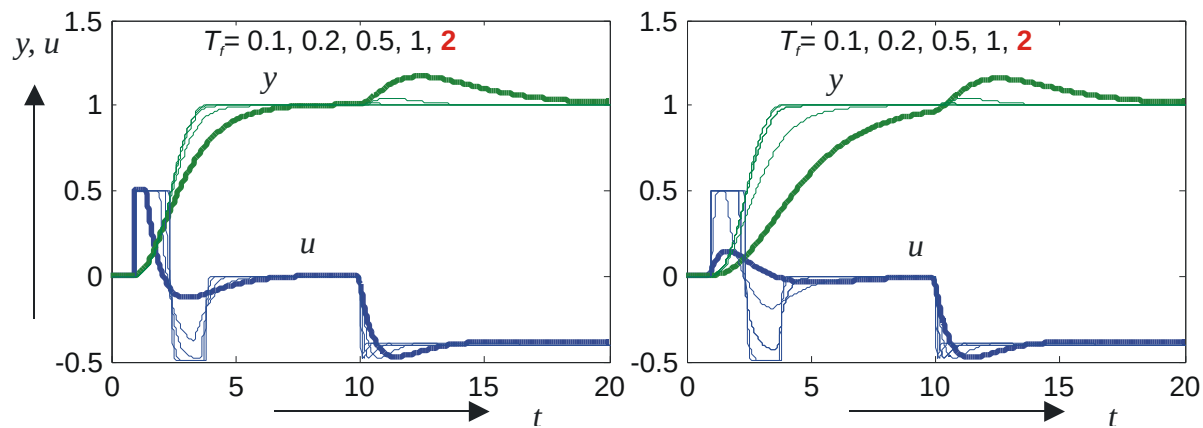
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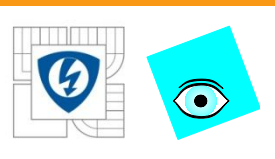
Fundamental Solutions DC2



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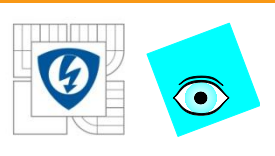
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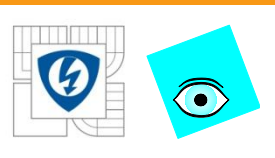
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0	N	FF	FF	FF	FF	FF	FF	FF	FF
	Y	I	PrI	PI	PrPI	PID	PrPID	PID	PrPID
1	N	-	-	P	PrP	P-P	PrP-P	PD	PrPD
	Y	-	-	PI	PrPI	P-PI	PrP-PI	PID	PrPID
2	N	-	-	-	-	-	-	PD	PrPD
	Y	-	-	-	-	-	-	PID	PrPID

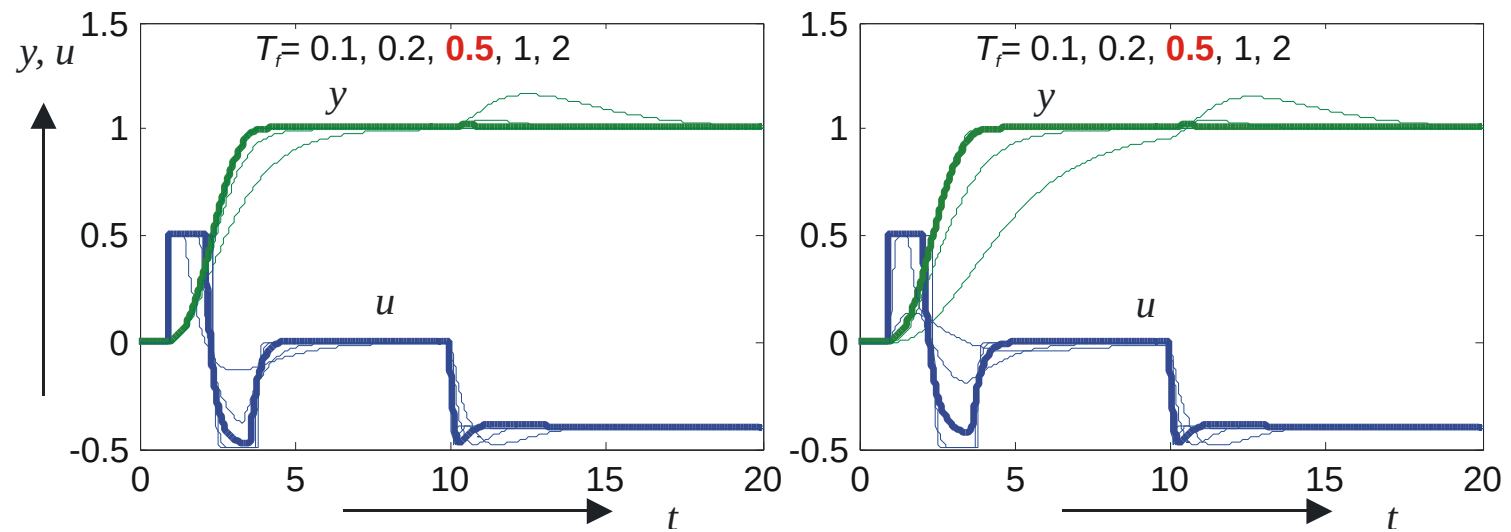


Fundamental Solutions DC2

		Dominant dynamics							
Dynamic class	I-action	K	Ke^{-T_d}	$\frac{K_s}{s+a}$	$\frac{K_s e^{-T_d s}}{s+a}$	$\frac{K_{s1}}{s+a_1} + \frac{K_{s2}}{s+a_2}$	$\left[\frac{K_{s1}}{s+a_1} + \frac{K_{s2}}{s+a_2} \right] e^{-T_d s}$	$\frac{K_s}{s^2+a_1 s+a_0}$	$\frac{K_s e^{-T_d s}}{s^2+a_1 s+a_0}$
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	Y	I	PrI	PI	PrPI	PID	PrPID	PID	PrPID
1	N	-	-	P	PrP	P-P	PrP-P	PD	PrPD
	Y	-	-	PI	PrPI	P-PI	PrP-PI	PID	PrPID
2	N	-	-	-	-	-	-	PD	PrPD
	Y	-	-	-	-	-	-	PID	PrPID



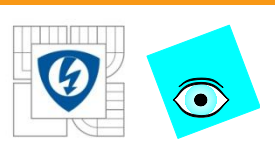
Fundamental Solutions DC2



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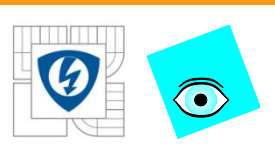
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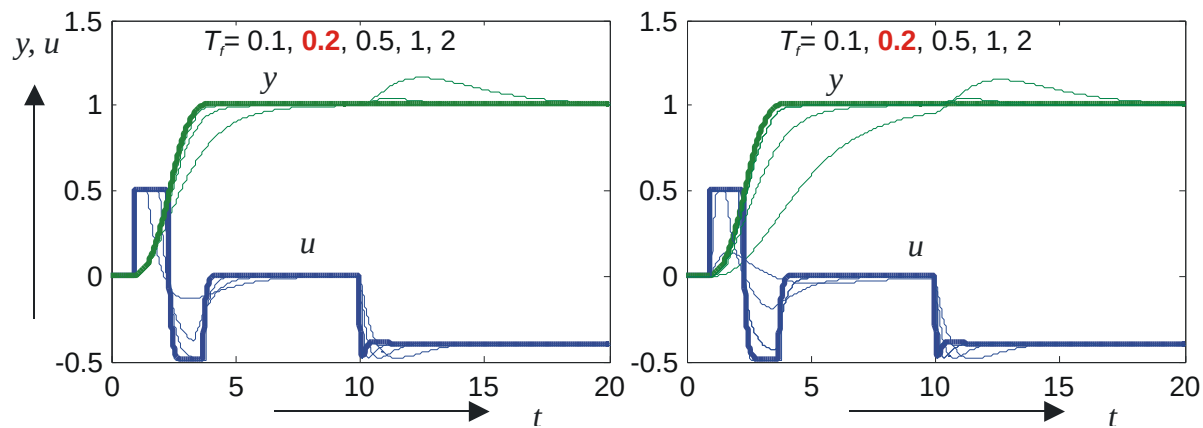


Fundamental Solutions DC2

Dominant dynamics									
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	Y	I	PrI	PI	PrPI	PID	PrPID	PID	PrPID
1	N	-	-	P	PrP	P-P	PrP-P	PD	PrPD
	Y	-	-	PI	PrPI	P-PI	PrP-PI	PID	PrPID
2	N	-	-	-	-	-	-	PD	PrPD
	Y	-	-	-	-	-	-	PID	PrPID



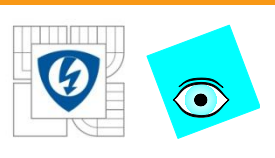
Fundamental Solutions DC2



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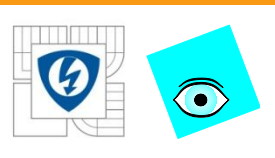
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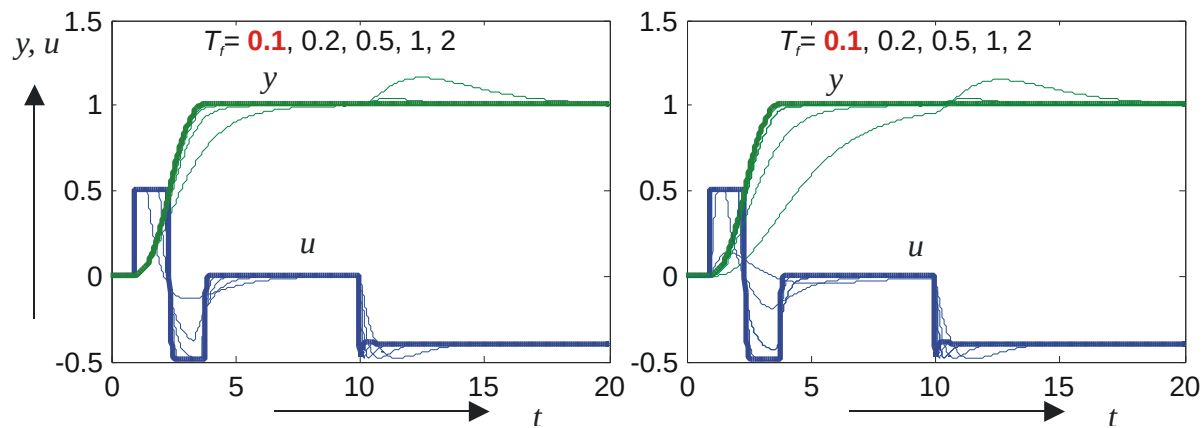


Fundamental Solutions DC2

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0	N	FF	FF	FF	FF	FF	FF	FF	FF
	Y	I	PrI	PI	PrPI	PID	PrPID	PID	PrPID
1	N	-	-	P	PrP	P-P	PrP-P	PD	PrPD
	Y	-	-	PI	PrPI	P-PI	PrP-PI	PID	PrPID
2	N	-	-	-	-	-	-	PD	PrPD
	Y	-	-	-	-	-	-	PID	PrPID



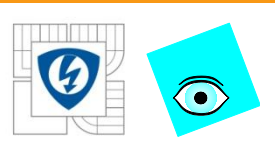
Fundamental Solutions DC2



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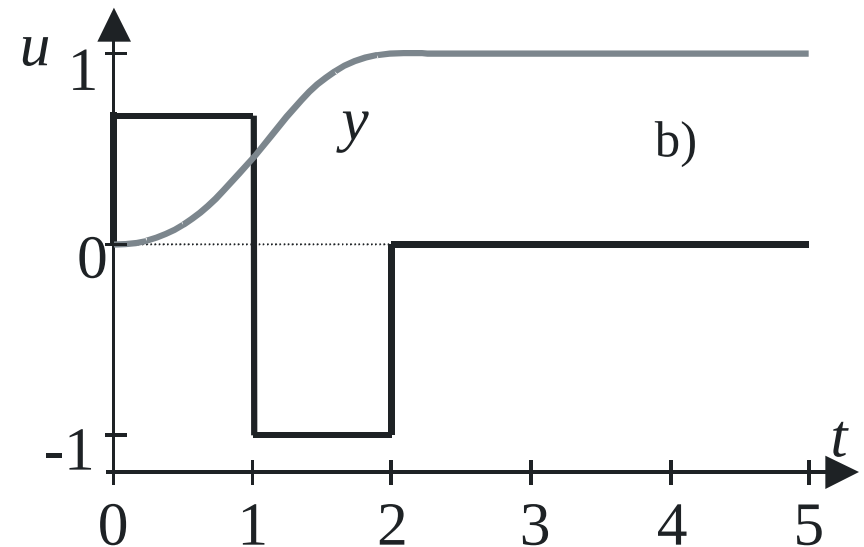
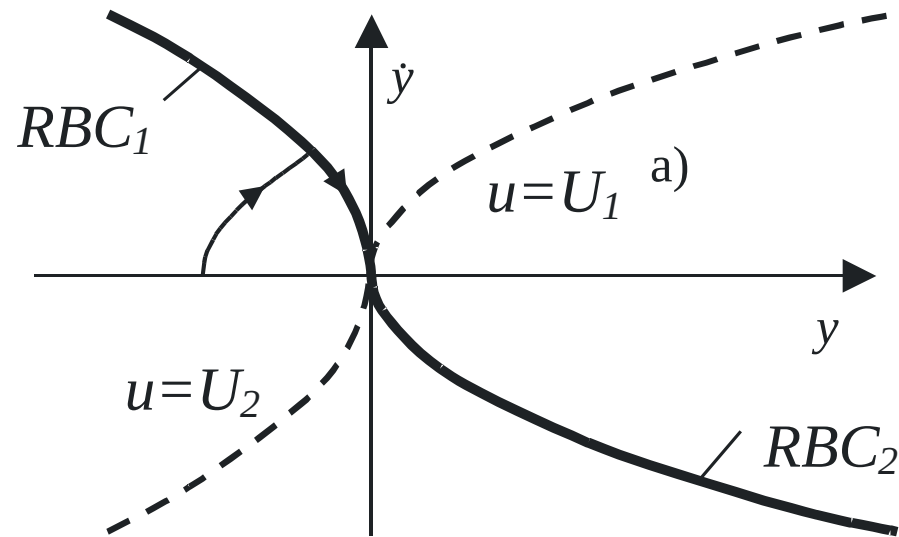
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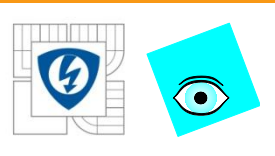




Dynamical Class “2”

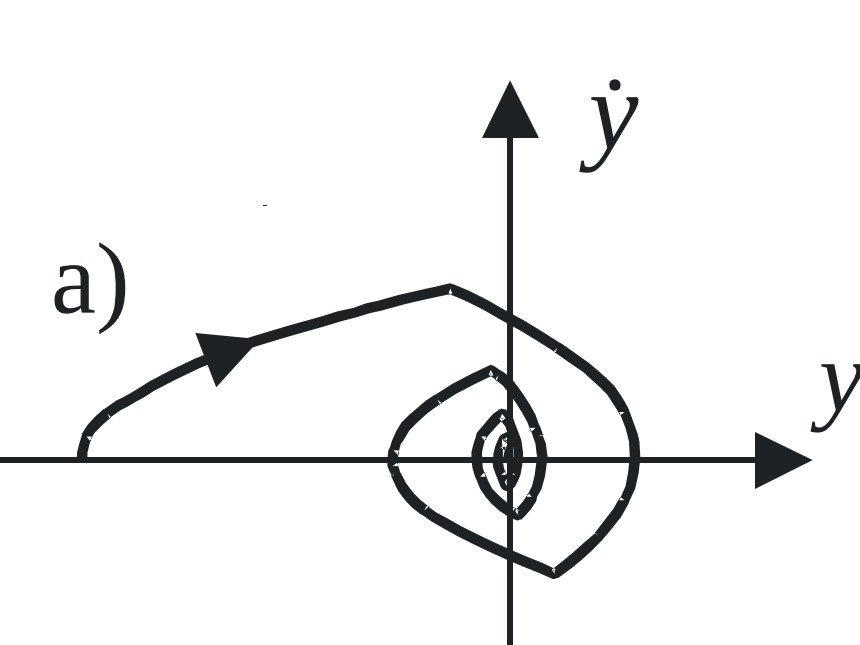
- Minimum Time Control (MTC, late 1940s)
- Athans & Falb, Flüge-Lotz, Feldbaum, Pontrjagin et al., Ryan, Smith, Zeitz, etc.



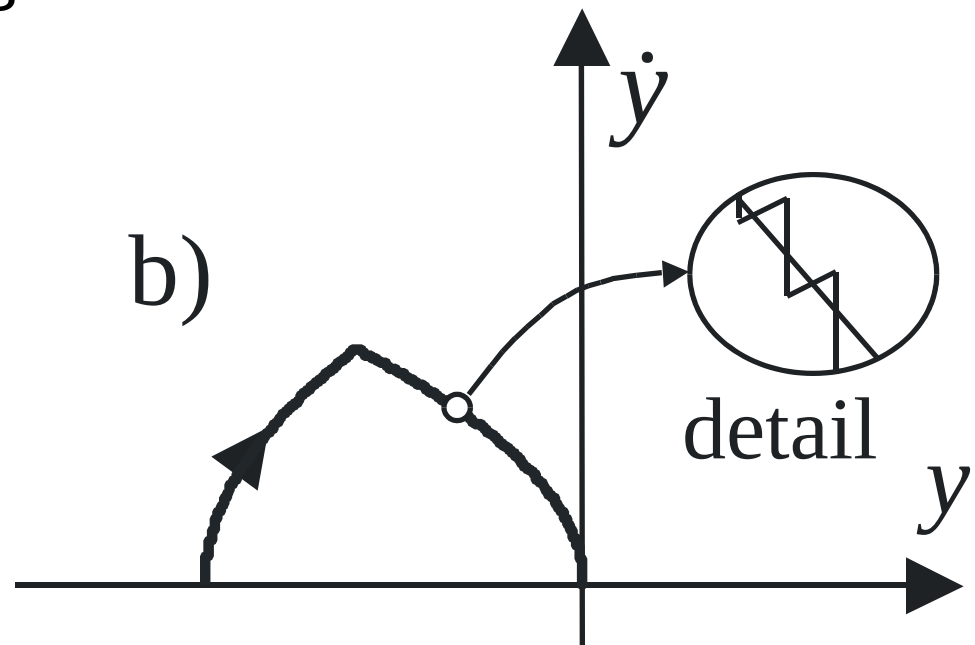


Dynamical Class “2”

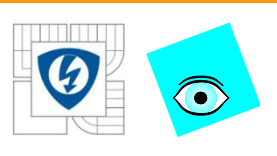
- High sensitivity to noise, parameter variations (relay chattering, overshoot), time delays
- Oscillations around origin



Overestimated dynamics

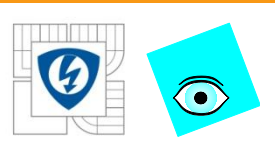


Underestimated dynamics



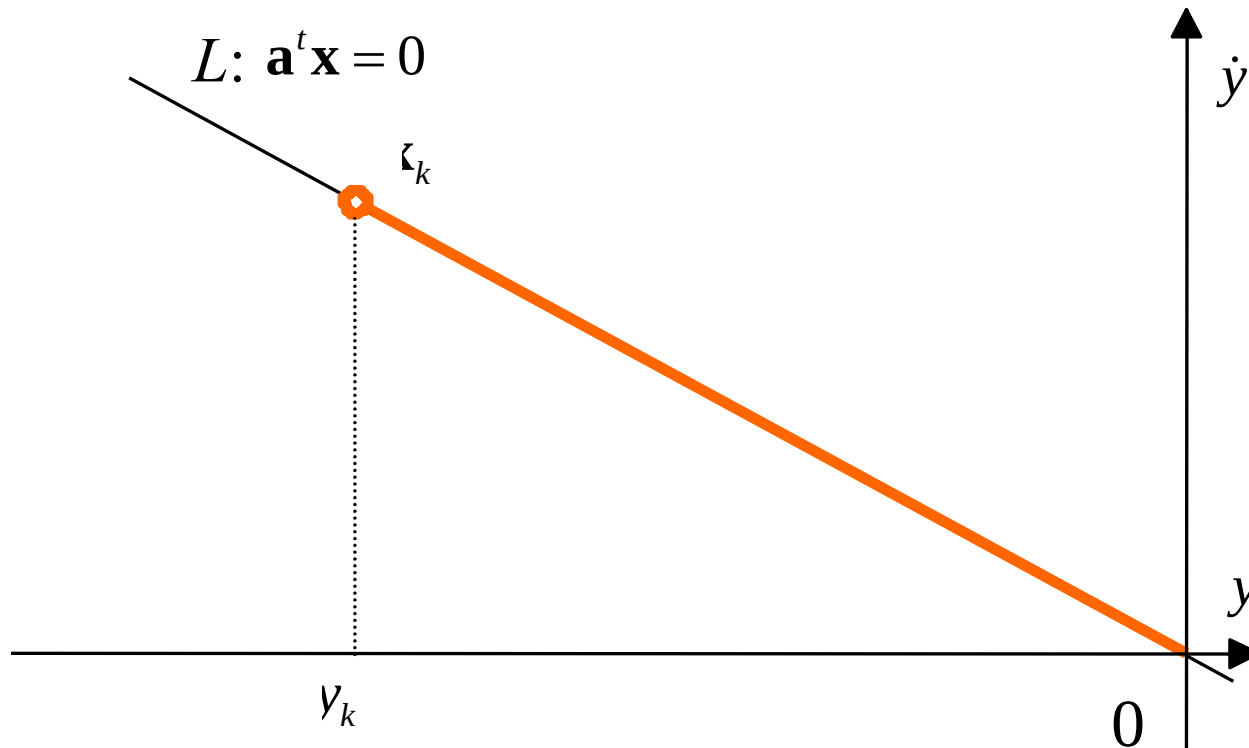
Dynamical Class “2”

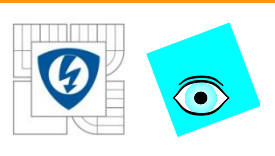
- What does it mean
Constrained Pole Assignment Control (CPAC), or
Minimum Time Pole Assignment Control (MTPAC)?
- What does it mean
Linear Pole Assignment Control (LPAC)?



LPAC – Linear 2nd Order Systems

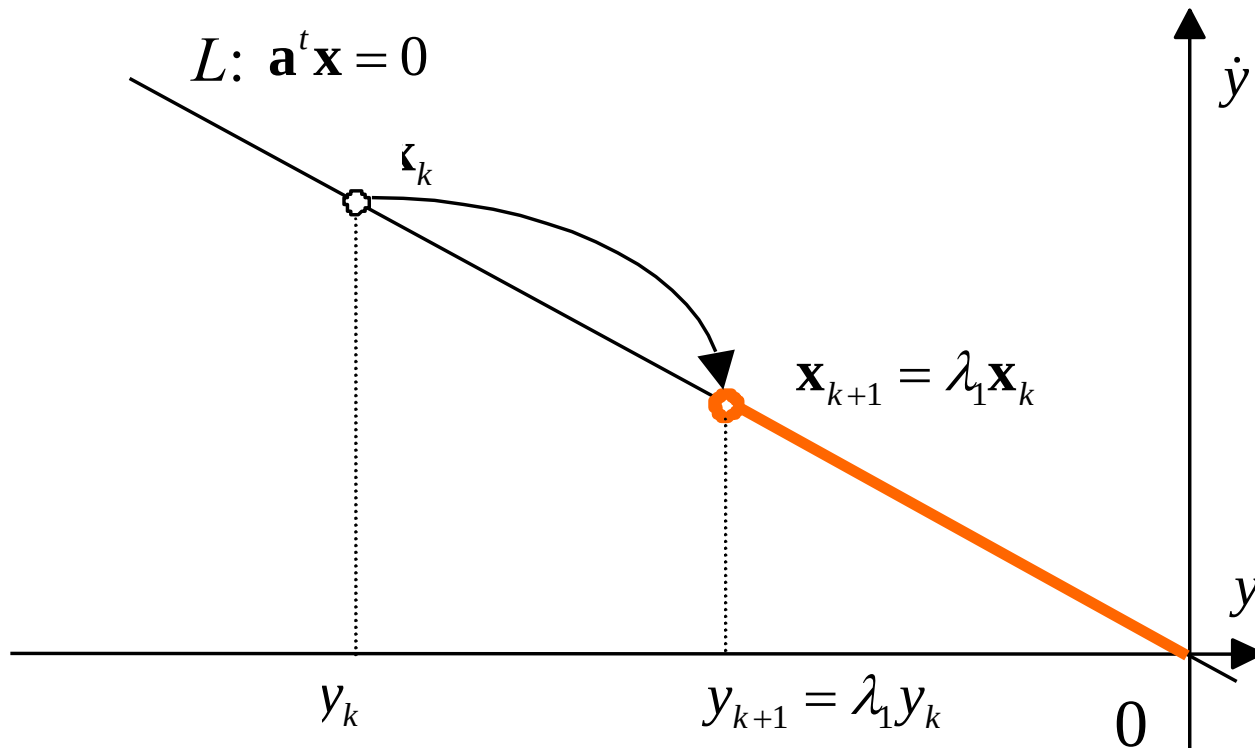
- Regular Decrease of the Distance from Origin Along Line L , Pole I1
- Eigenvectors

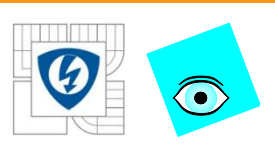




LPAC – Linear 2nd Order Systems

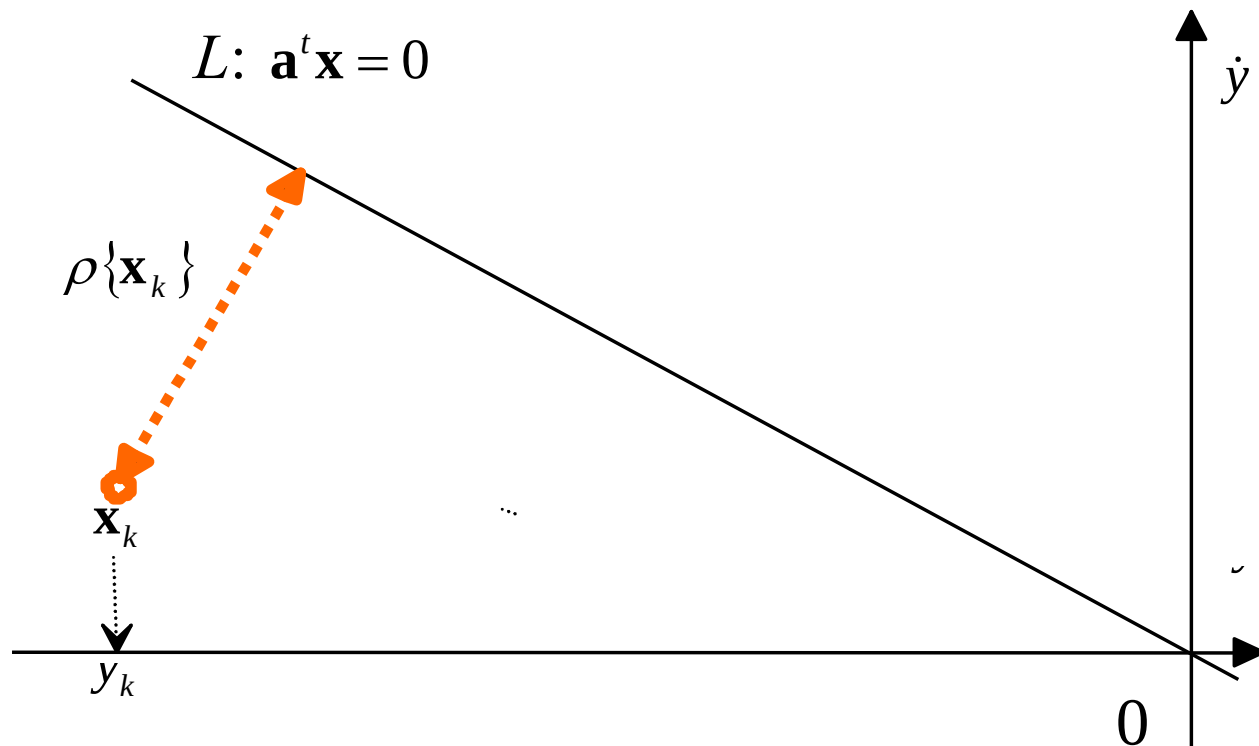
- Regular Decrease of the Distance from Origin Along Line L , Pole I1
- Eigenvectors

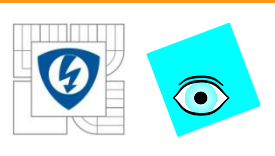




LPAC – Linear 2nd Order Systems

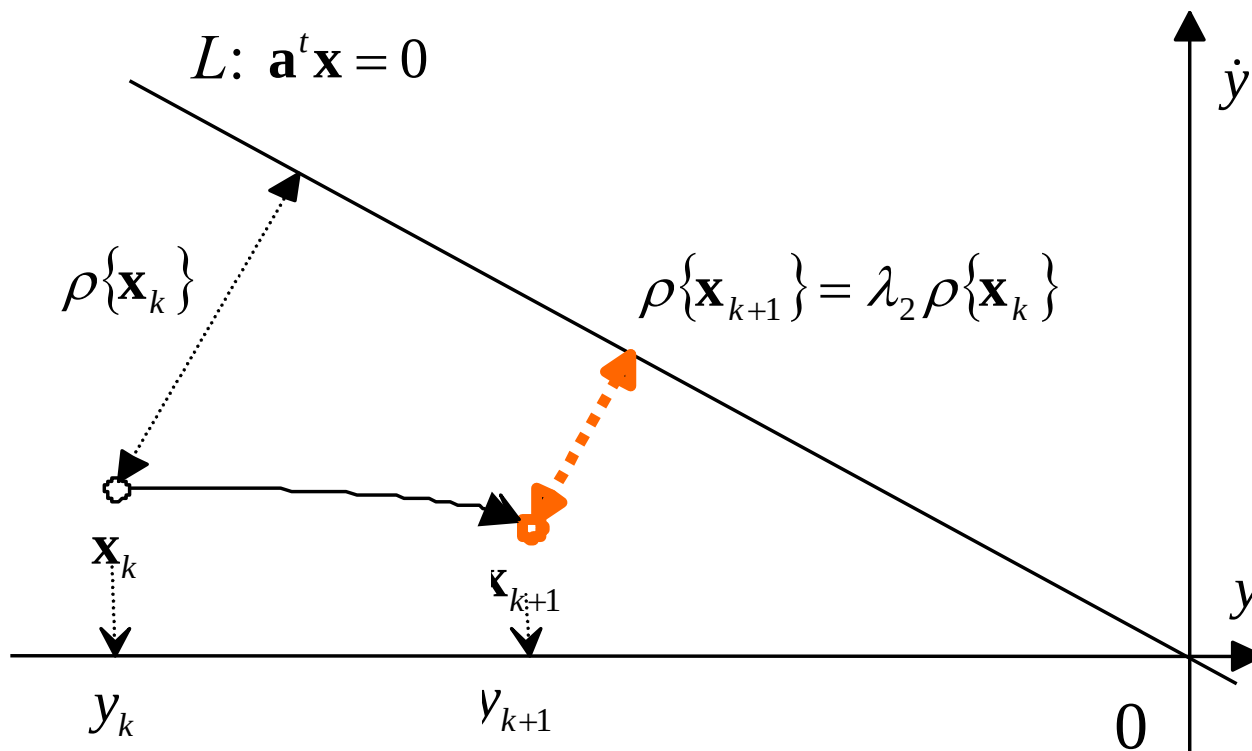
- Regular Decrease of the Distance from L , Pole I_2

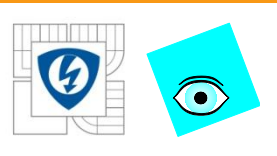




LPAC – Linear 2nd Order Systems

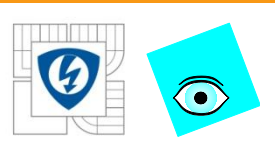
- Regular Decrease of the Distance from L , Pole λ_2





Invariant Sets (La Salle)

- A generalization of the concept of equilibrium point
- Every system trajectory starting from a point in IS remains in IS for all future times
- An equilibrium point is an IS
- The domain of attraction of an equilibrium point, limit cycles, etc.

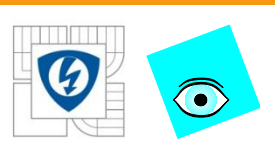


Pole Assignment Control

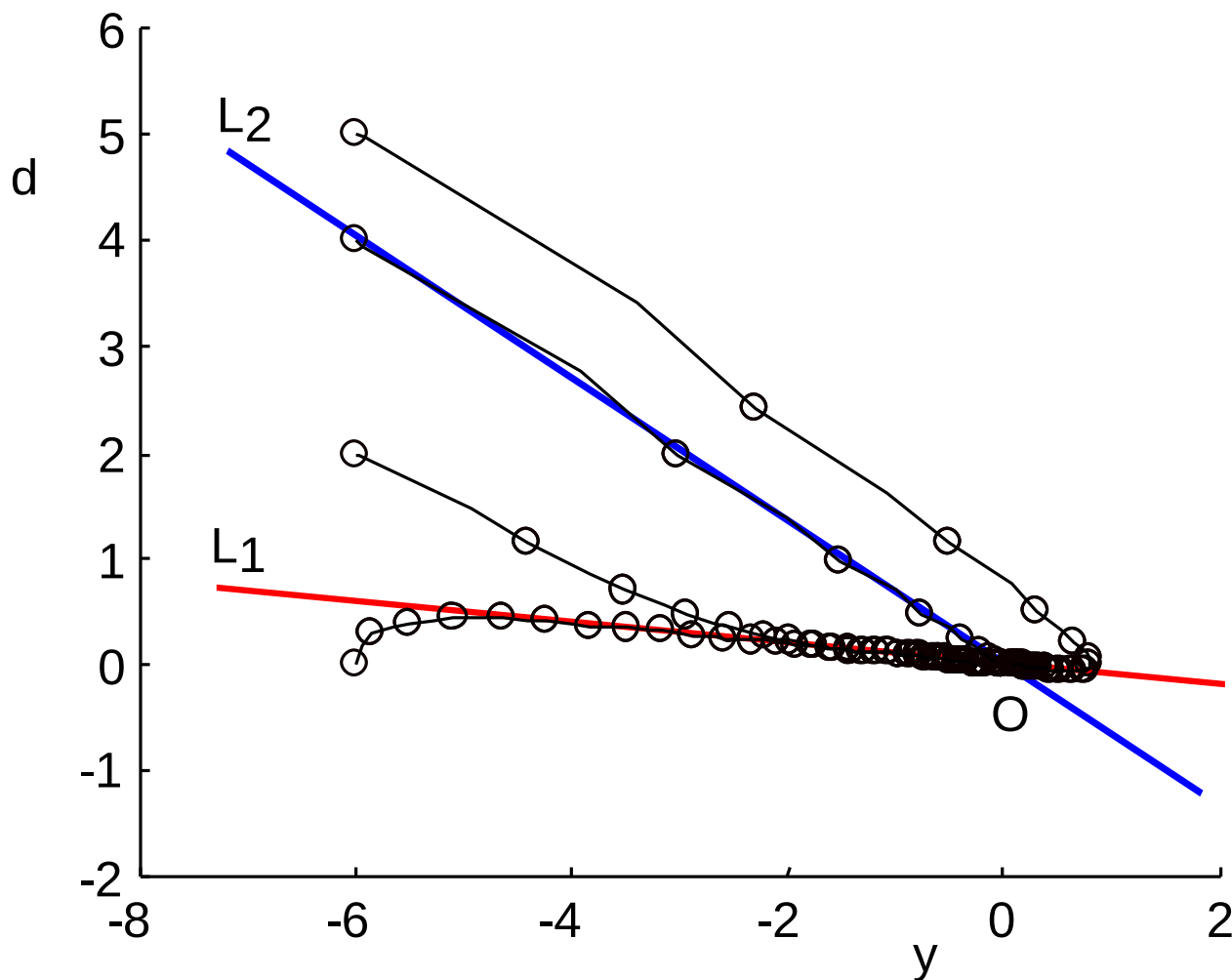
- A regular decrease of the representative point from the next invariant set of a lower dimension

$$-\frac{d\rho_i}{dt} = \alpha_i$$

$$\frac{\rho_i(n+1)}{\rho_i(n)} = \lambda_i ; \lambda_i > 0$$



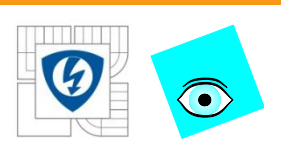
LPAC: Phase-Plane Interpretation



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Influence of Nonmodelled Dynamics

Restriction on closed loop poles admissible for output-monotonic and input-2P transients

Analytical derivation – Tripple Real Dominant Pole TRDP

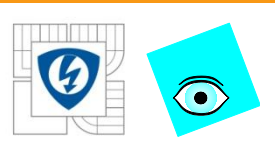
Controller tuning

$$r_0 = -0.079 / K_s T_d^2 ; r_1 = -0.461 / K_s T_d$$

Equivalent poles

$$\alpha_{1,2} = -(0.231 \pm j0.161) / T_d$$

Approximations by real poles



Performance Portrait Based Tuning

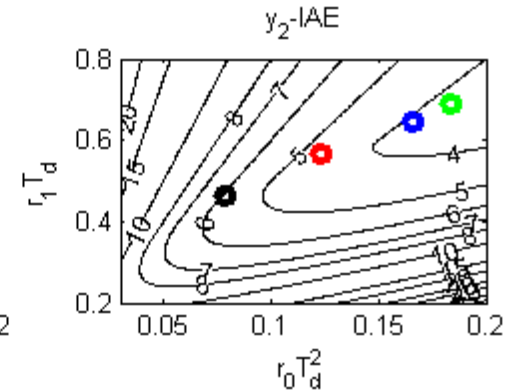
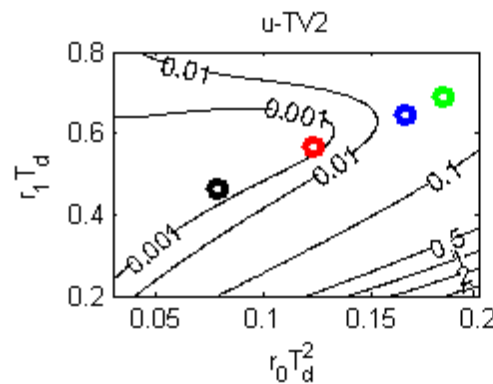
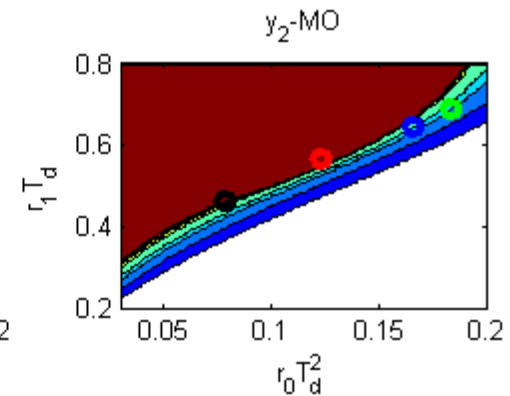
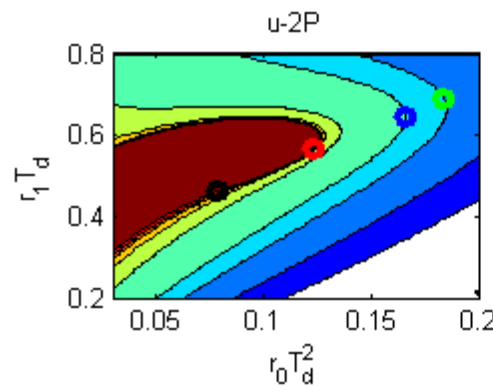
Performance Portrait with tolerated deviations from ideal shapes at the plant input and output & IAE

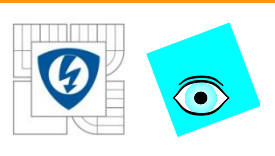
Black: TRDP

Red: $\varepsilon=10^{-5}$

Blue: $\varepsilon=0.01$

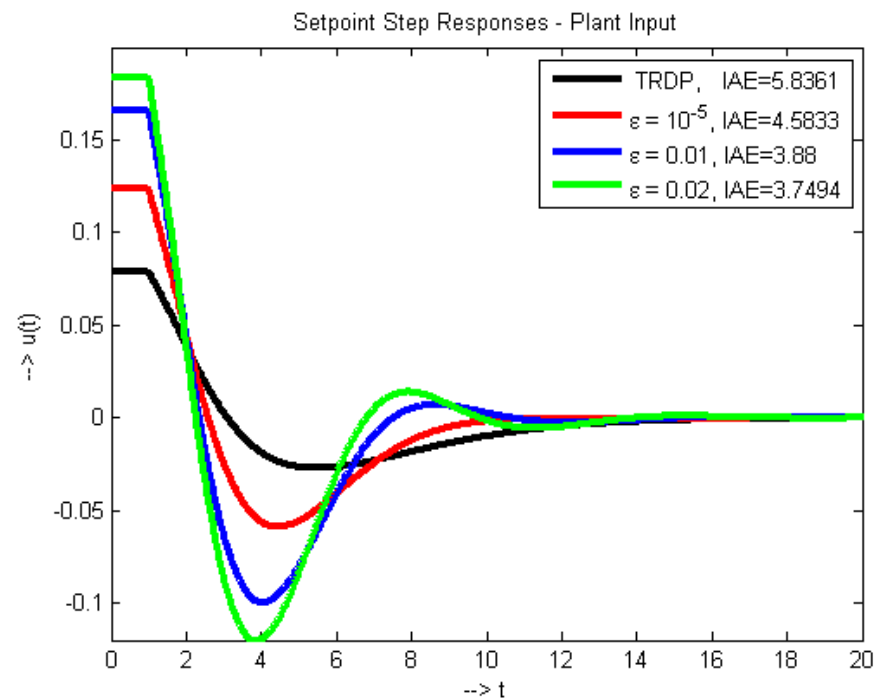
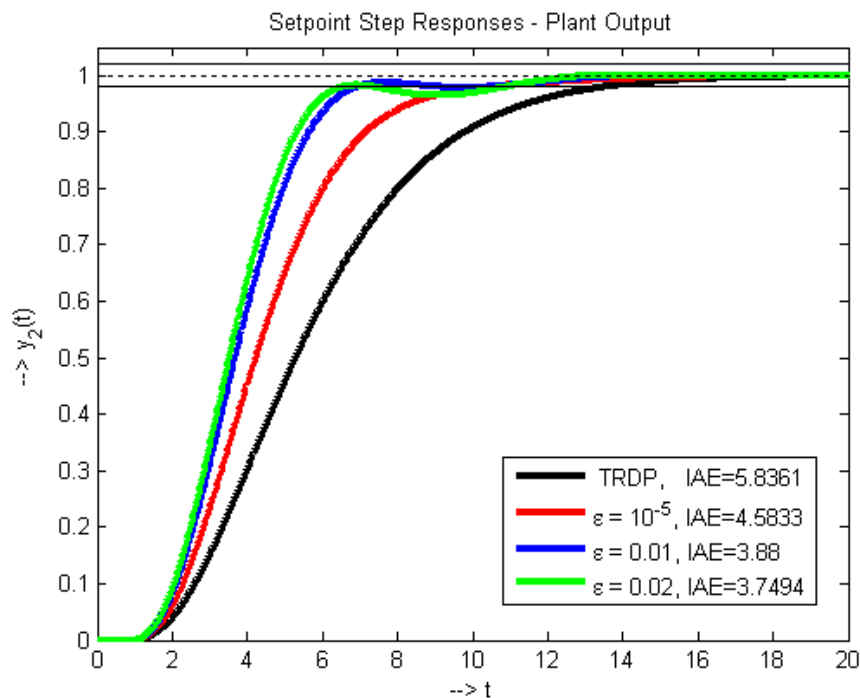
Green: $\varepsilon=0.02$

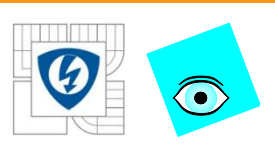




Corresponding setpoint steps

- Equivalent poles for tolerated deviations from ideal shapes at the plant input and output





Equivalent Poles

- Equivalent poles for tolerated deviations from ideal shapes at the plant input and output

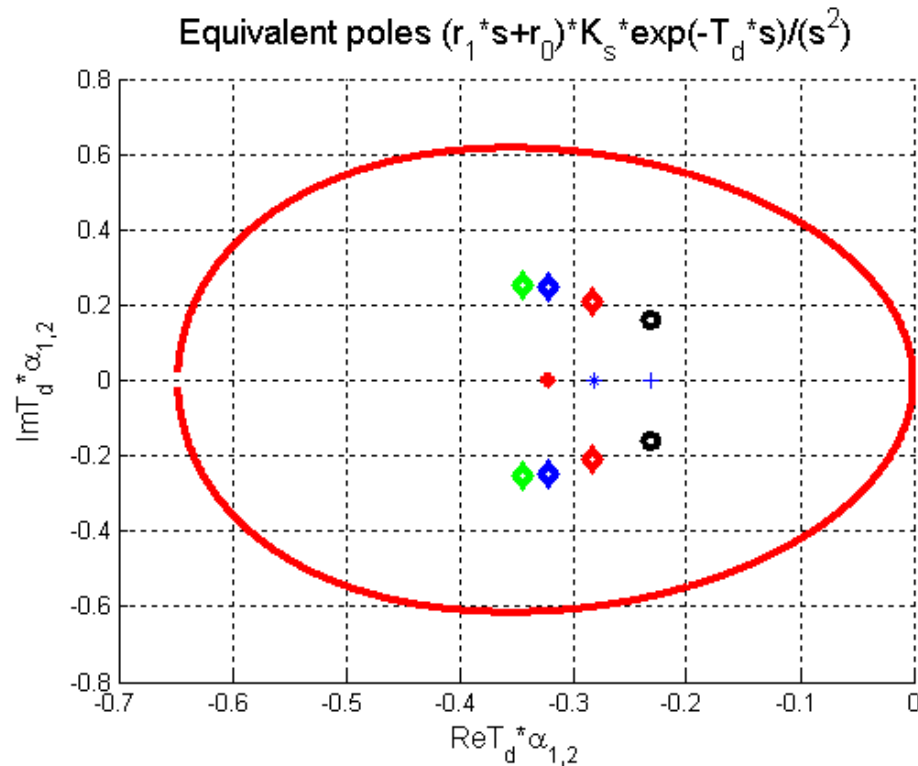
Black: TRDP

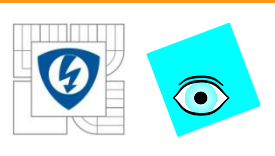
Red: $\varepsilon=10^{-5}$

Blue: $\varepsilon=0.01$

Green: $\varepsilon=0.02$

Red curve stability border



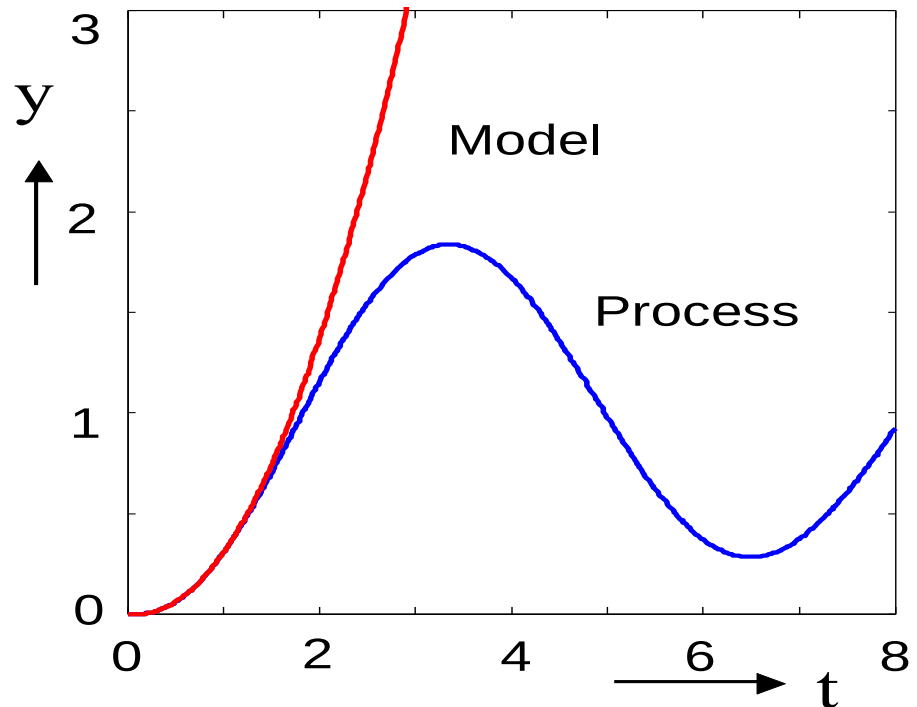


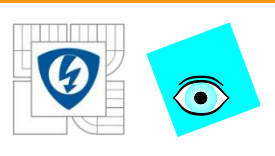
Example: I_2T_d - Approximation

Generalization of the approximation by Zielger and Nichols (1942) to double integrator + dead time

$$S(s) = \frac{1}{(s^2 + 0.1s + 1)(0.2s + 1)}$$

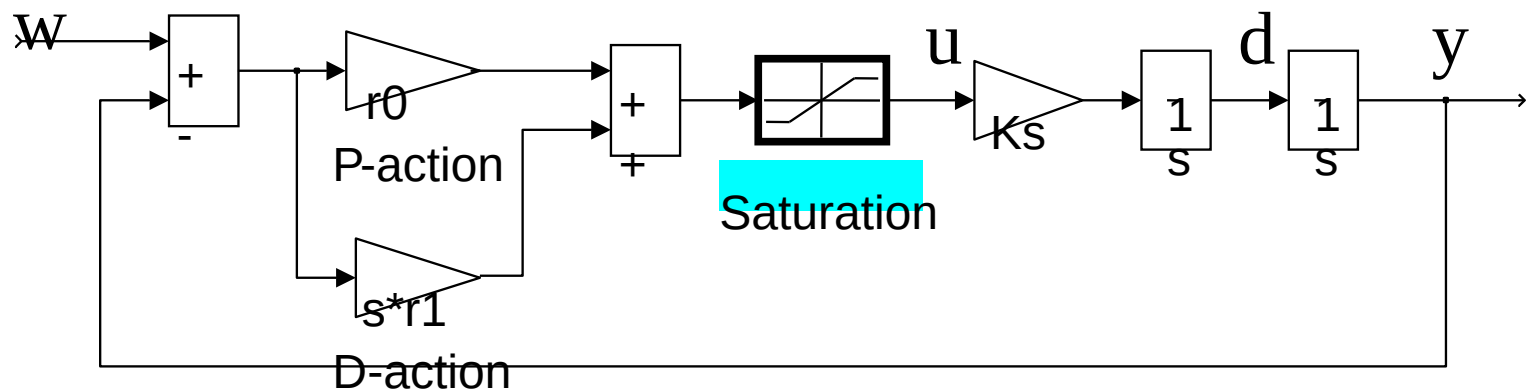
$$\hat{S}(s) = 0.76 \frac{1}{s^2} e^{-0.1s}$$

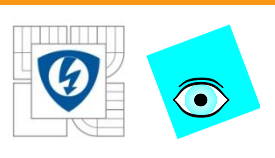




Saturating PD Controller

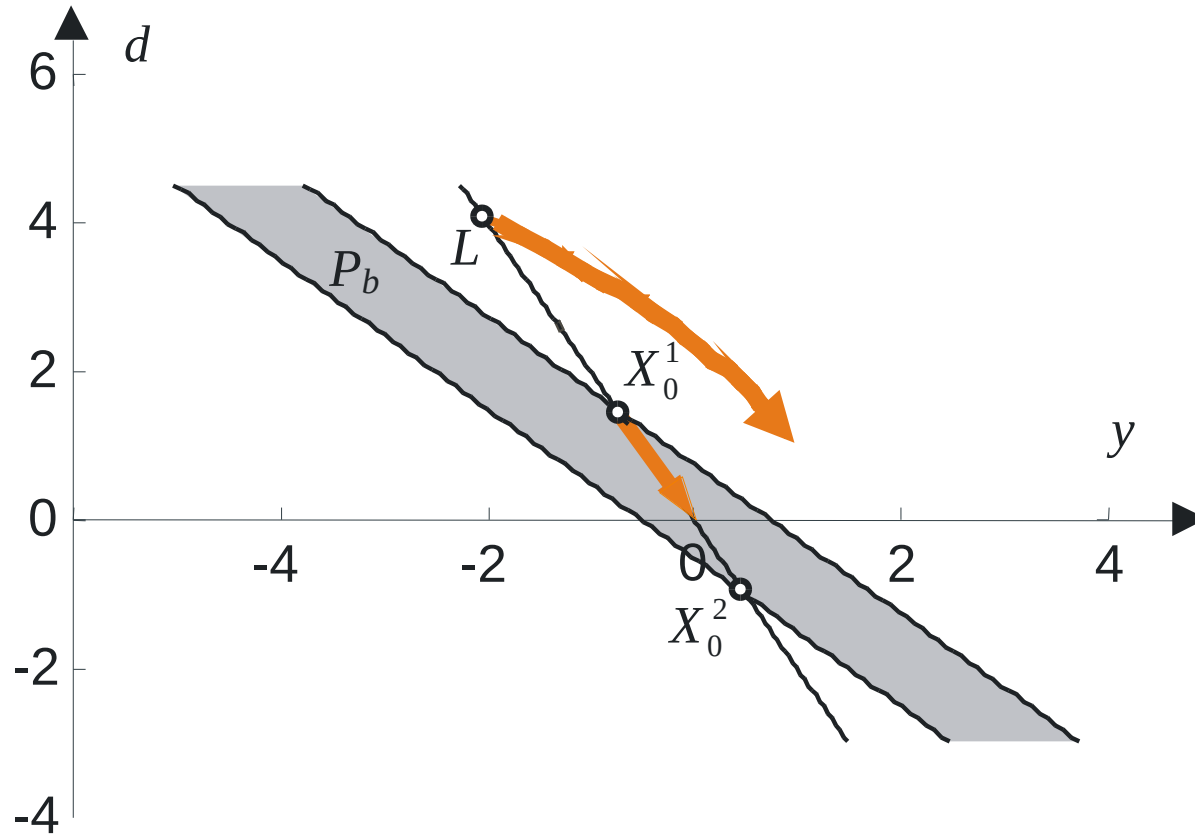
- Overshooting, instability
- **No optimal tuning of linear PD controller with output saturation!**
- New definition of invariant sets to consider constraints

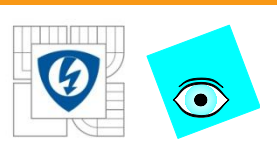




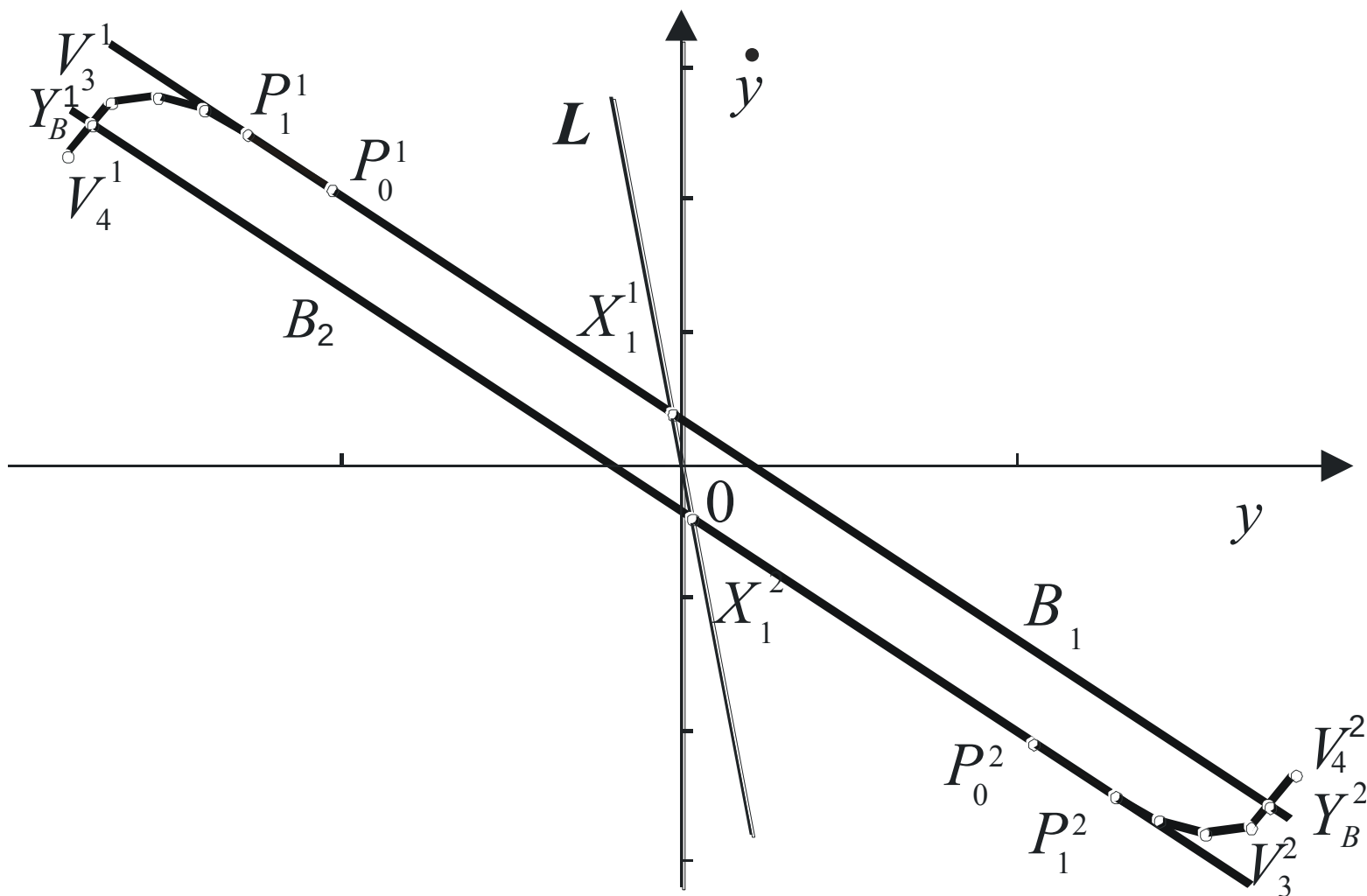
Saturating PD Controller

Overshooting, instability due to the constraints





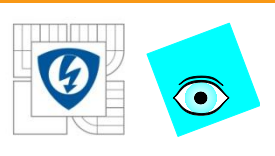
Invariant Set of Linear Control



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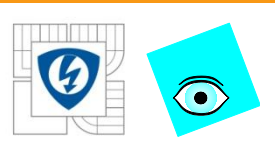
CPAC - General Definition

- The fastest possible decrease of the distance between the representative point and the invariant set with a next lower dimension satisfying inequations:

$$-\frac{d\rho_i}{dt} \leq |\alpha_i|$$

$$\frac{\rho_i(n+1)}{\rho_i(n)} \leq \lambda_i ; \lambda_i > 0$$

$$-\frac{\rho_i(n+1) - \rho_i(n)}{\rho_i(n)} \leq 1 - \lambda_i$$

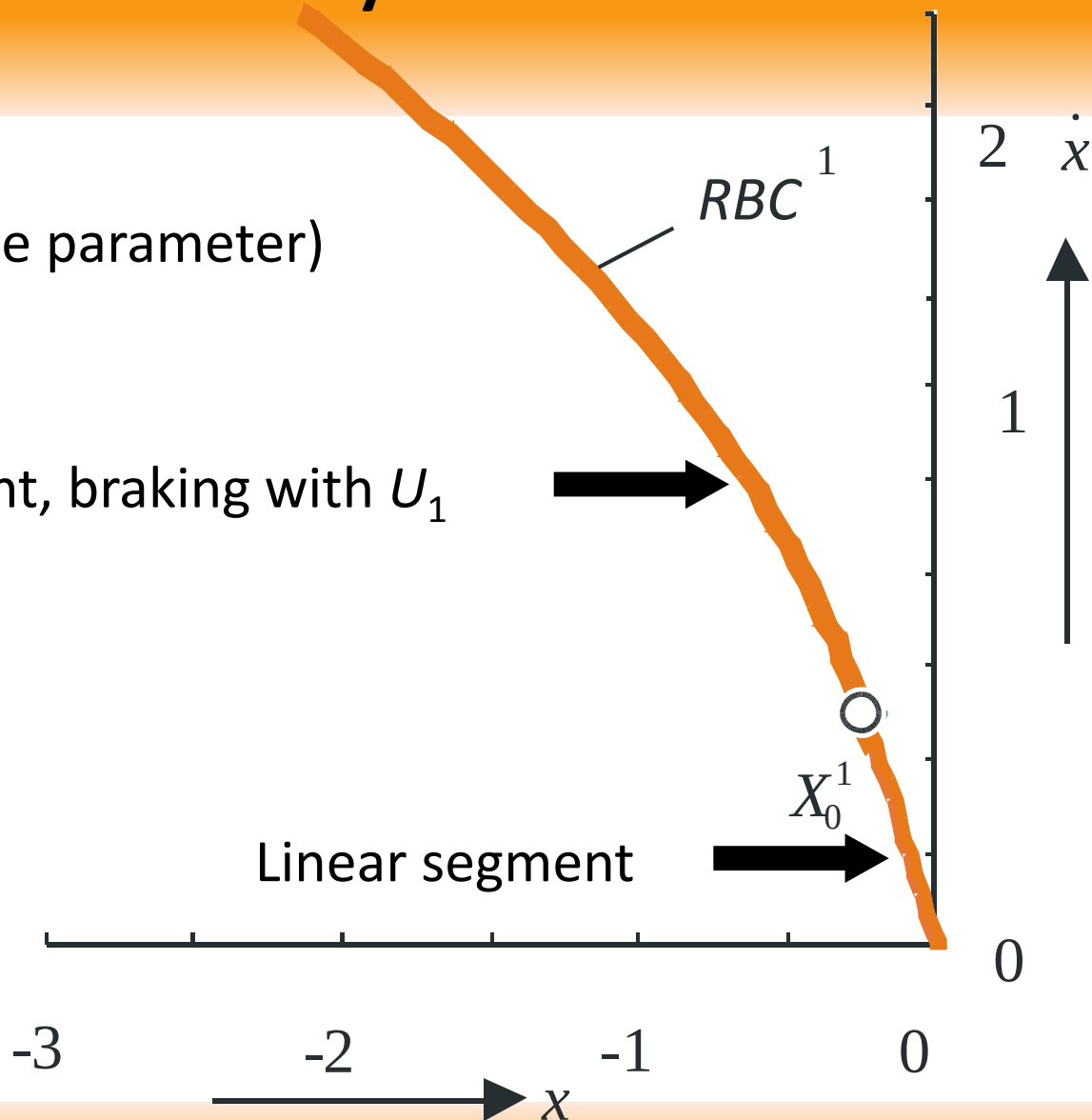


CPAC: Constrained I2 System

1D invariant set (1 free parameter)

Nonlinear segment, braking with U_1

Linear segment



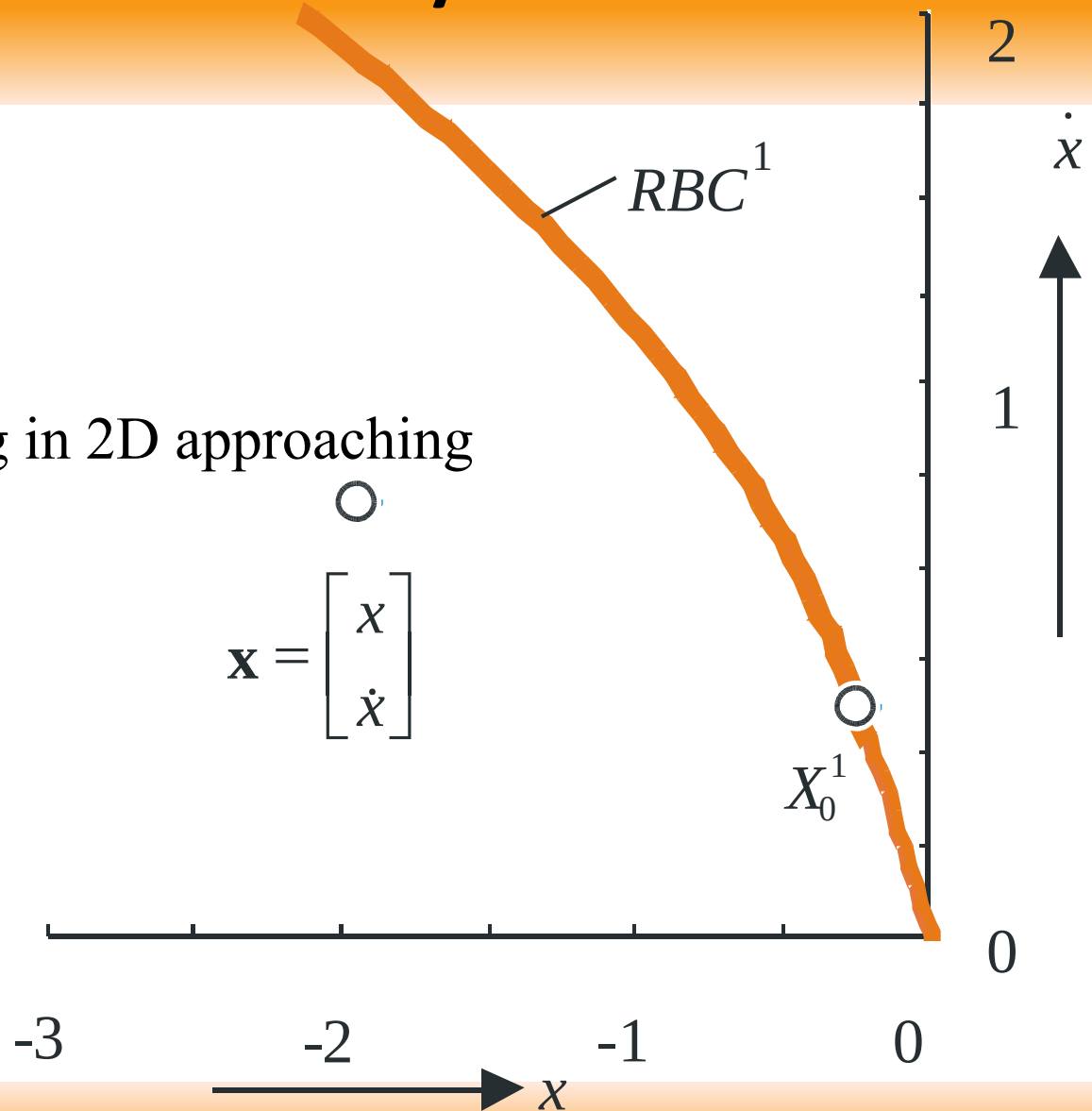
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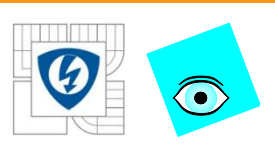
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CPAC: Constrained I2 System

State moving in 2D approaching
RBC

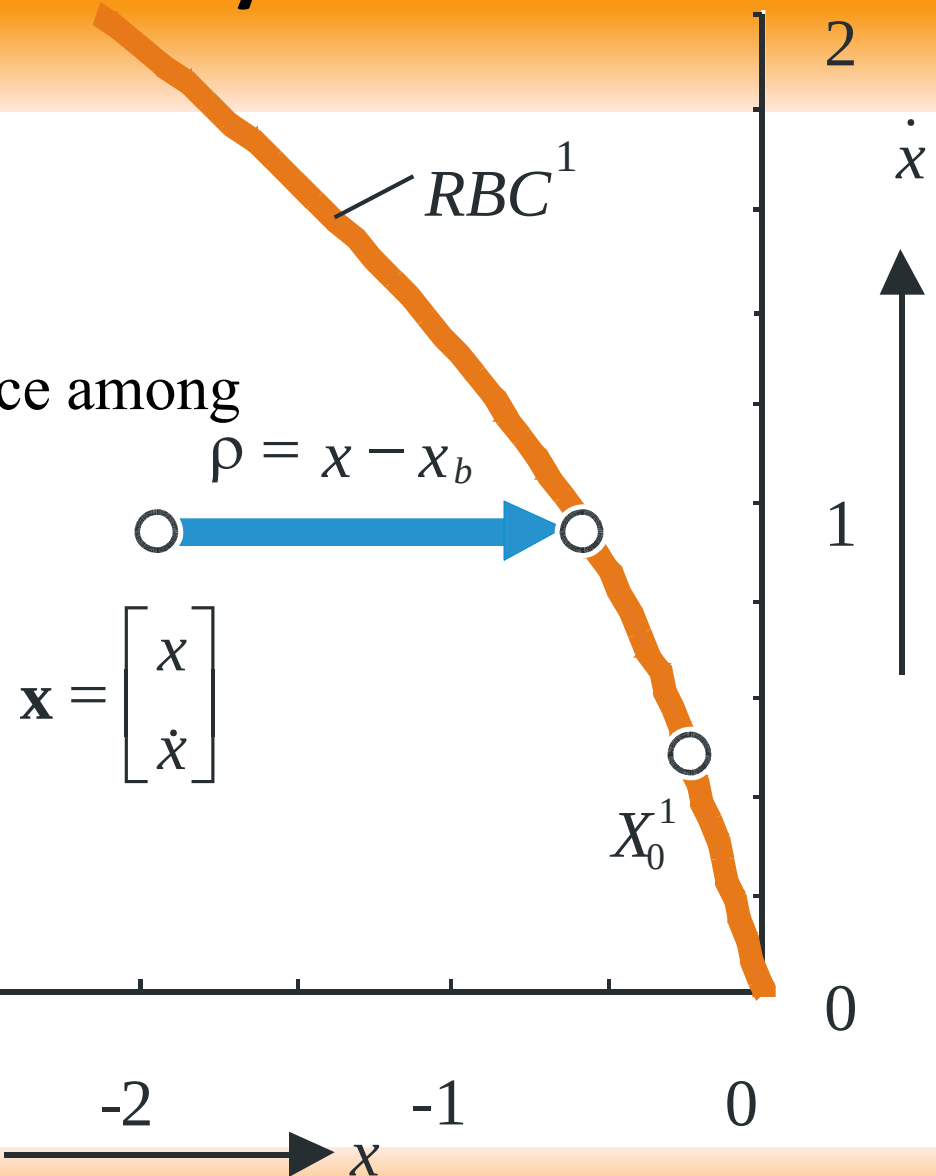
$$\mathbf{x} = \begin{bmatrix} x \\ \dot{x} \end{bmatrix}$$

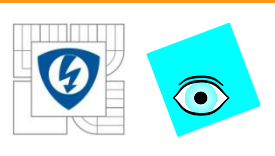




CPAC: Constrained I2 System

Defining distance among
 $\mathbf{x}$ and RBC

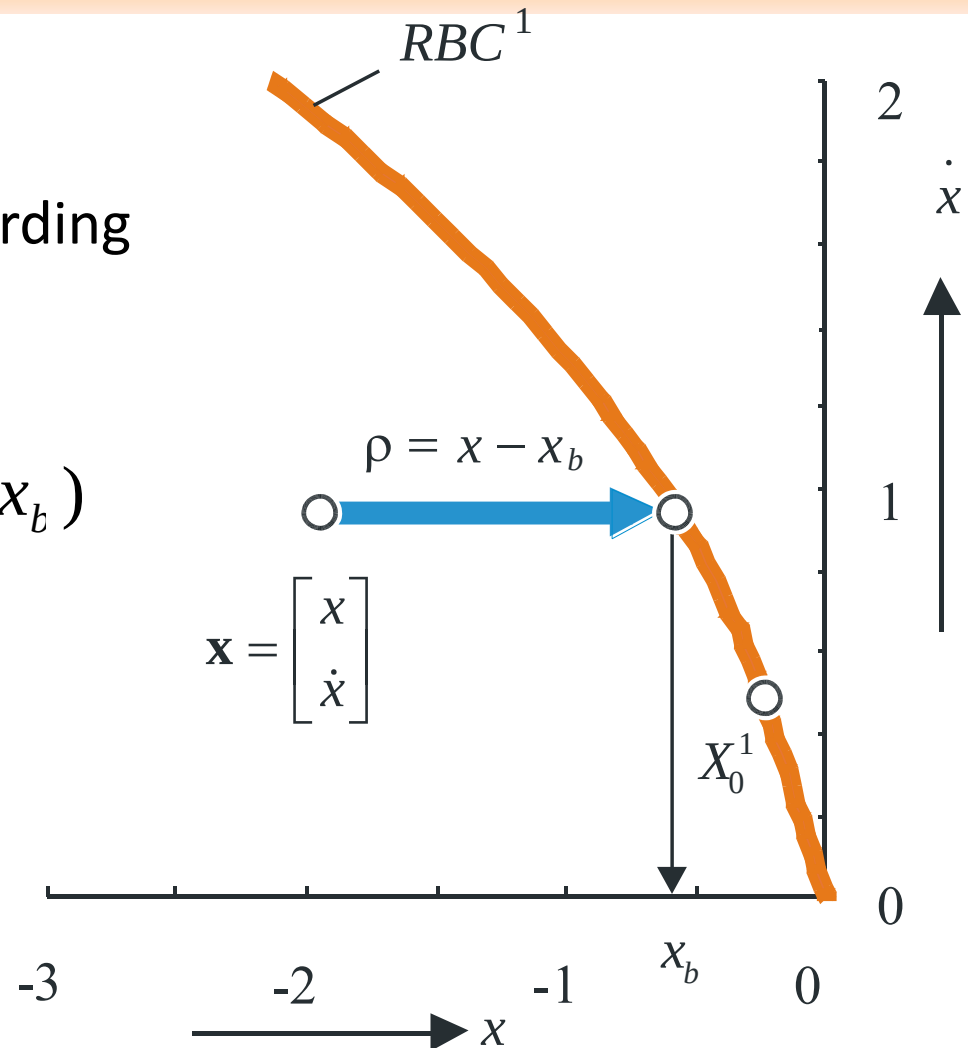




CPAC: Constrained I2 System

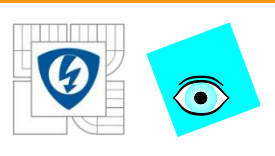
Decreasing distance according to

$$\frac{d\rho}{dt} = \alpha_2 \rho = \alpha_2 (x - x_b)$$



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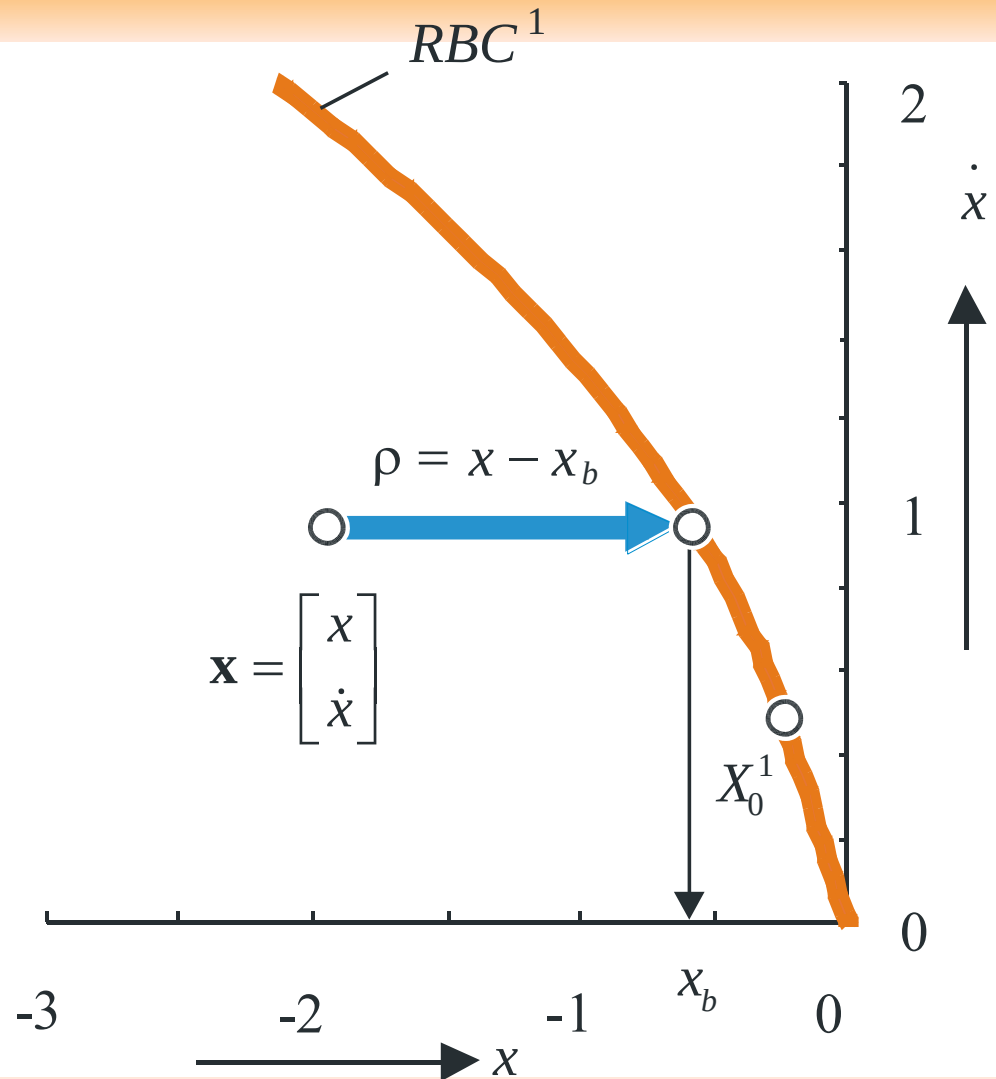


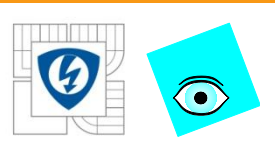
CPAC: Constrained I2 System

$$\rho = x - x_b$$

$$\frac{d\rho}{dt} = \alpha_2 \rho = \alpha_2 (x - x_b)$$

$$x_b = \frac{\dot{x}^2 + \left(\frac{U_j}{\alpha_1}\right)^2}{2U_j}$$





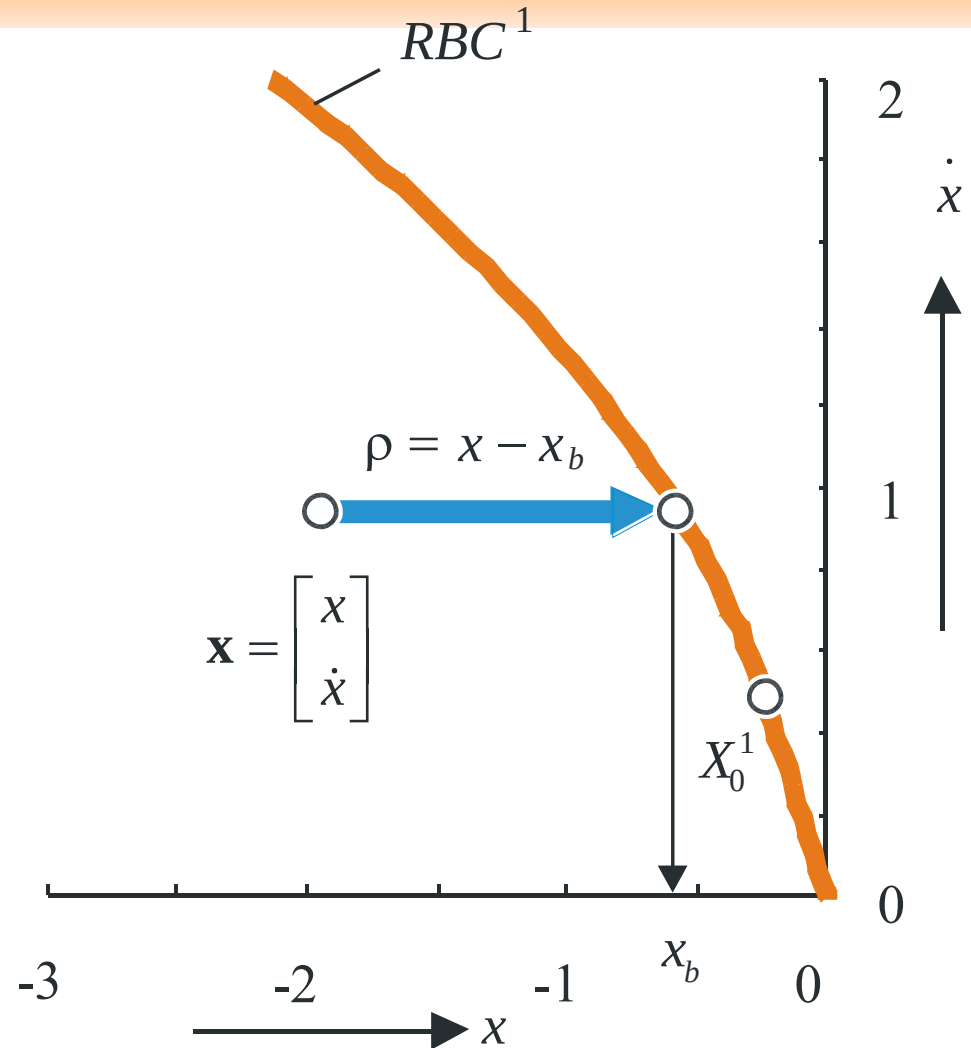
CPAC: Constrained I2 System

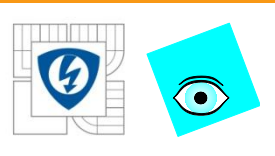
$$\rho = x - x_b$$

$$\frac{d\rho}{dt} = \alpha_2 \rho = \alpha_2 (x - x_b)$$

$$x_b = \frac{\dot{x}^2 + \left(\frac{U_j}{\alpha_1}\right)^2}{2U_j}$$

$$\frac{d\rho}{dt} = \frac{\partial \rho}{\partial x} \dot{x} + \frac{\partial \rho}{\partial \dot{x}} \ddot{x}$$





CPAC: Constrained I2 System

- Saturation Limit for Braking

$$\text{if } x < 0 \text{ then } U_j = U_1 \text{ else } U_j = U_2$$

- Choice Between the Linear and Nonlinear Algorithm

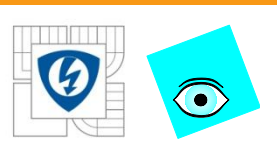
$$\text{if } \left(y < 0 \text{ AND } \dot{x} > \frac{K_s U_j}{\gamma} \right) \text{ OR } \left(x > 0 \text{ AND } \dot{x} < \frac{K_s U_j}{\gamma} \right) \text{ then}$$

$$u = \left[1 - \alpha_2 \frac{x - \frac{1}{2} \left(\frac{\dot{x}^2}{K_s U_j} + \frac{K_s U_j}{\alpha_1^2} \right)}{\dot{x}} \right] U_j \text{ else } u = r_0 x + r_1 \dot{x}$$

Final Control Saturation

$$\text{if } u < U_1 \text{ then } u = U_1$$

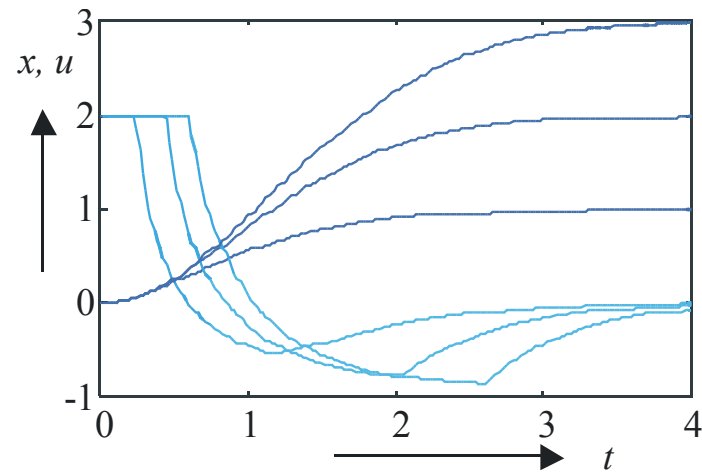
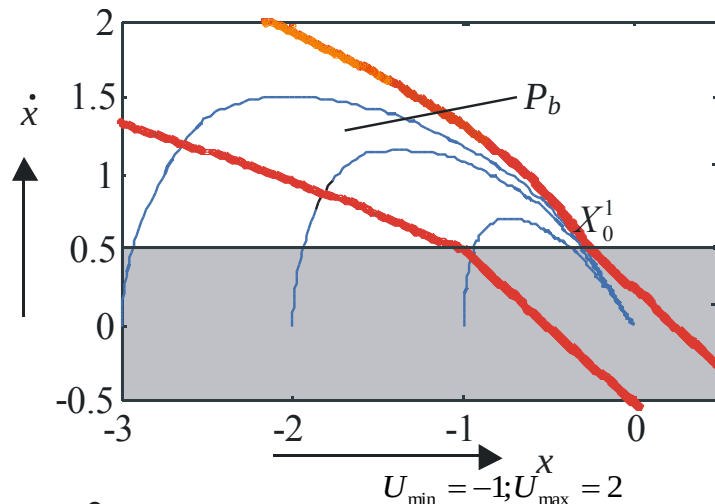
$$\text{if } u > U_2 \text{ then } u = U_2$$



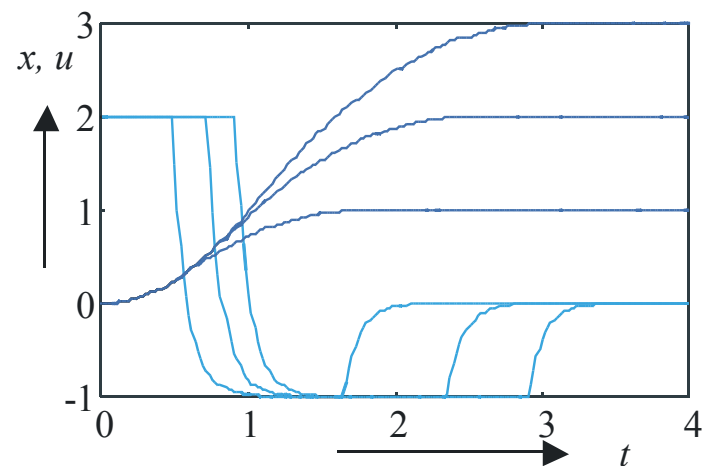
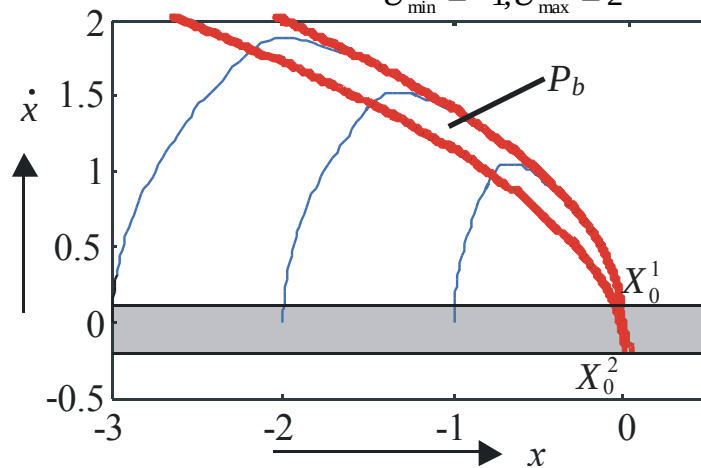
CPAC: Constrained I2 System

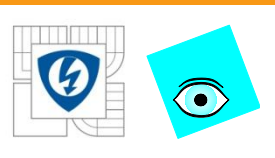
'Slow' and "fast" poles

$$\alpha_{1,2} = -2$$



$$\alpha_{1,2} = -10$$



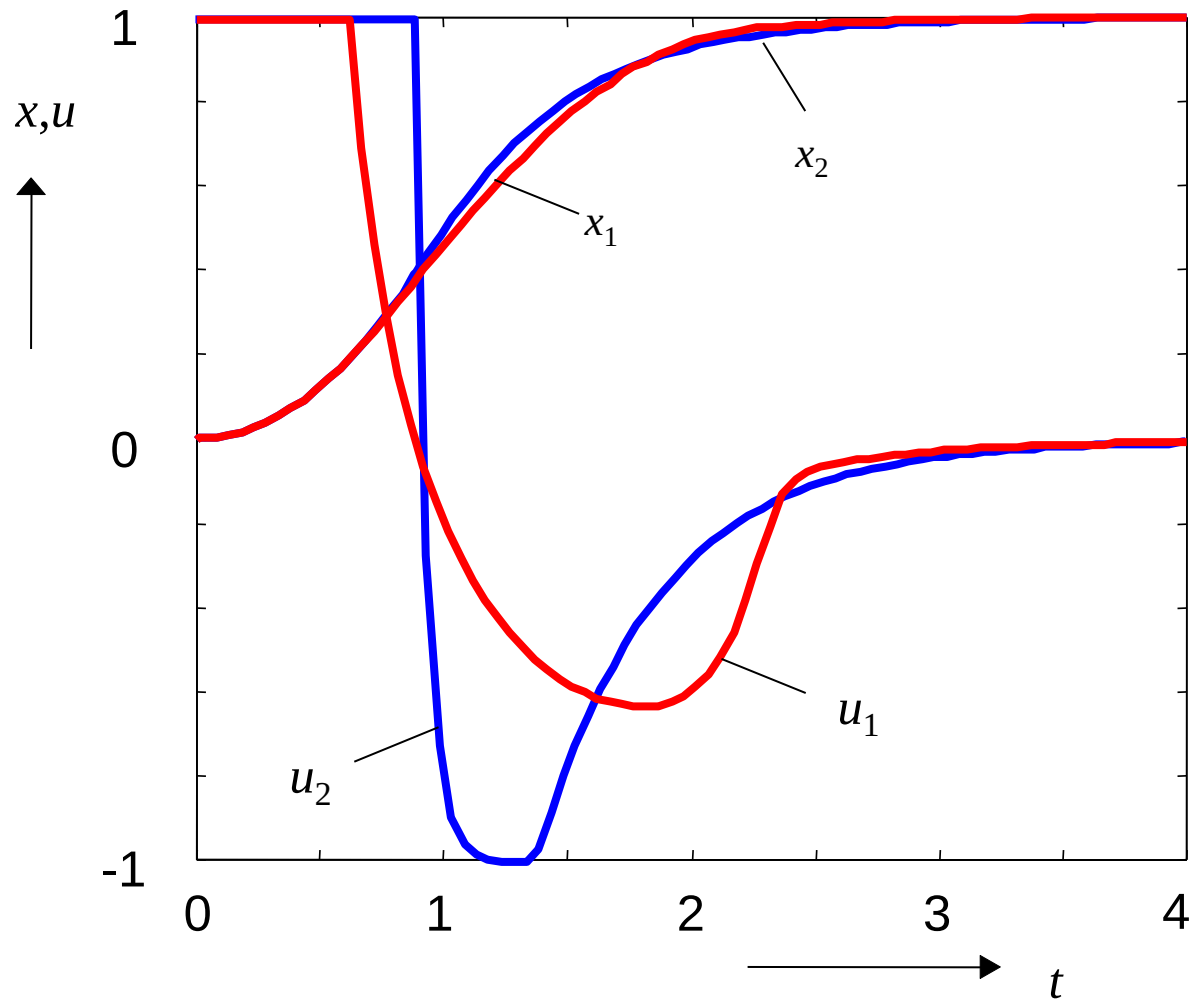


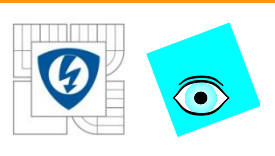
CPAC: Constrained I2 System

Oriented Vector
of Poles

- 1) $(-2, -20)$
- 2) $(-20, -2)$

Changed dynamics
of braking
and acceleration





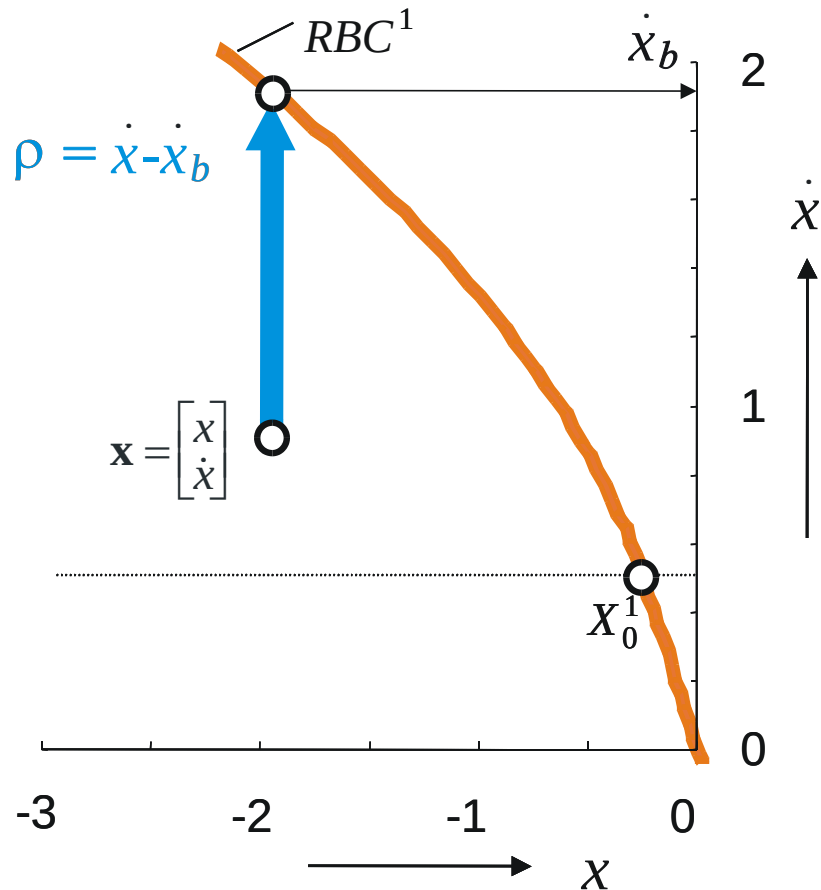
CPAC: Constrained I2 System

- Different distance definition

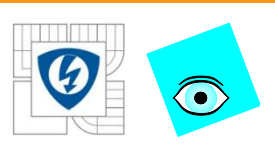
$$\rho = \dot{x} - \dot{x}_b$$

$$u = \text{sign}(x) \left[\alpha_2 (p - \dot{x}) - \frac{U_j \dot{x}}{p} \right] \quad \rho = \dot{x} - \dot{x}_b$$

$$p = \sqrt{U_1 \left(2x - \frac{U_j}{\alpha_1^2} \right)}$$

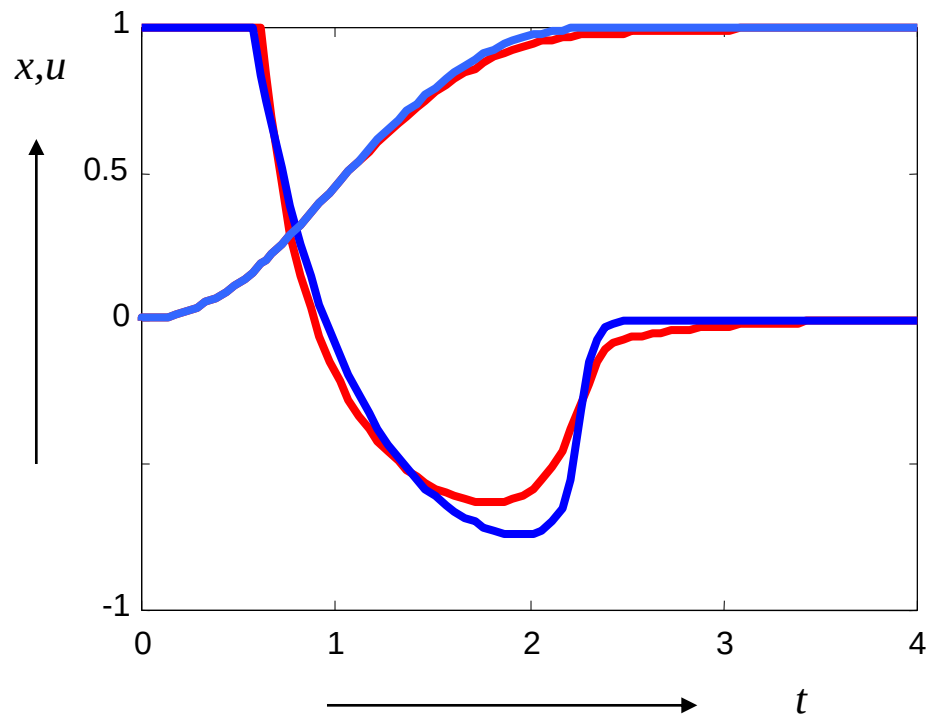
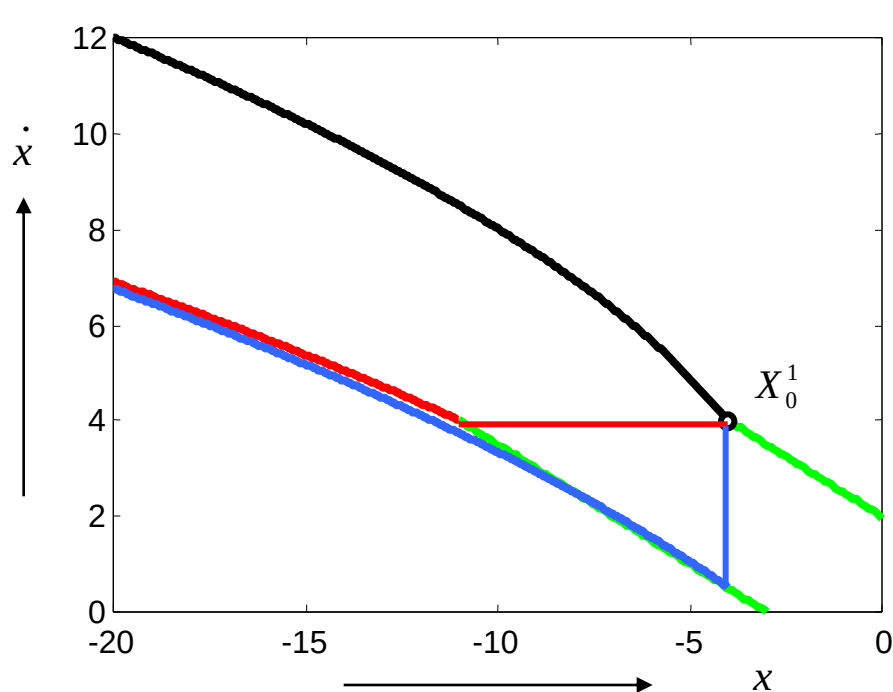


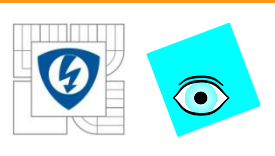
- Different Proportional Band
- Different transients



CPAC: Constrained I2 System

- Proportional Band and Transients for Different Distance definitions



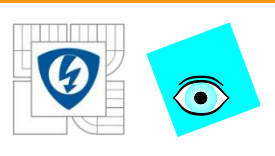


CPAC: Constrained I2 System

- Modified shape of invariant sets
- Non-unique distance definition = many solutions

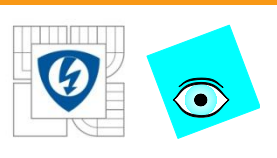
$$\rho = \inf_{\mathbf{x}_b \in RBC} \|\mathbf{x} - \mathbf{x}_b\|$$

- Distance measured along a given vector

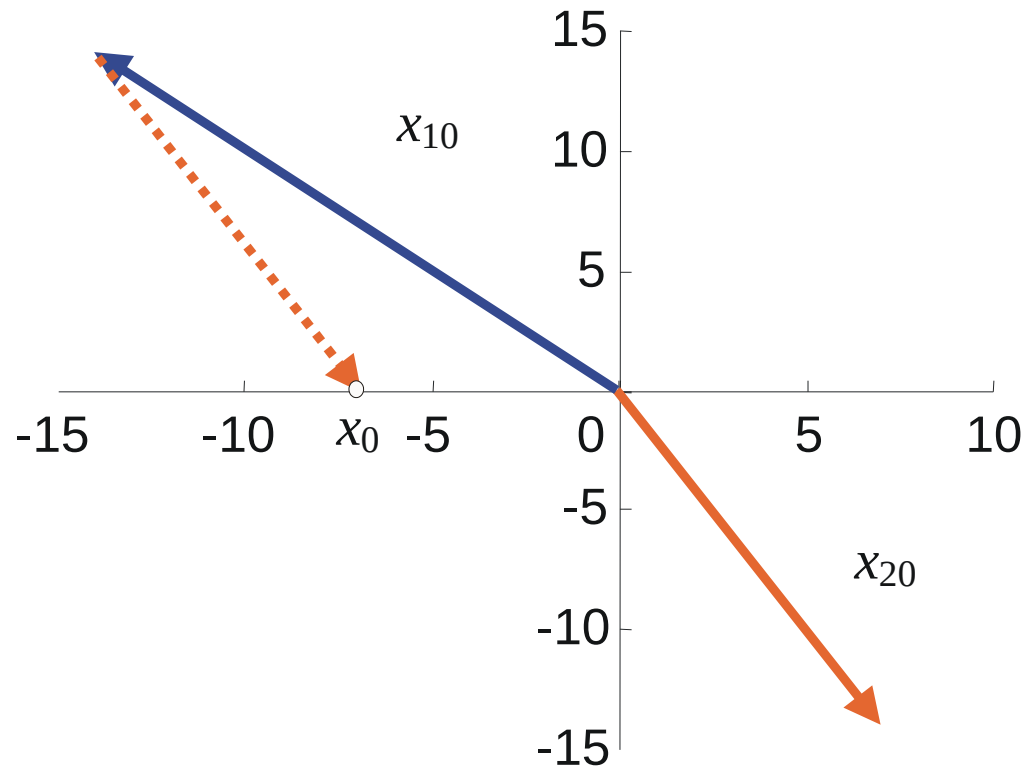


2nd Basic Question

- How to define distance of the representative point to the next Invariant Set - Reference Braking Curve?
- Several possible solutions
- **Simplicity of control algorithm!!!**



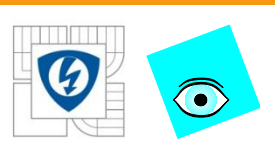
Linear Decomposition into Modes (Parallel Model)



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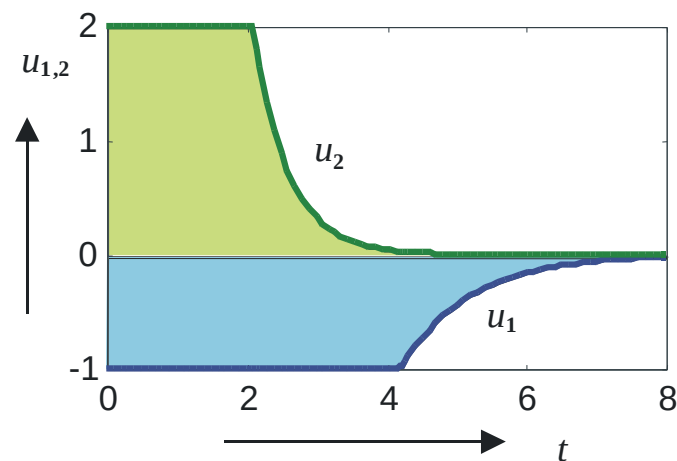
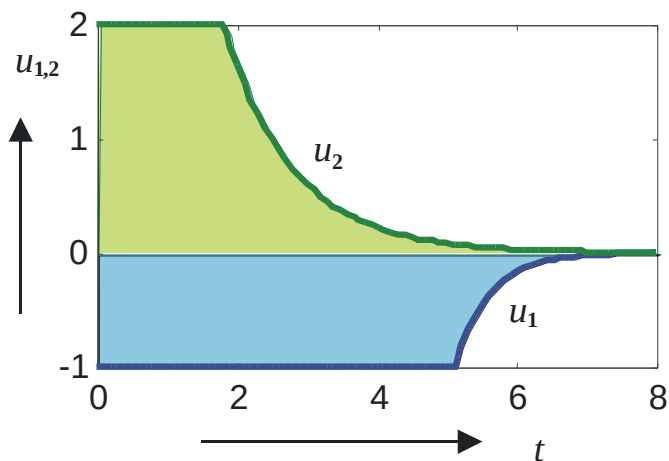
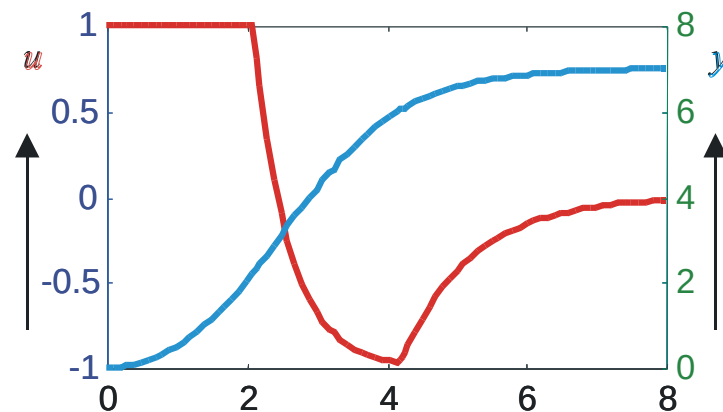
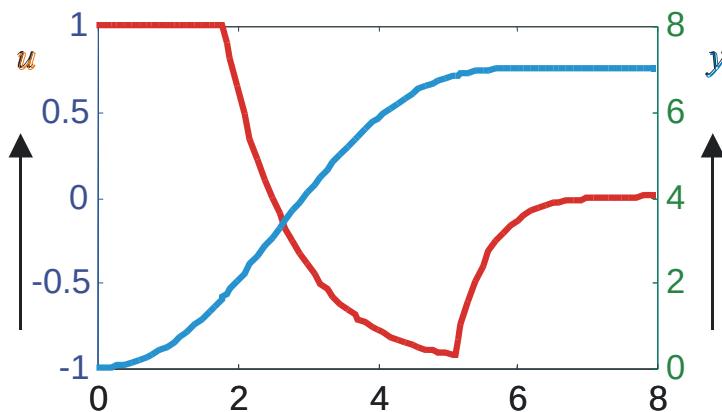


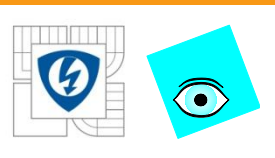
CPAC: Decomposition into Modes

2nd order system - 2 ordered pole couples!

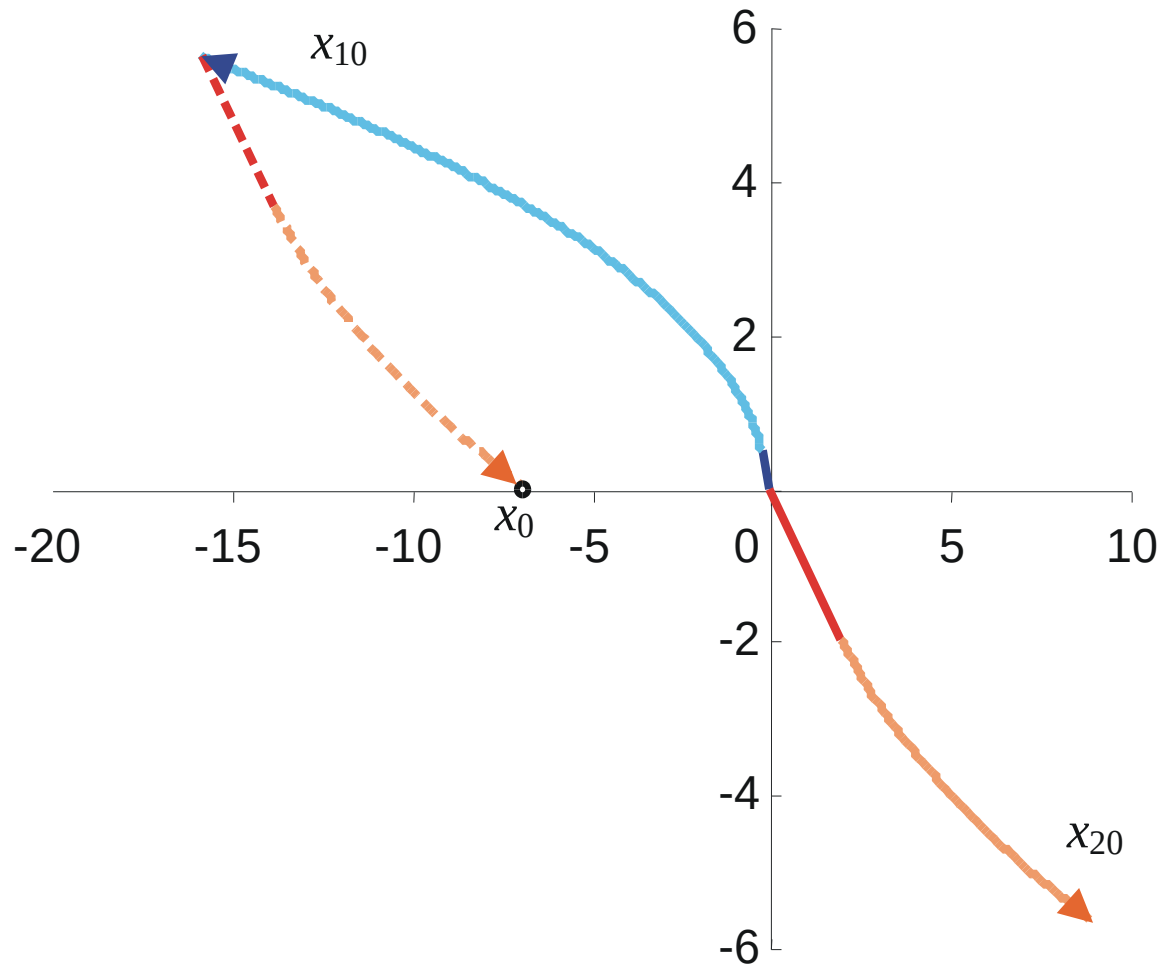
$$\alpha_1 = -2; \alpha_2 = -1$$

$$\alpha_1 = -1; \alpha_2 = -2$$





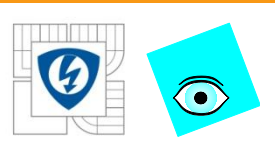
CPAC: Decomposition into Modes



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CPAC: Decomposition into Modes

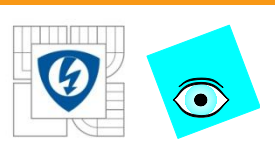
$$\mathbf{x}_0 = \mathbf{x}_{01} + \mathbf{x}_{02}$$

$$\mathbf{x}_{01} = [\Phi(-t_1)\mathbf{v}_1 + \Gamma(-t_1)]u_1 ; u_1 = \begin{cases} \langle 0, U_j \rangle, t_1 = 0 \\ U_j, t_1 > 0 \end{cases}$$

$$\mathbf{x}_{02} = [\Phi(-t_2)\mathbf{v}_2 + \Gamma(-t_2)]u_2 ; u_2 = \begin{cases} \langle U_{3-j} - U_j \rangle, t_2 = 0 \\ U_{3-j} - U_j, t_2 > 0 \end{cases}$$

$$t_1 \geq t_2 \geq 0 ; j = 1, \text{ or } 2 ; u = u_1 + u_2 \in \langle U_1, U_2 \rangle$$

$$\Phi(t) = e^{\mathbf{A}t} ; \Gamma(t) = \int_0^t \Phi(\mathcal{G})\mathbf{b}d\mathcal{G}$$

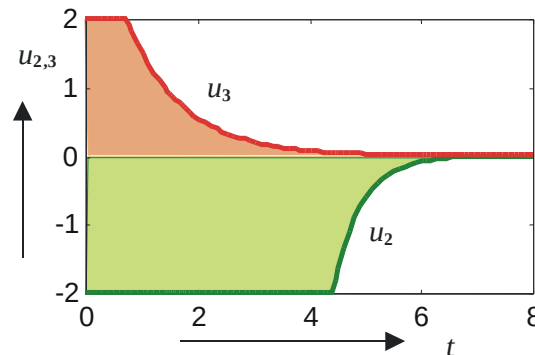
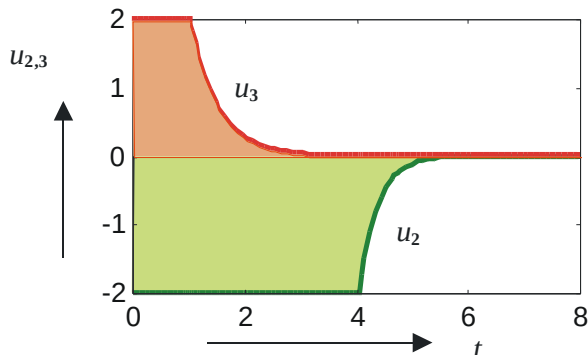
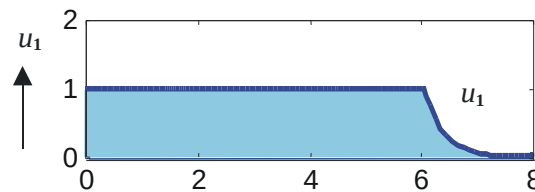
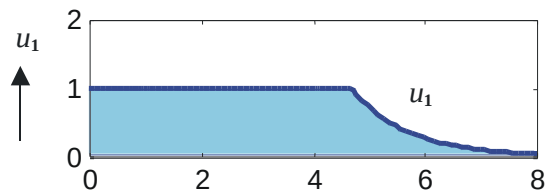
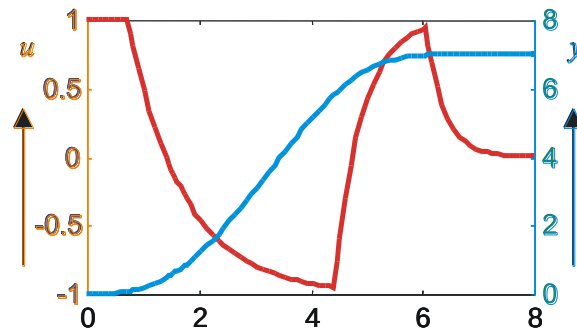
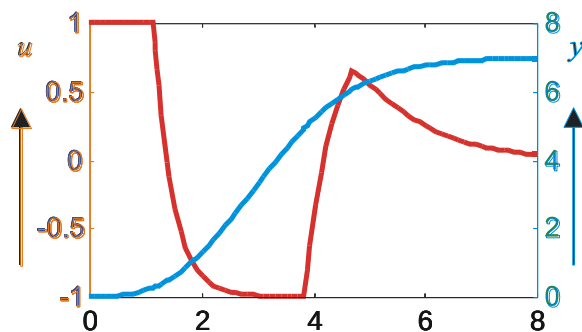


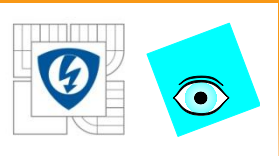
CPAC: Decomposition into Modes

3rd order system - 6 ordered pole tripples!

$$\alpha_1 = -1; \alpha_2 = -2; \alpha_3 = -3$$

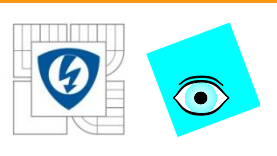
$$\alpha_1 = -3; \alpha_2 = -2; \alpha_3 = -1$$





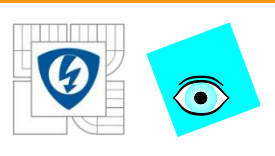
Conclusions – Real Poles

- New solutions for simple and advanced problems
- Many solutions of the constrained pole assignment problem - distance definition – ordered n-tuples of poles
- Simplicity of the control algorithms
CPU Time $\approx 0.1\text{ms}$ - new opportunities for practice
- Nonsymmetrical amplitude and rate constraints



Complex Closed Loop Poles

- Dynamics decomposition into saturating 1st order ones – limited to real closed loop poles
- What about the extension of the pole assignment control to constrained systems with complex closed loop poles?

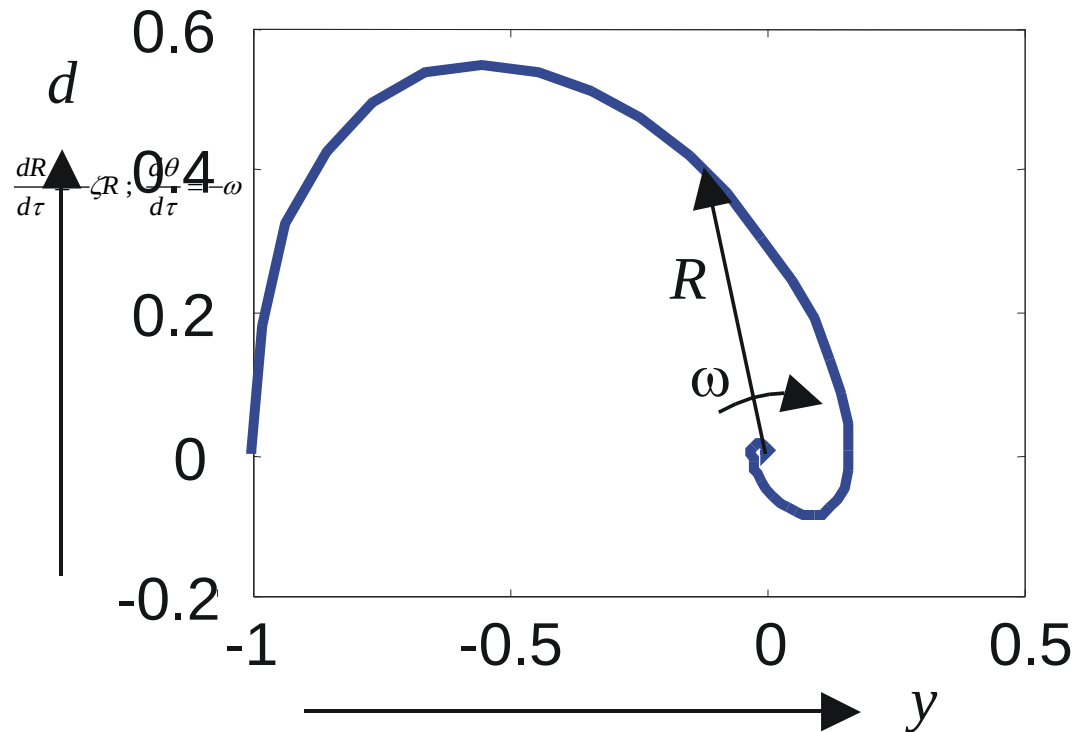


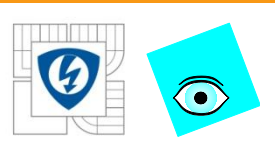
Complex Closed Loop Poles

Rotation, radius decreases

Single decrease parameter!!!

$$\frac{d(\mathbf{x}^t \mathbf{x})}{d\tau} = -2\zeta(\mathbf{x}^t \mathbf{x})$$

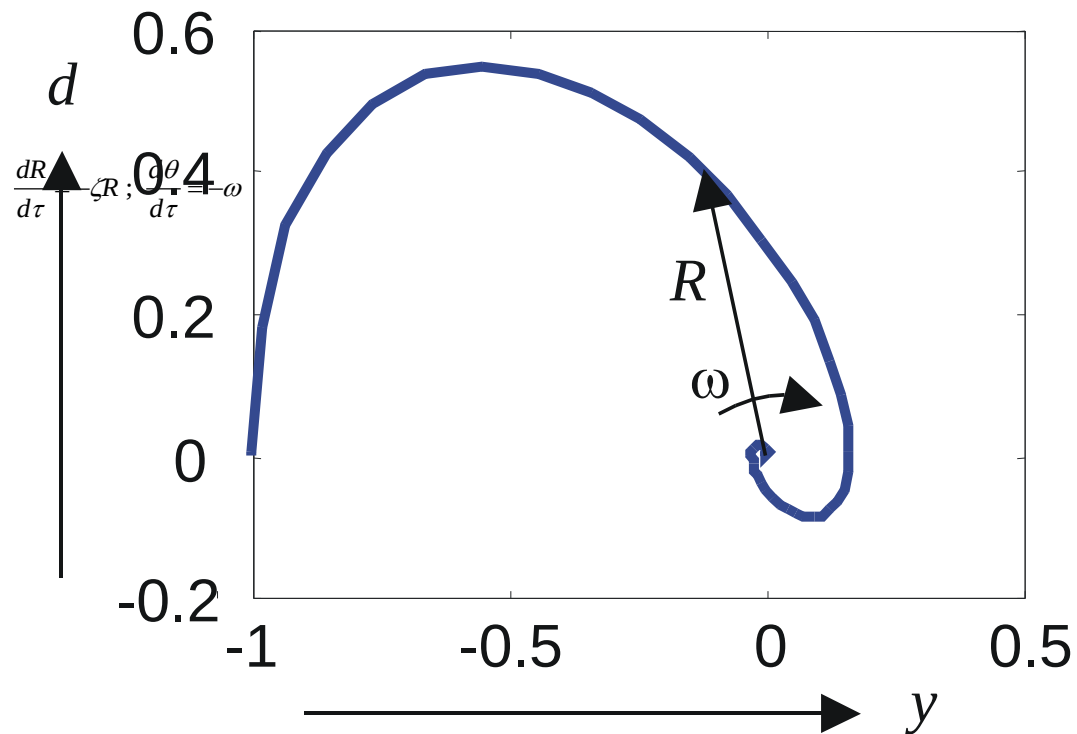


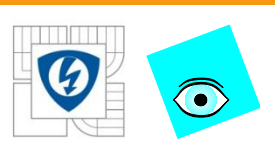


Complex Closed Loop Poles

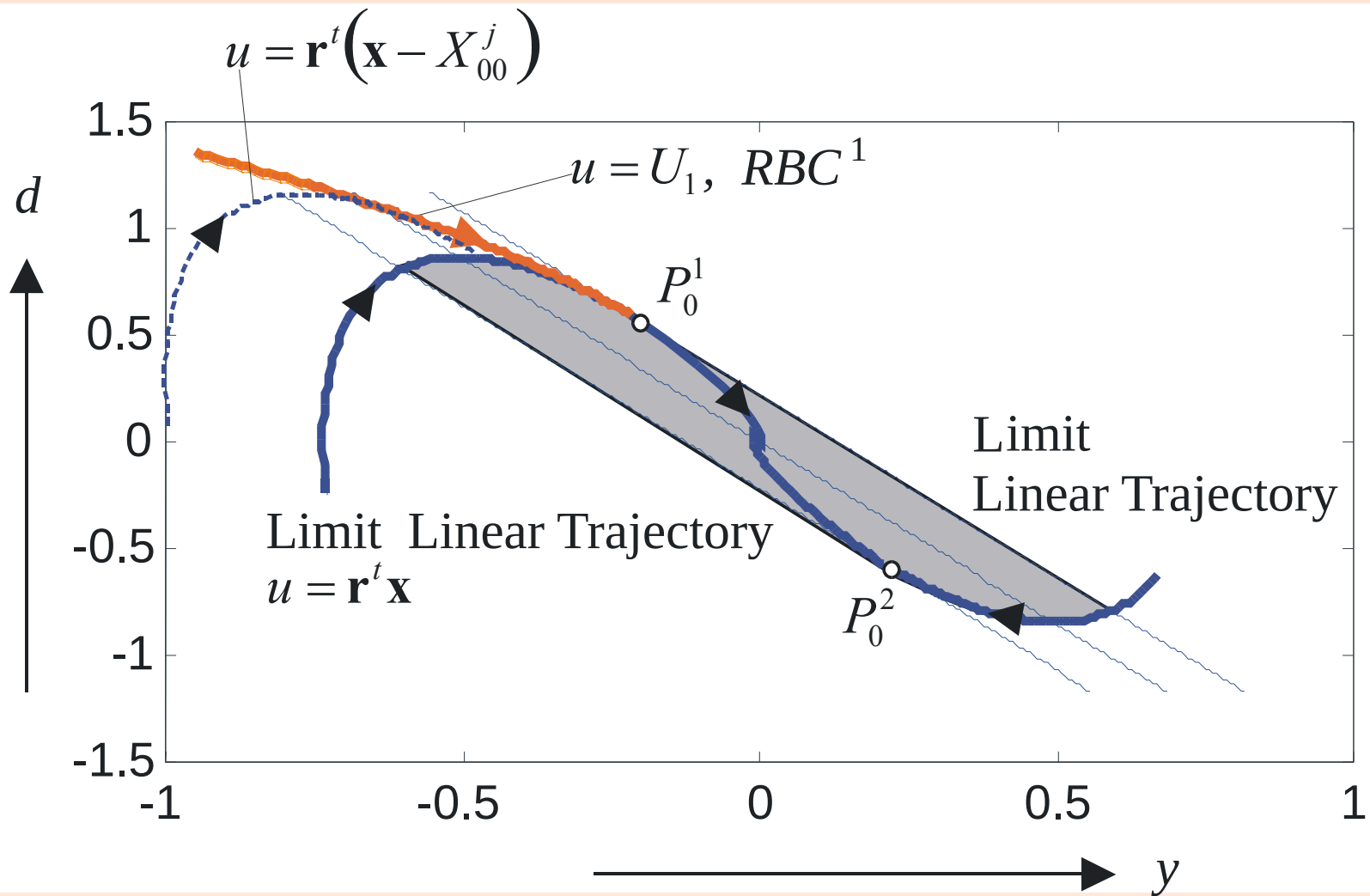
What should be like the constrained PAC with complex poles?

$$\frac{d(\mathbf{x}^t \mathbf{x})}{d\tau} = -2\zeta(\mathbf{x}^t \mathbf{x})$$





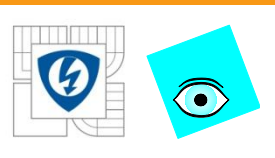
Complex Closed Loop Poles



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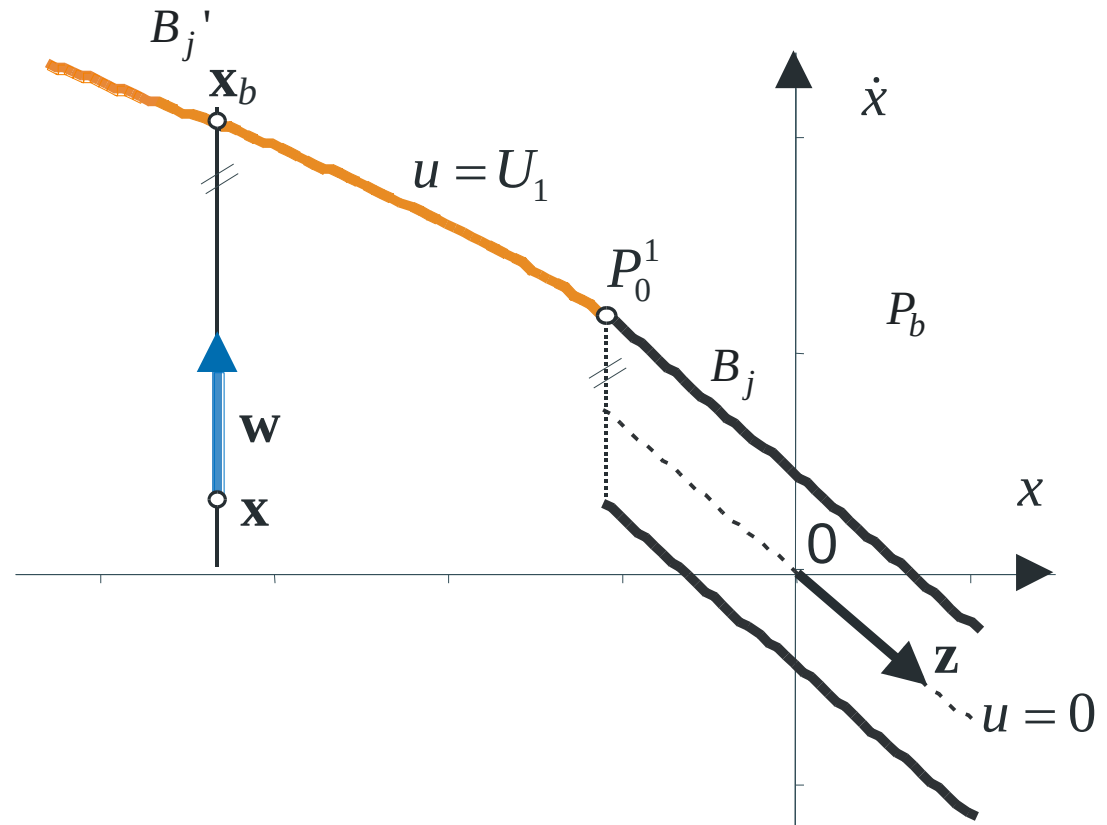


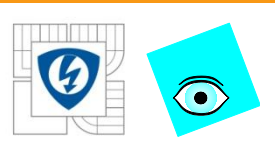


Complex Closed Loop Poles

Position based reference shaping

Limit linear trajectory – Points P_0^j - RBC

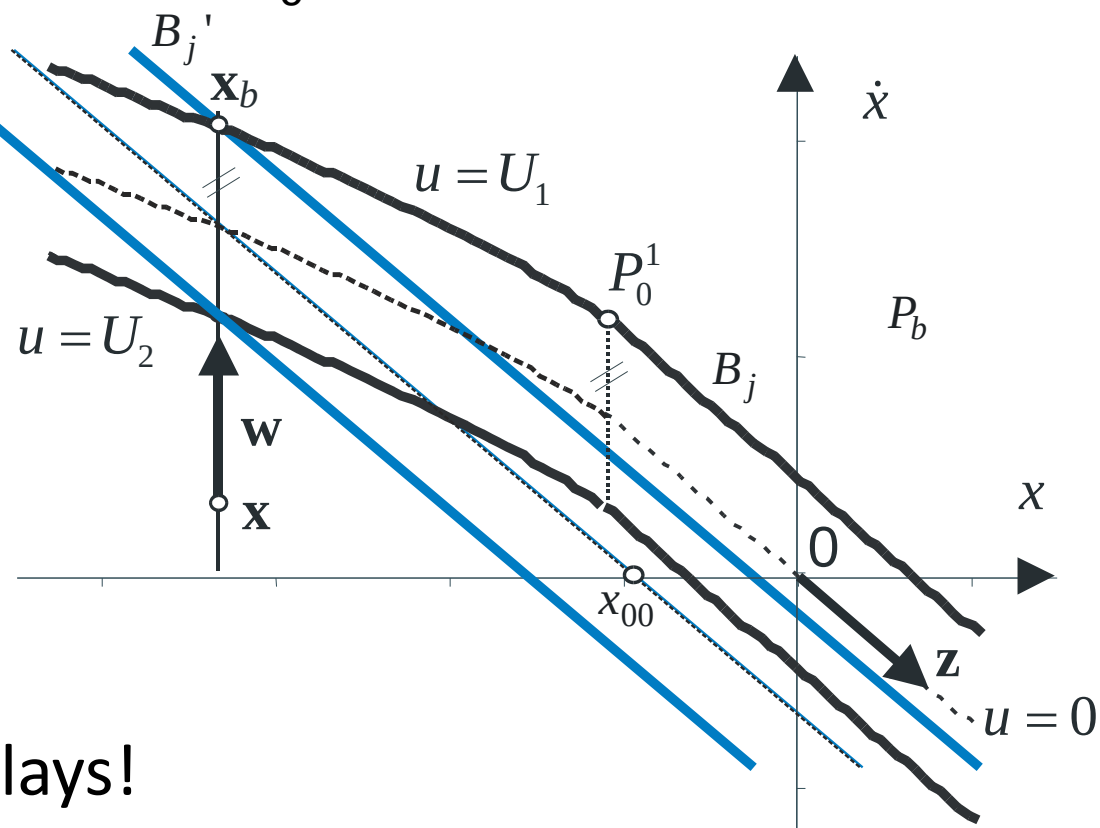




Complex Closed Loop Poles

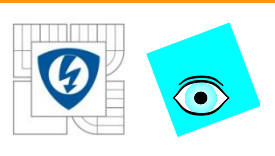
Position based reference shaping

Limit linear trajectory – Points P_0^j - RBC



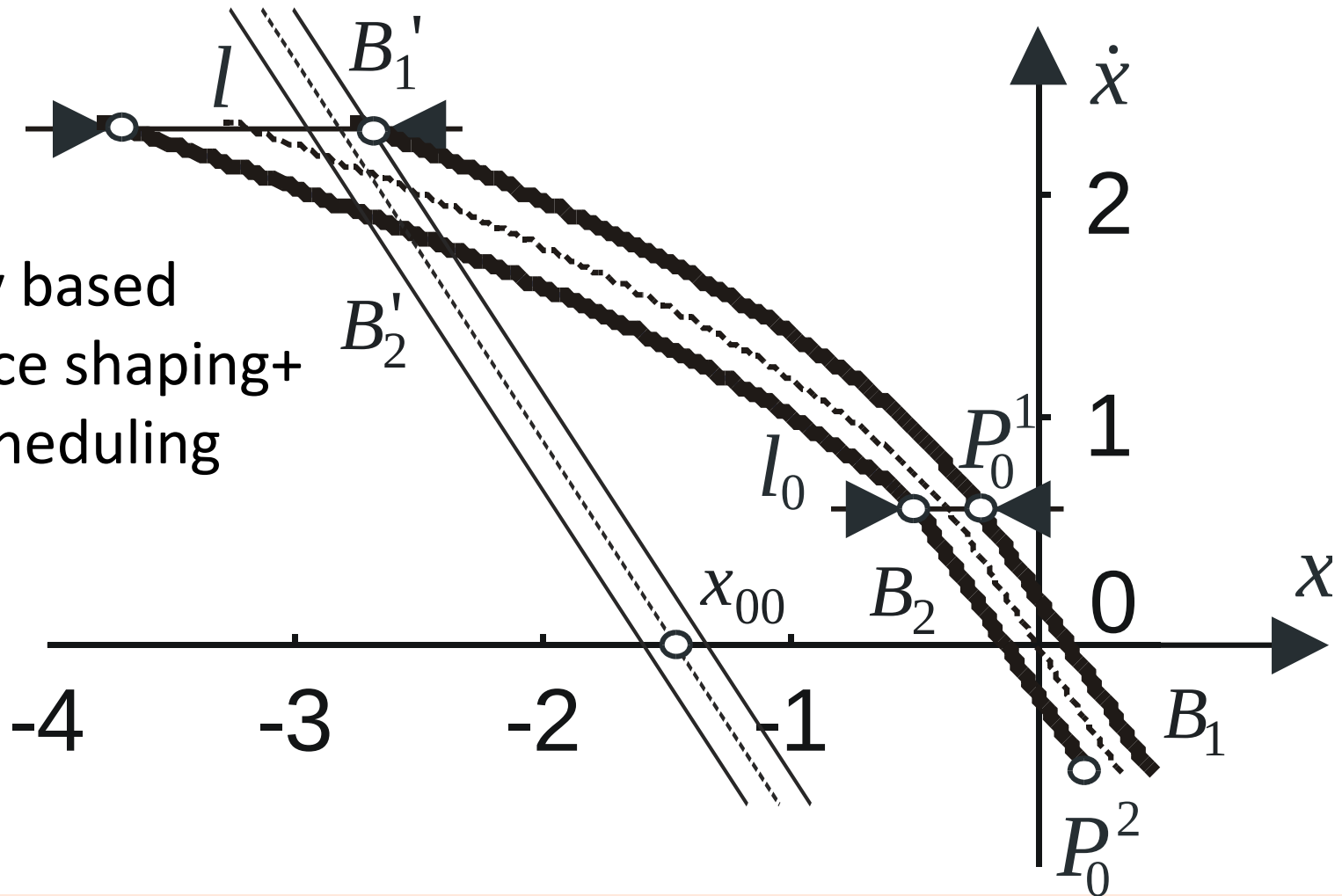
Constant width of the proportional band!

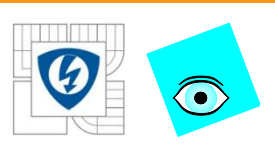
Problems with time delays!



Complex Closed Loop Poles

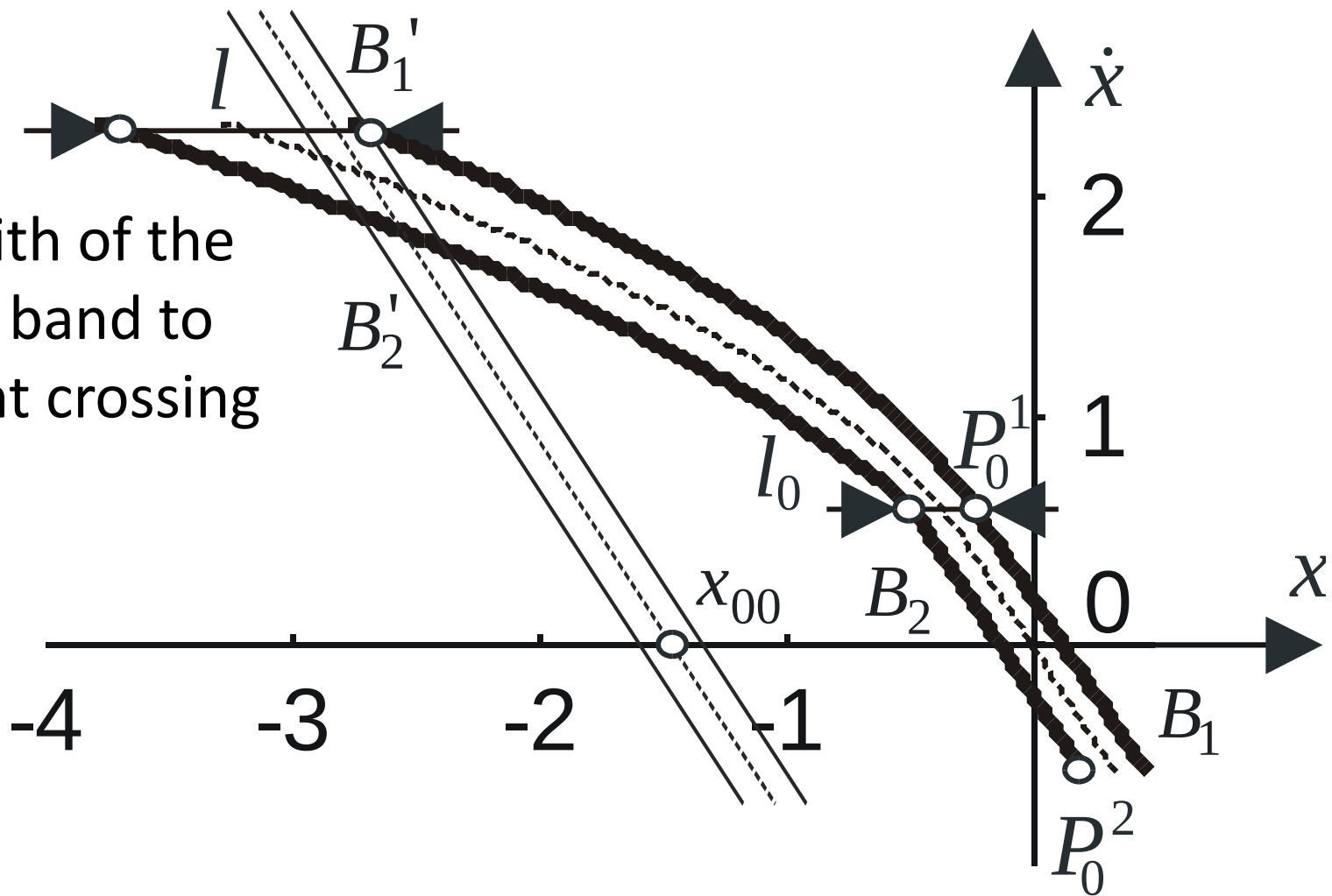
Velocity based
reference shaping+
Gain Scheduling

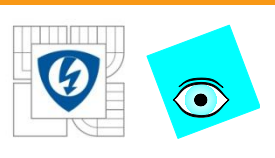




Complex Closed Loop Poles

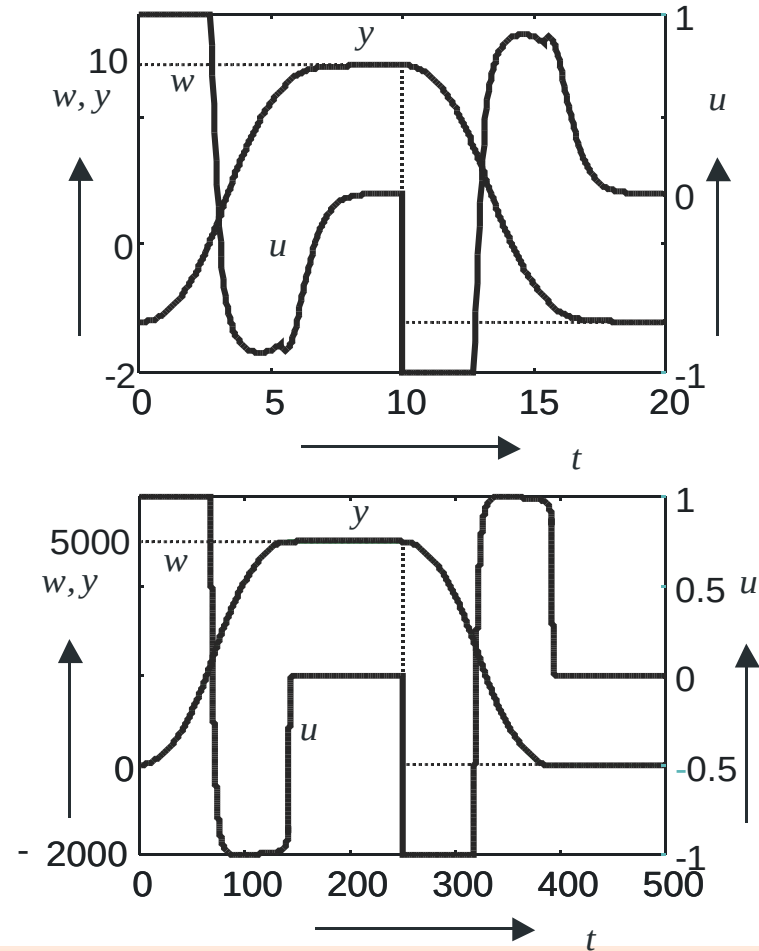
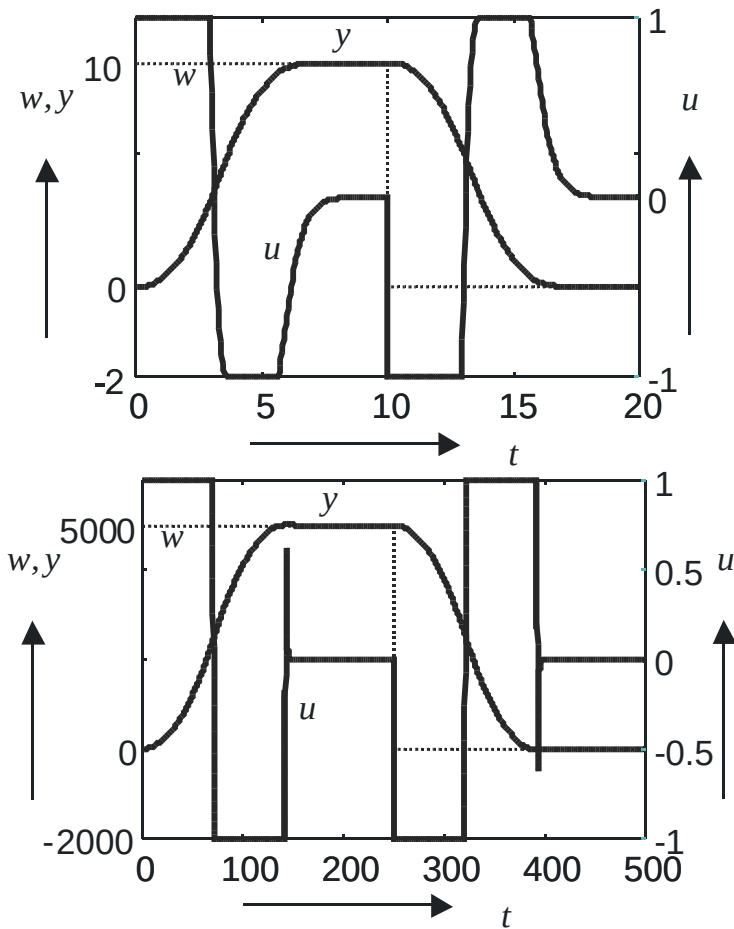
Increasing with of the
proportional band to
keep constant crossing
time

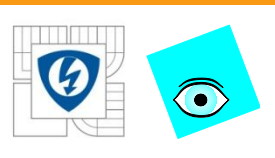




Complex Closed Loop Poles

- I_2 system with time delay ($T_d=0.2s$)

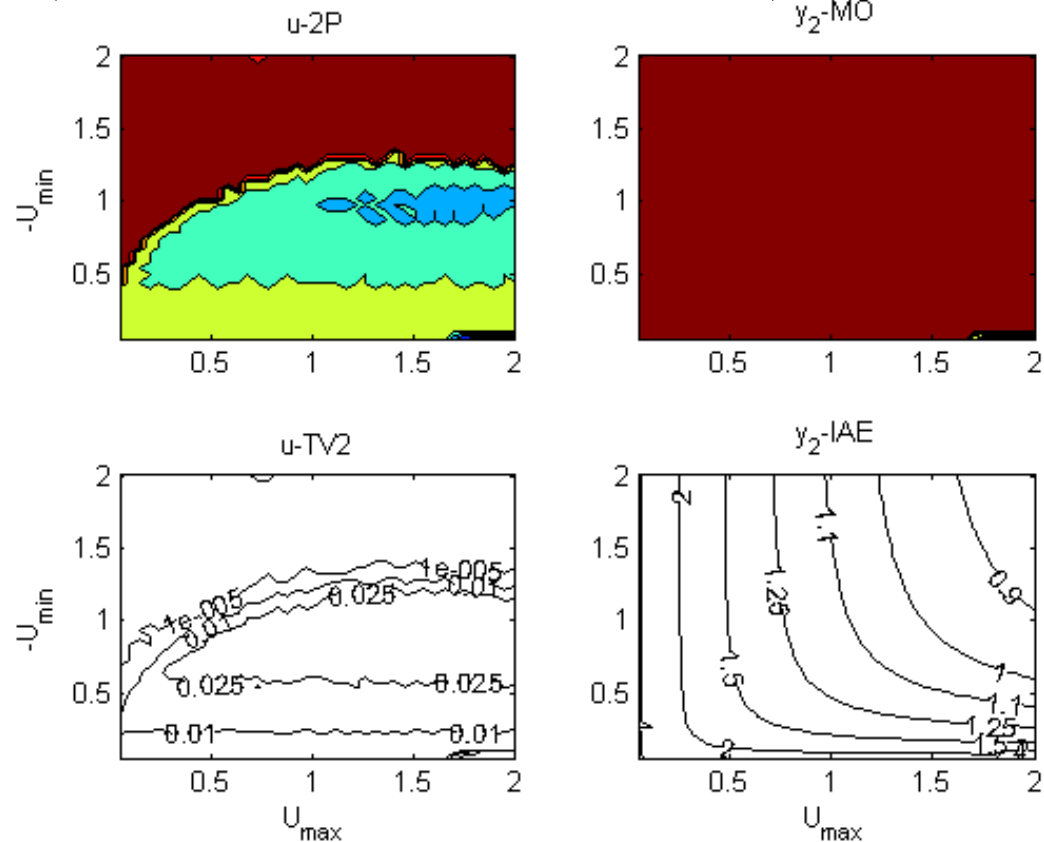


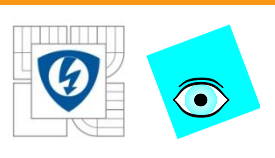


Complex Poles – Perf. Portrait

$T_d=0.1; \varepsilon=10^{-5}$ (red pole-pair)

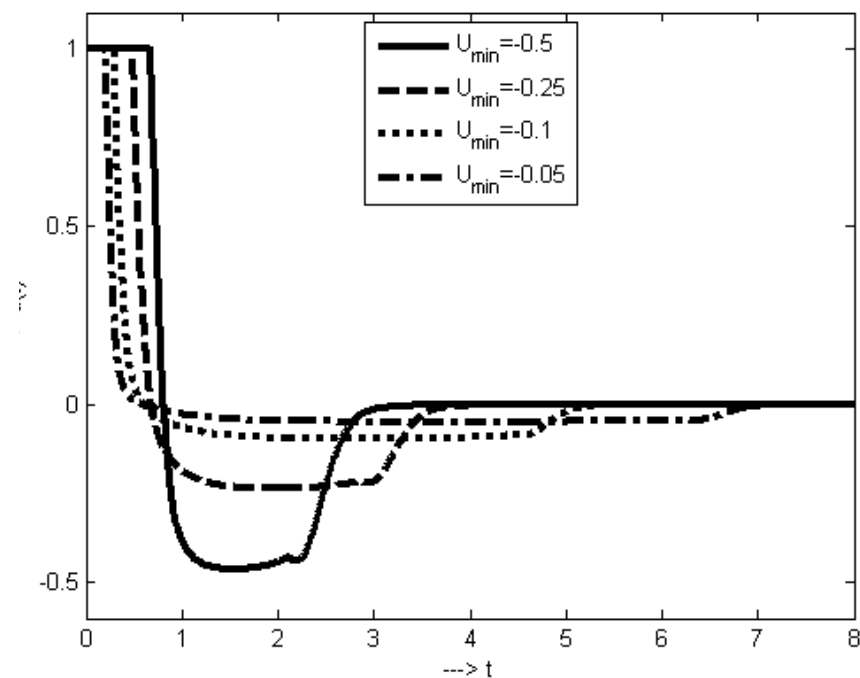
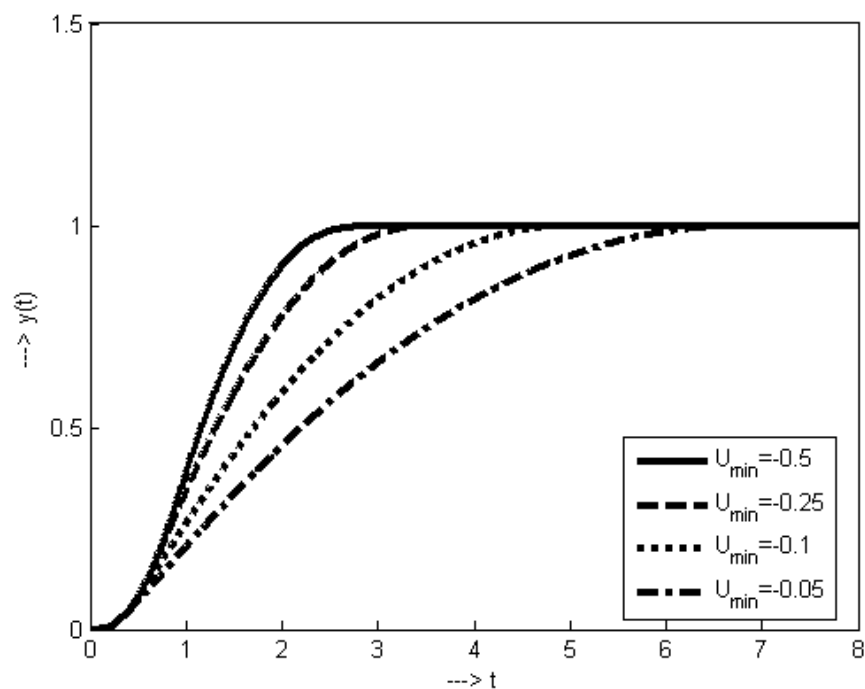
$$\varepsilon = \varepsilon_u = \varepsilon_y = \{0.1, 0.05, 0.02, 0.01, 10^{-3}, 10^{-4}, 10^{-5}\}$$

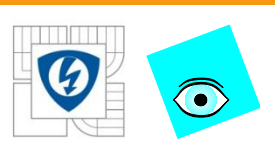




Complex Poles – Setpoint Steps

$T_d=0.1$; $\varepsilon=10^{-5}$ (red pole-pair)

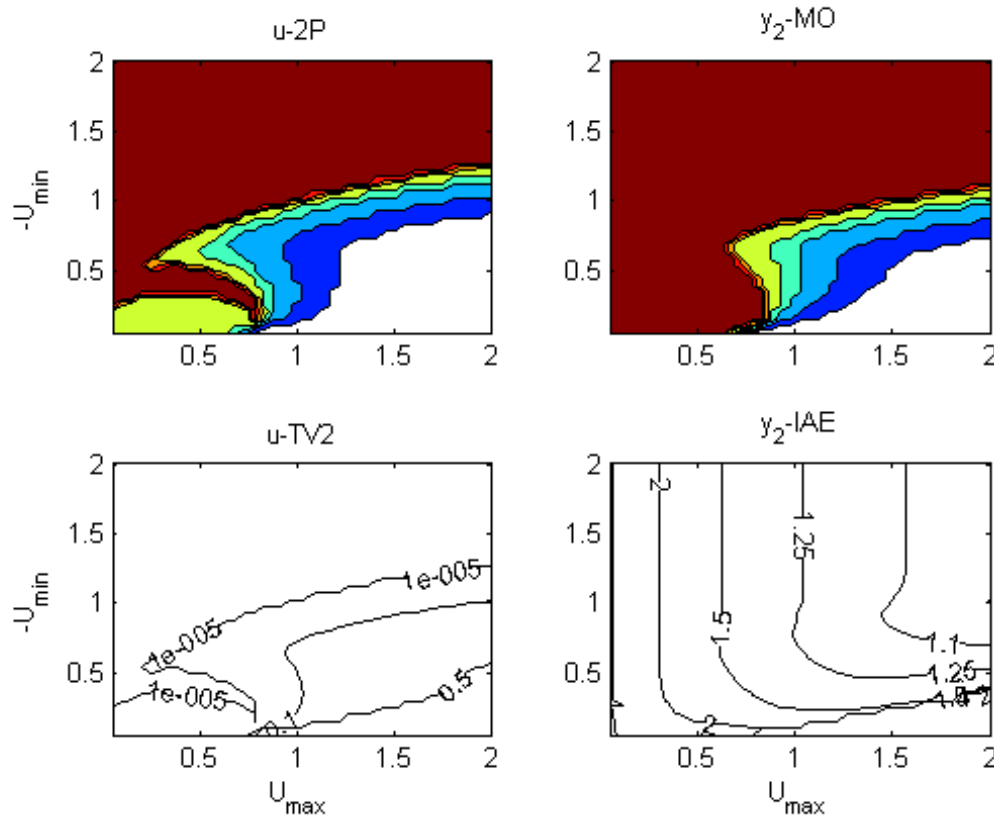


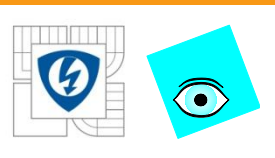


Complex Poles – Perf. Portrait

$$\varepsilon = \varepsilon_u = \varepsilon_y = \{0.1, 0.05, 0.02, 0.01, 10^{-3}, 10^{-4}, 10^{-5}\}$$

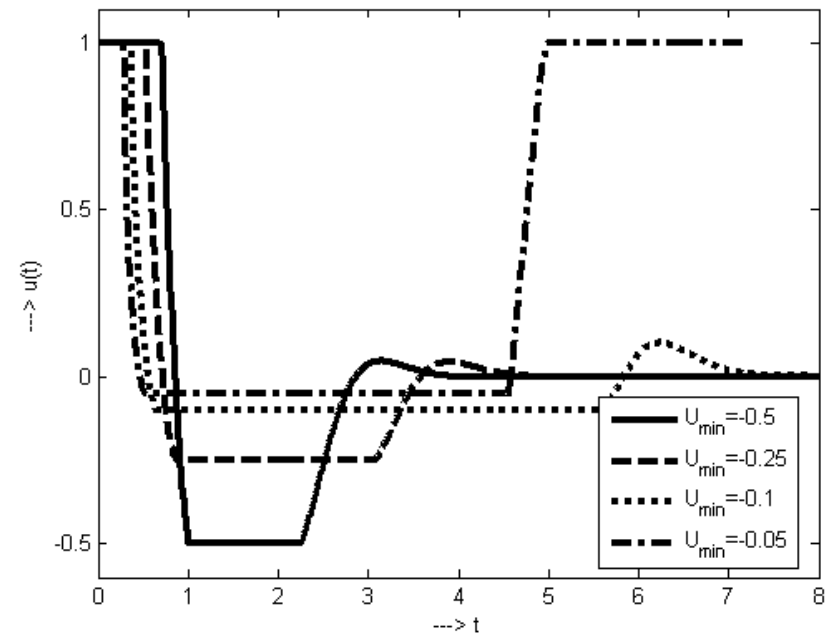
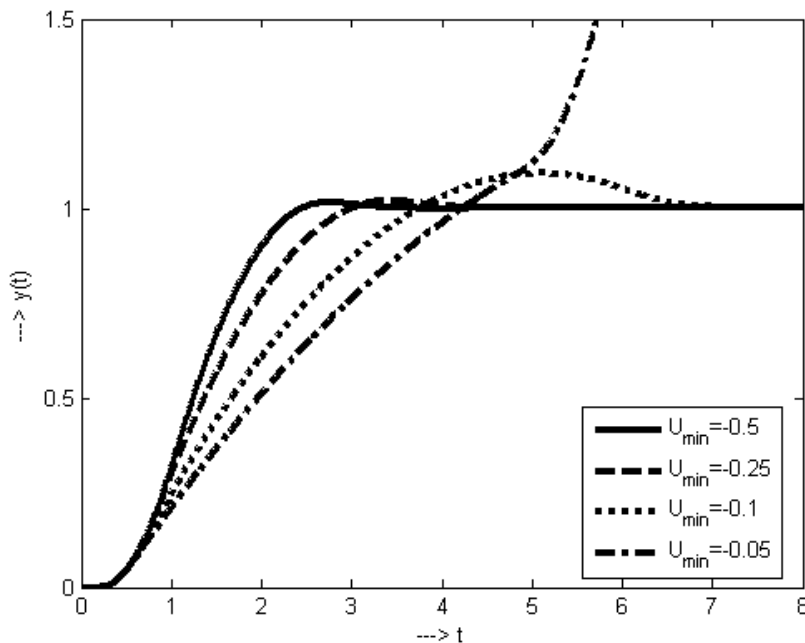
- $T_d=0.2$; $\varepsilon=10^{-5}$ (red pole-pair)

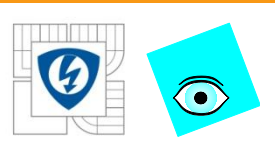




Complex Poles – Setpoint Steps

- $T_d=0.2$; $\varepsilon=10^{-5}$ (red pole-pair)
- Diverging for $\text{abs}(U_{\text{max}}/U_{\text{min}})>20$

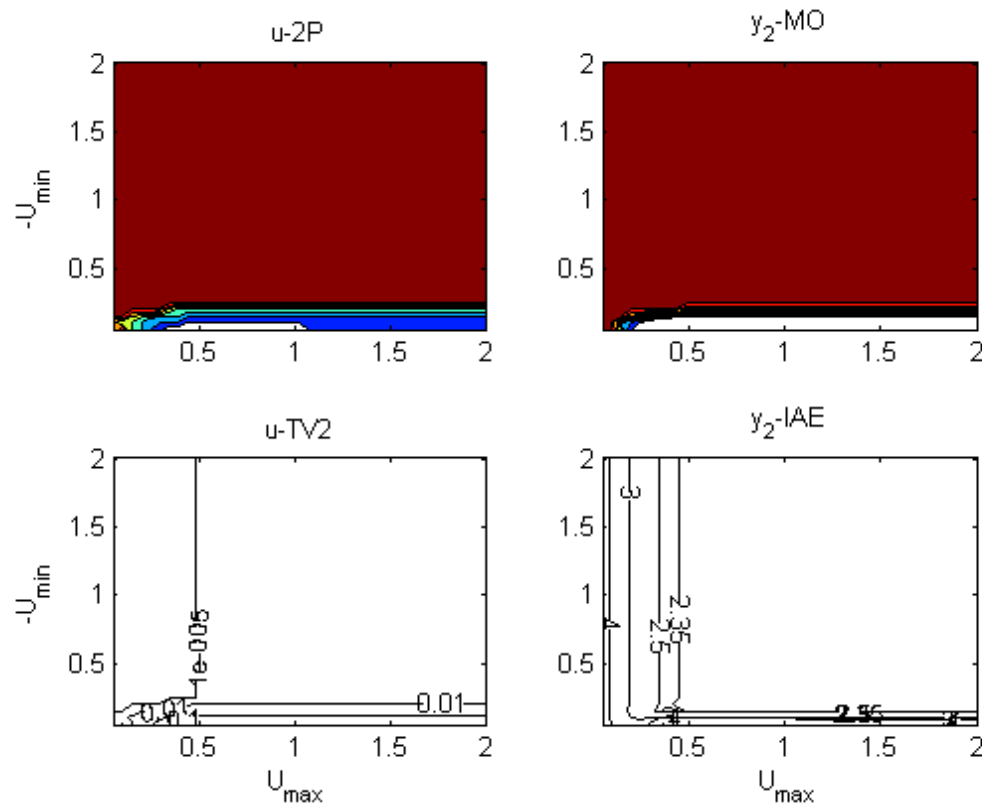


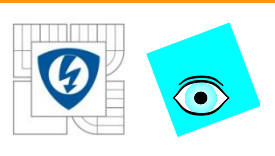


Complex Poles – P. Portrait

$$\varepsilon = \varepsilon_u = \varepsilon_y = \{0.1, 0.05, 0.02, 0.01, 10^{-3}, 10^{-4}, 10^{-5}\}$$

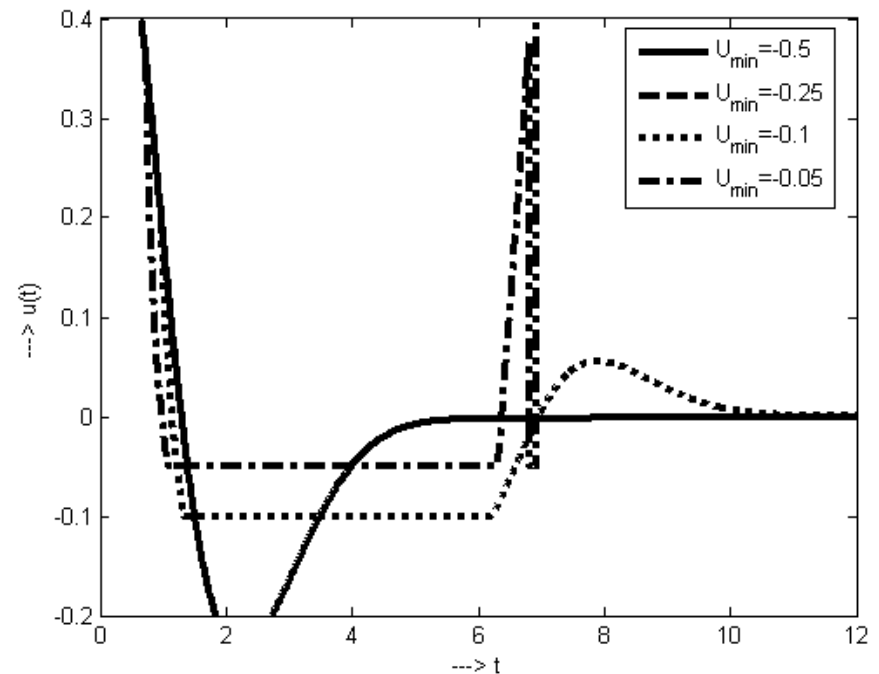
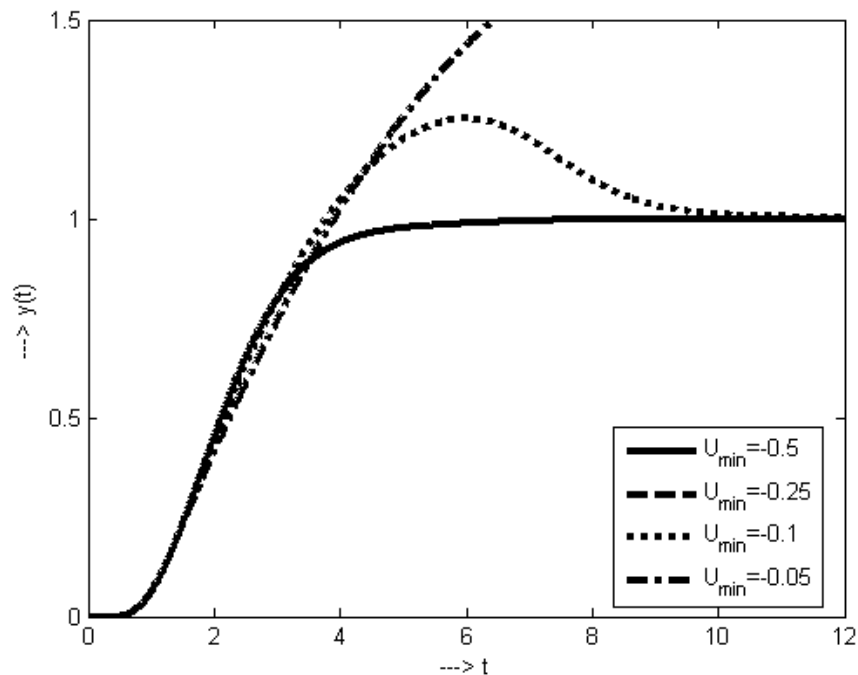
- $T_d=0.5$; $\varepsilon=10^{-5}$ (red pole-pair)

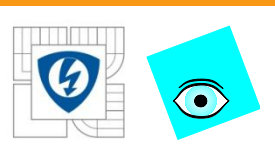




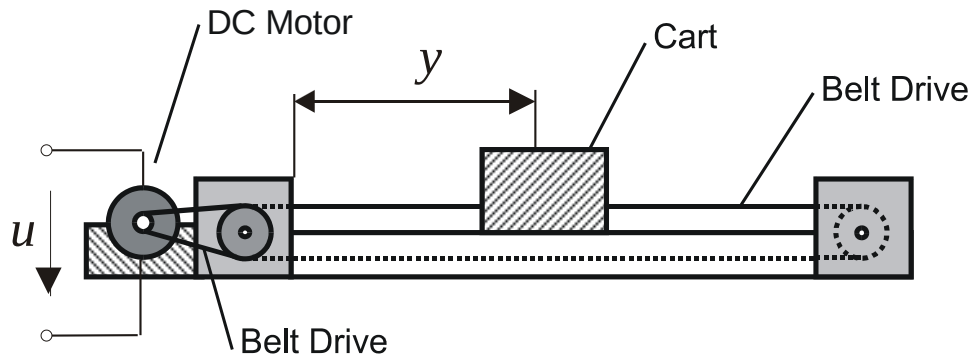
Complex Poles – Step responses

- $T_d=0.5$; $\varepsilon=10^{-5}$ (red pole-pair)
- Diverging for $\text{abs}(U_{\text{max}}/U_{\text{min}}) > 10$





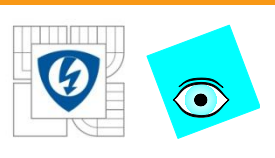
Example: Controller Tuning



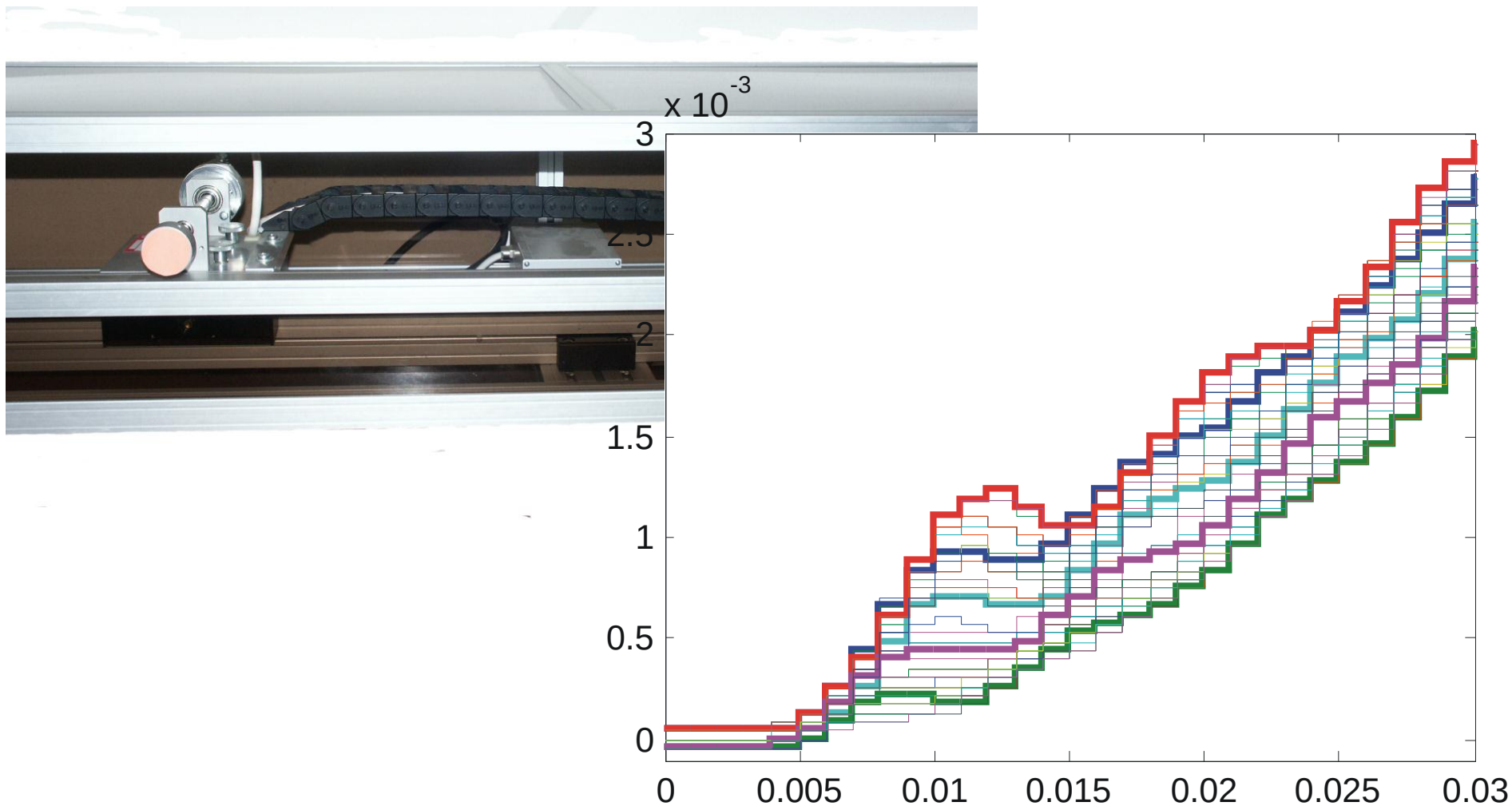
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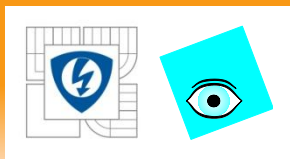


Example: Controller Tuning



11.3.2011

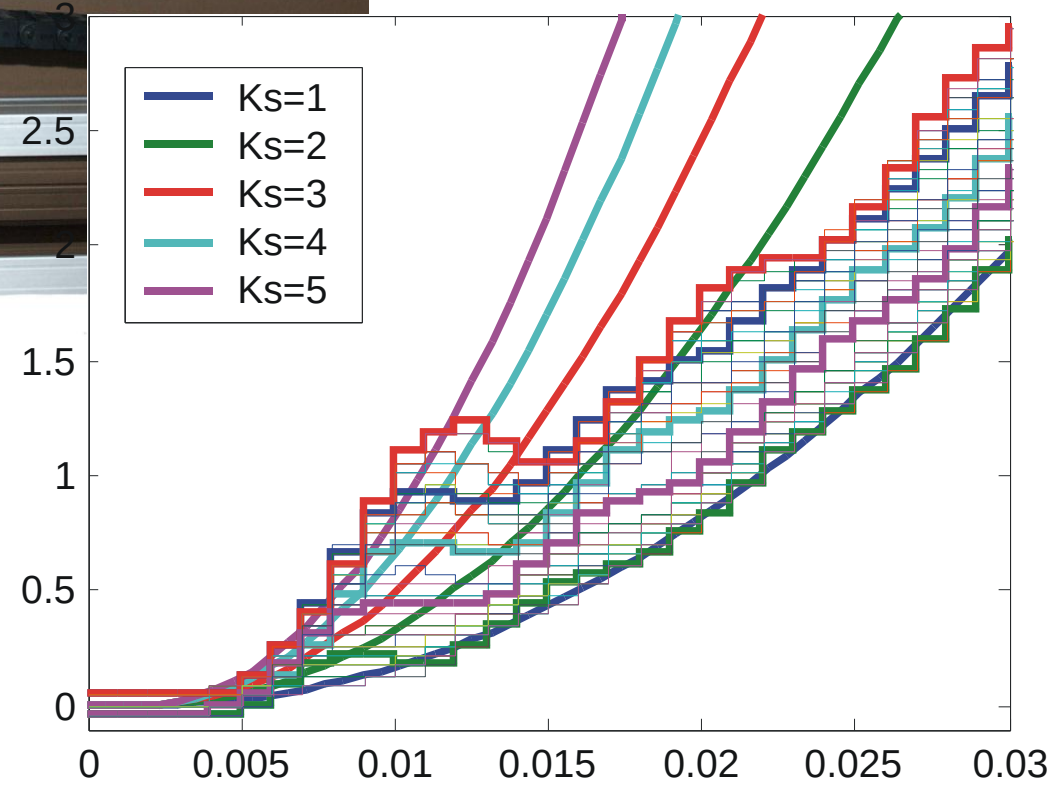
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Example: Controller Tuning



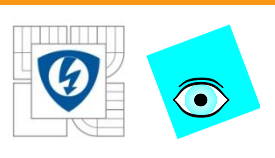
$$S(s) = \frac{K_s}{s^2} e^{-0.003s}$$



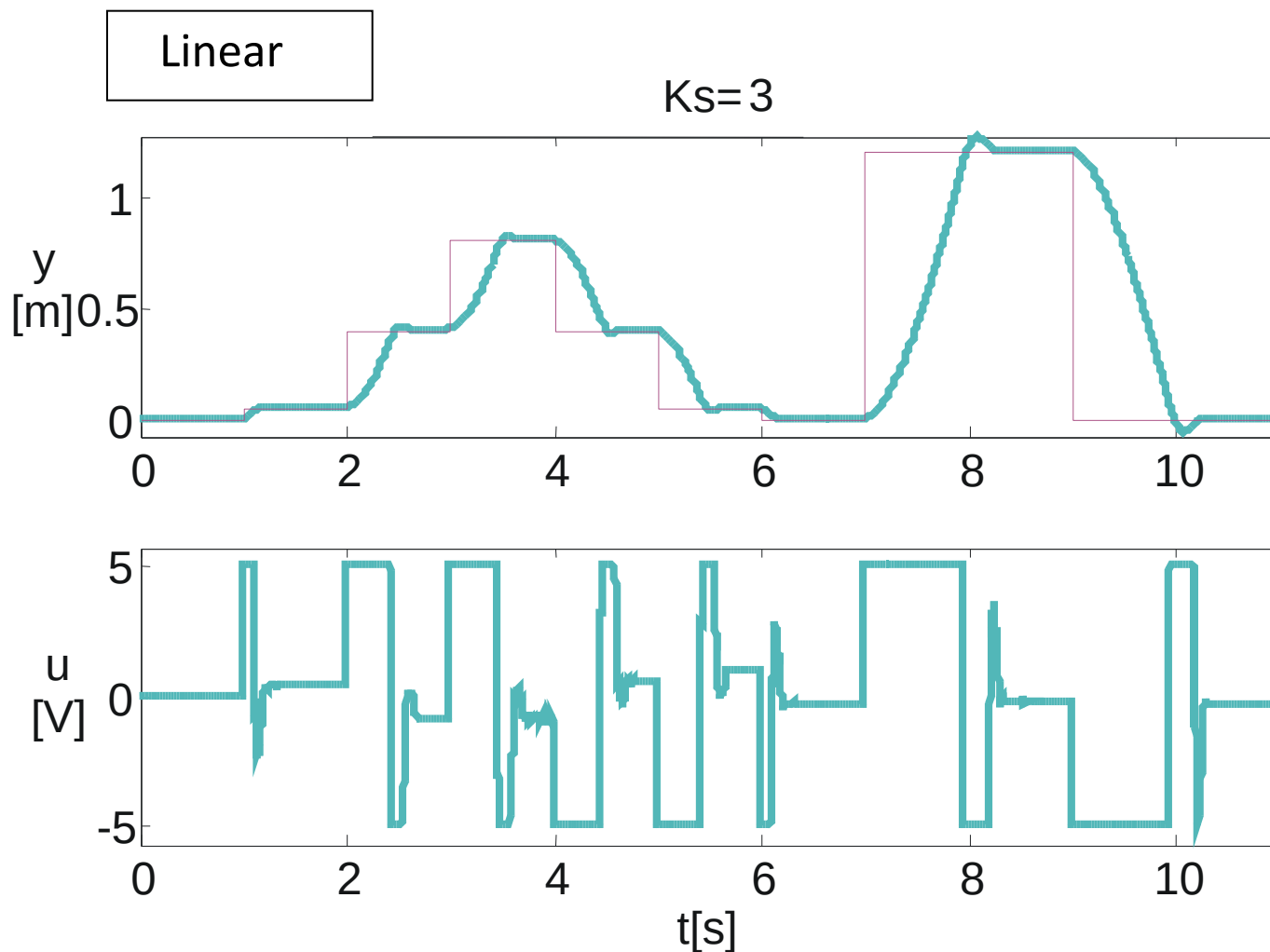
11.3.2011

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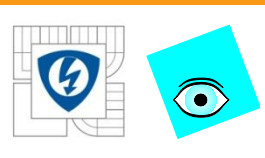
Constrained Linear Control



11.3.2011

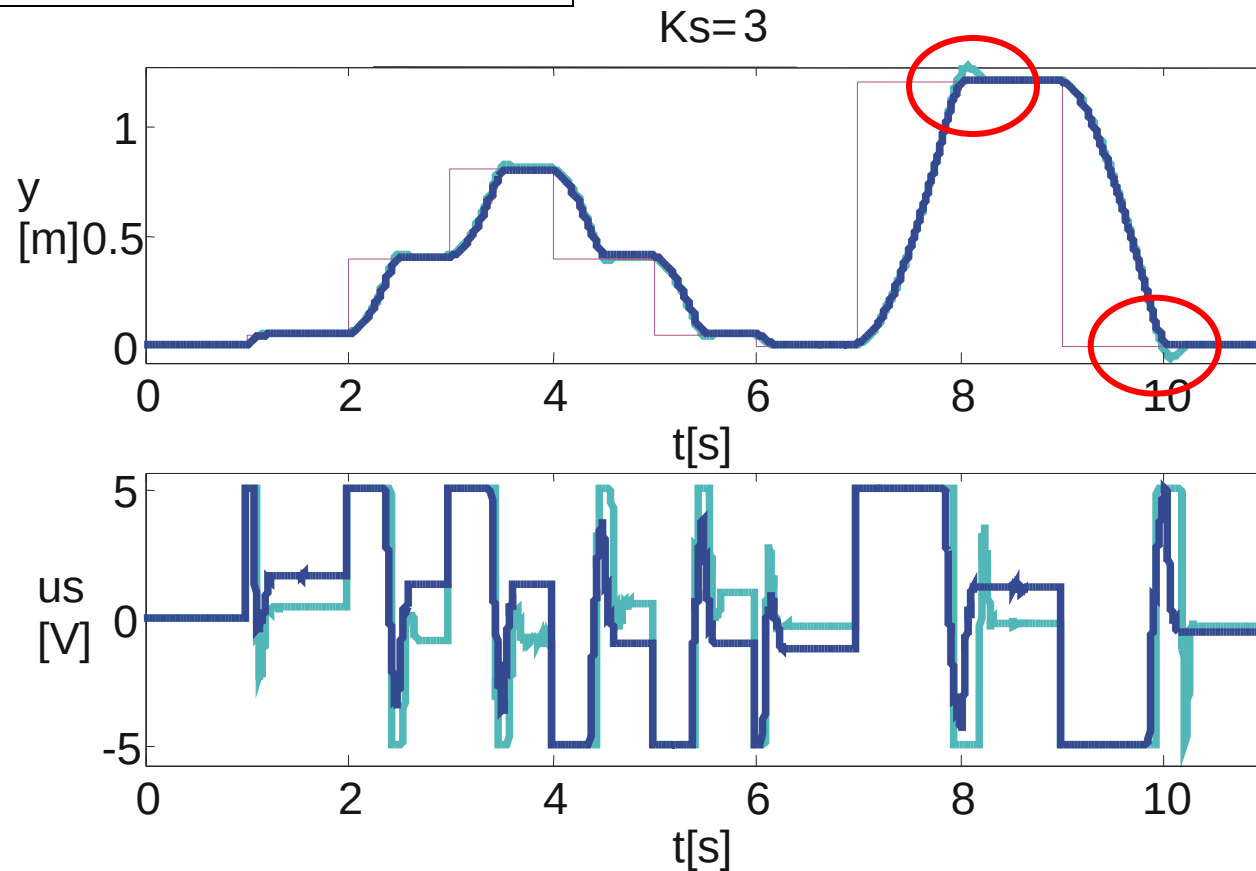
INVESTICE DO ROZVOJE VZDĚLÁVÁNÍ





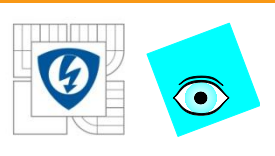
Real versus Complex Poles

Linear +
Constrained Real poles

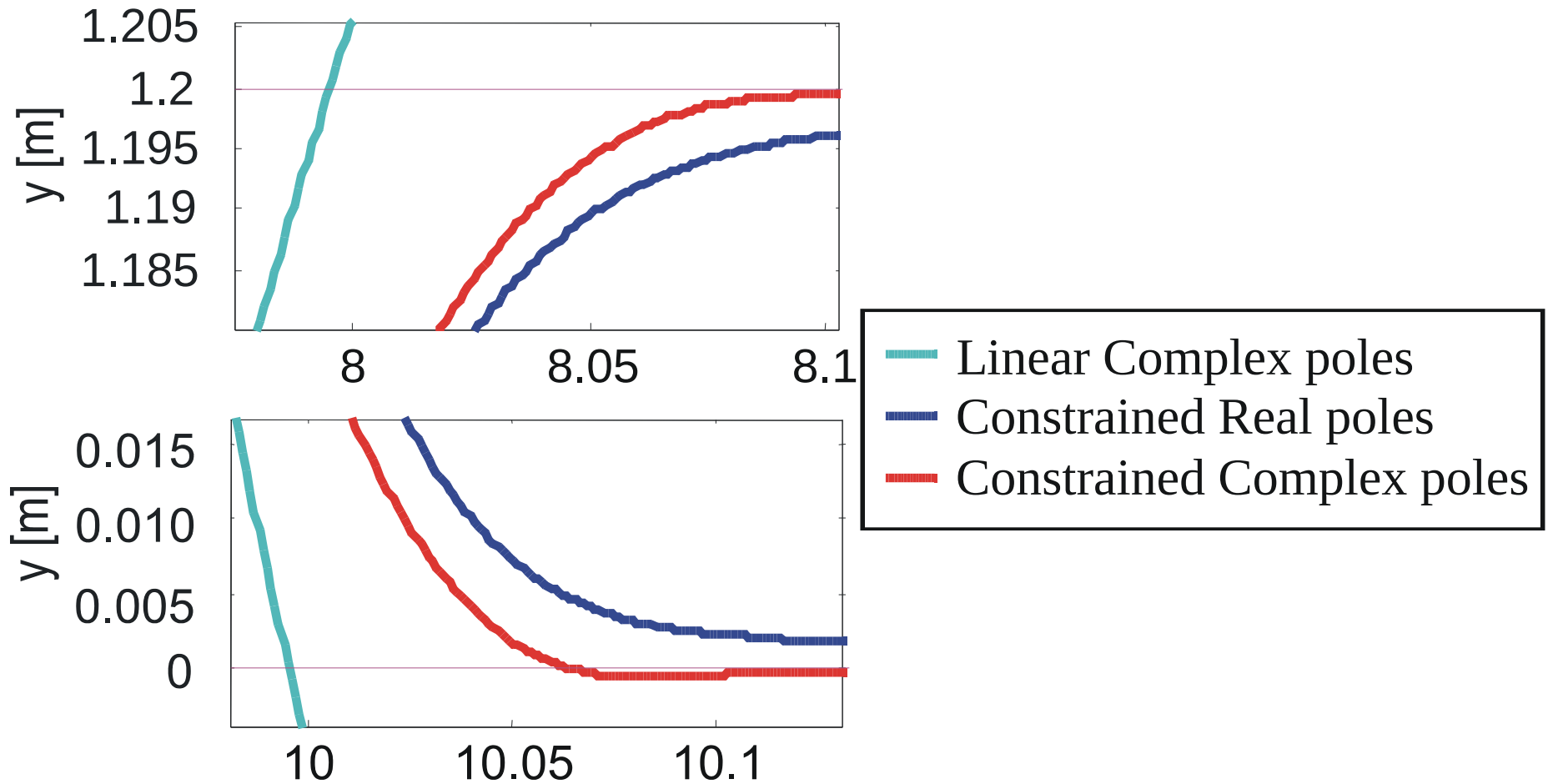


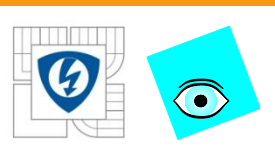
11.3.2011

INVESTICE DO ROZVOJE VZDĚLÁVÁNÍ

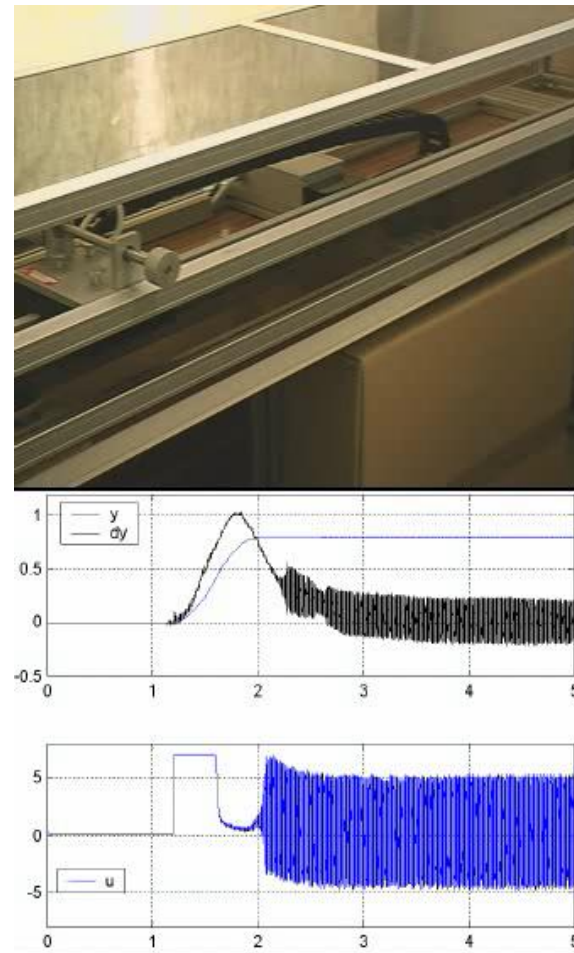
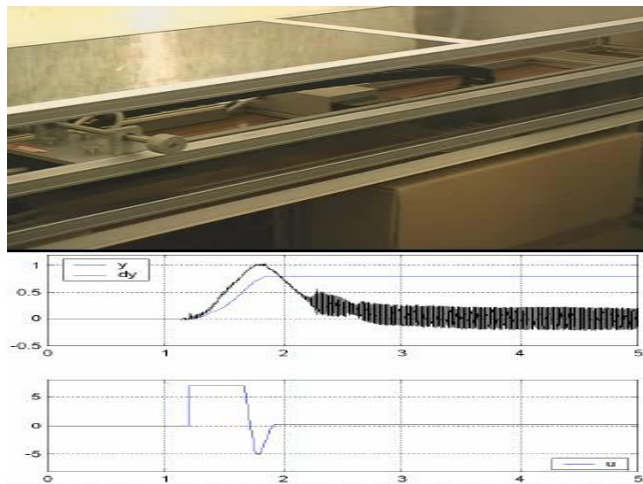


Real versus Complex Poles



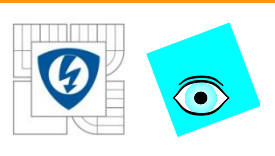


Cart identification & control



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INVESTICE DO ROZVOJE VZDĚLÁVÁNÍ



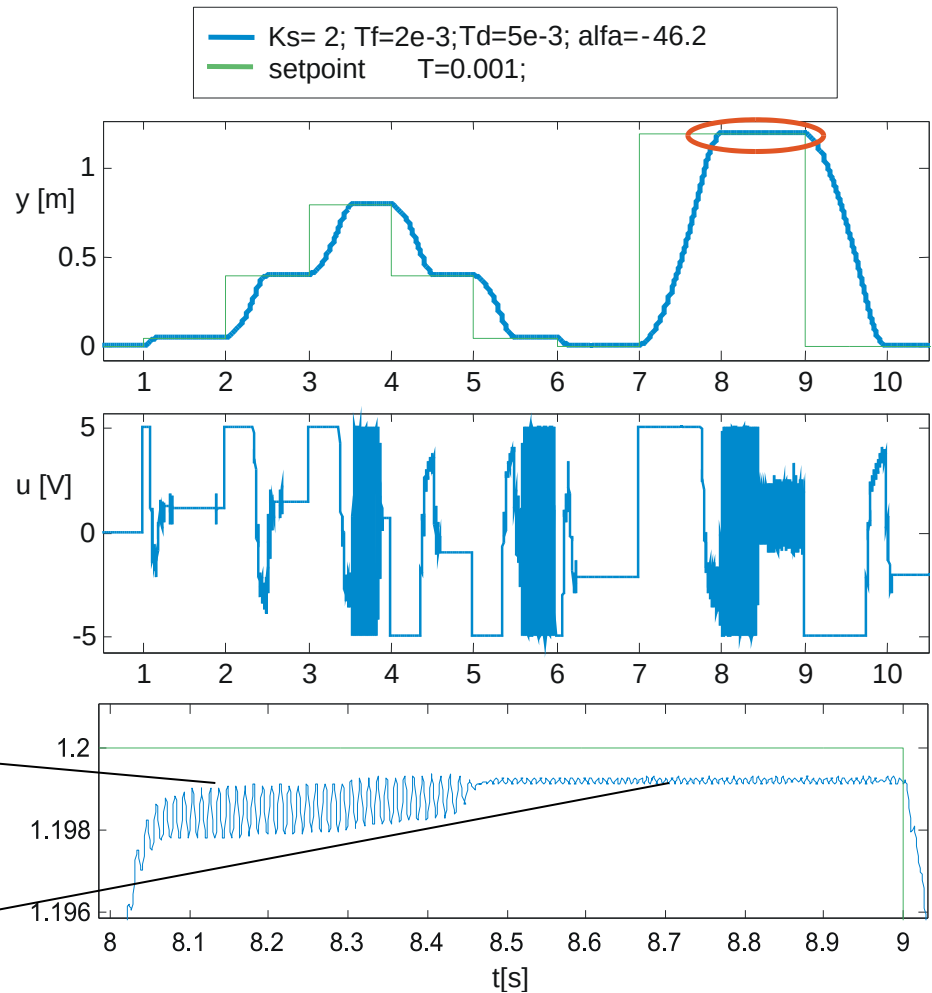
Identification – stability border

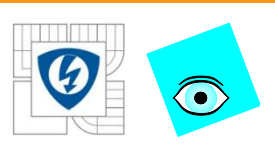
$$\hat{T}_d = \frac{r_1}{r_0} \frac{\arctg x}{x}; \quad x = \frac{2\pi}{T_0} \frac{r_1}{r_0};$$

$$\hat{K}_s = \frac{\omega^2}{\sqrt{r_0^2 + \omega^2 r_1^2}}; \quad \omega = \frac{2\pi}{T_0}$$

$$\hat{T}_d = 2.7ms; \quad \hat{K}_s = 12.1$$

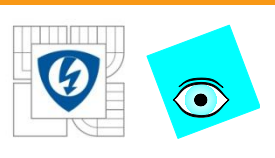
$$\hat{T}_d = 2.0ms; \quad \hat{K}_s = 17$$



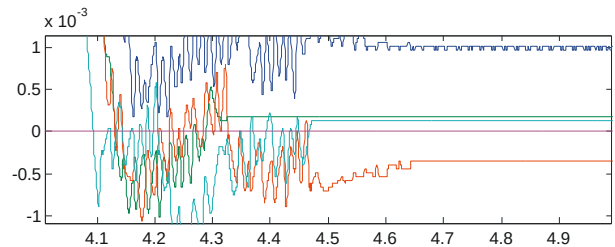
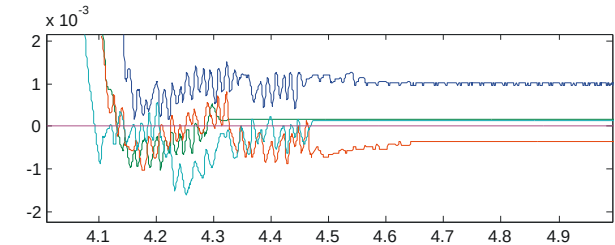
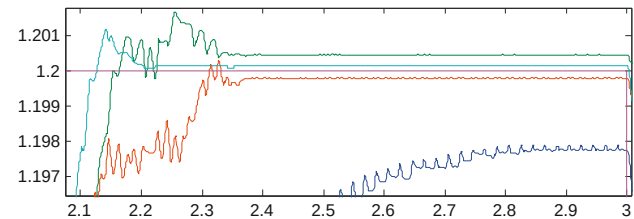
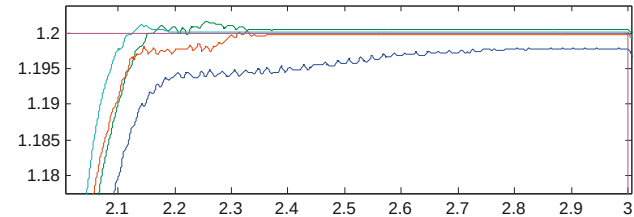
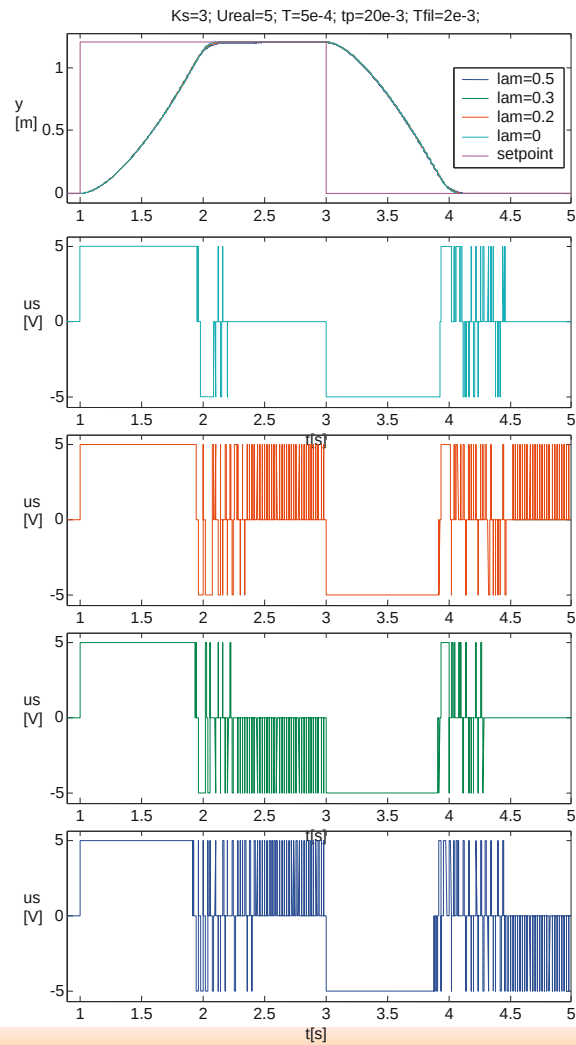


PWM Pole Assignment Controller

- Analogous approach to the PAM case
- Simpler actuator construction
- Higher steady state precision



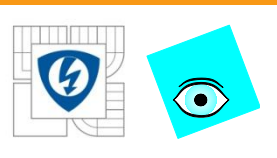
PWM Pole Assignment Controller



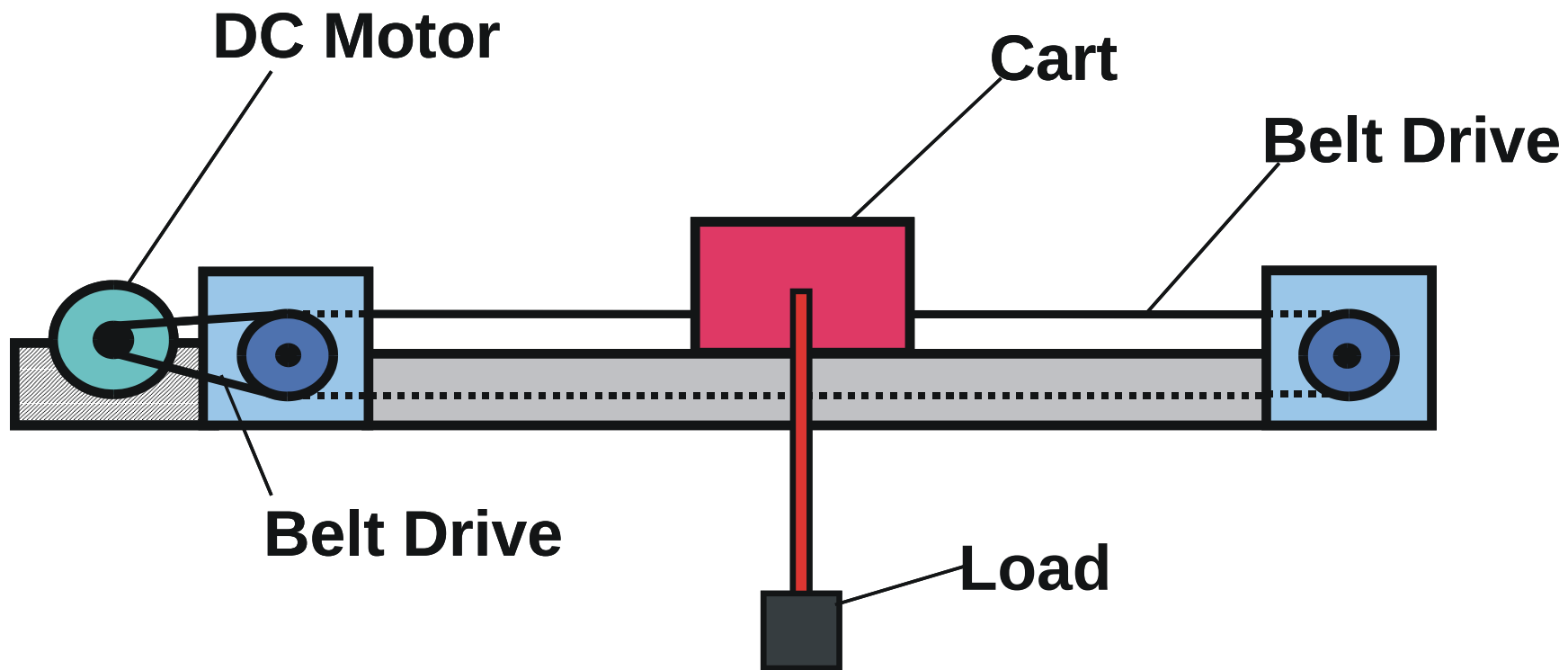
11.3.2011

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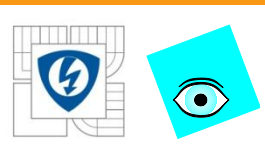
Pendulum identification & control



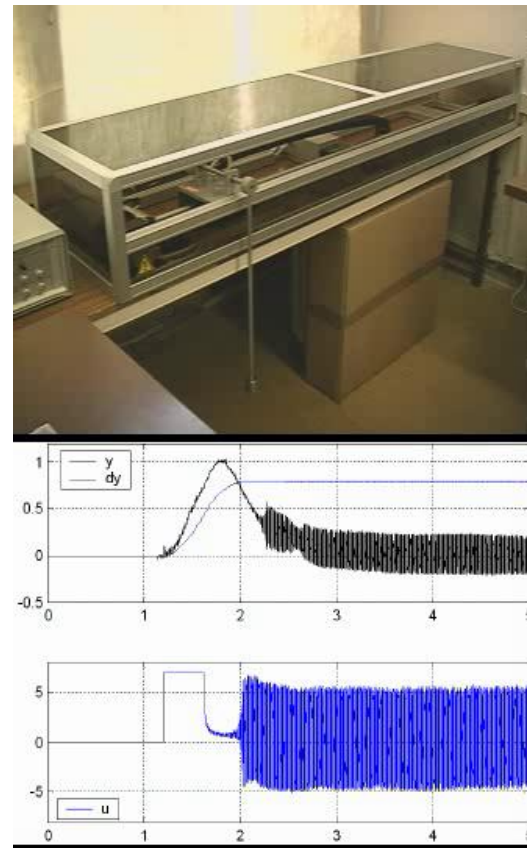
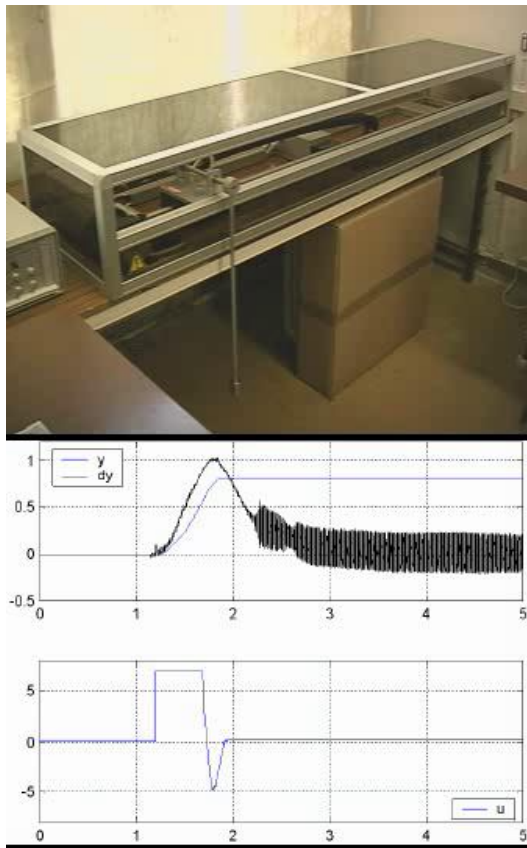
11.3.2011

INVESTICE DO ROZVOJE VZDĚLÁVÁNÍ





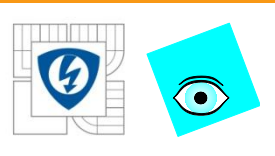
Pendulum identification & control



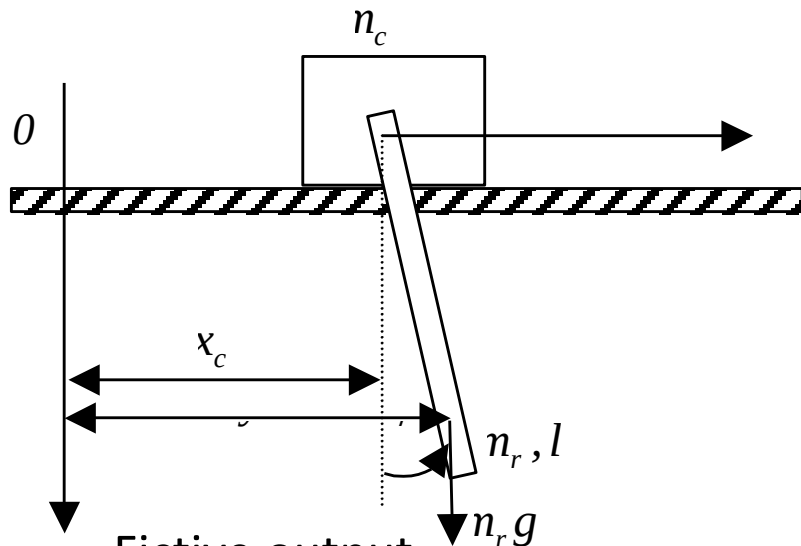
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Reduction of the relative degree



Fictive output

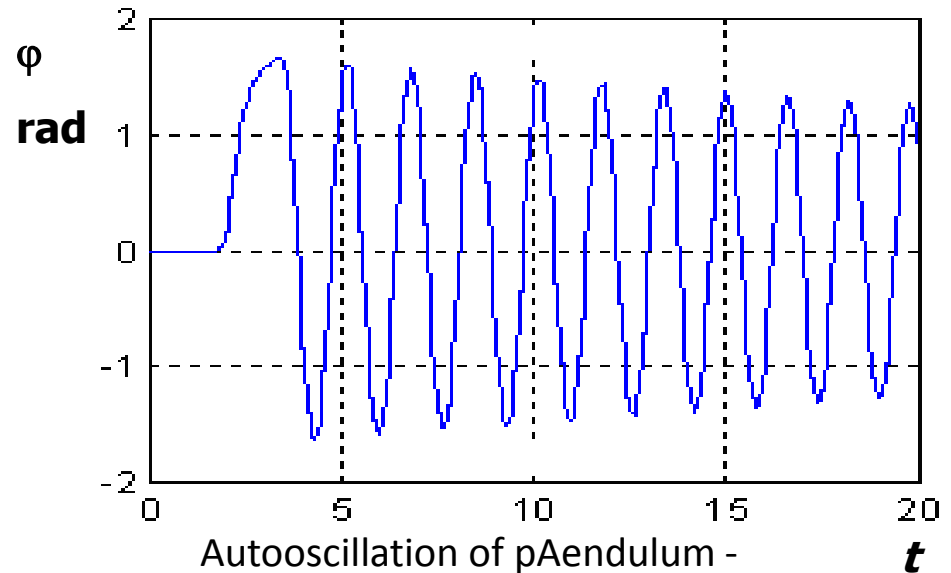
$$y_f = y + (T_1 + T_2)\dot{y} + T_1 T_2 \ddot{y}$$

Analytical tuning

$$T_1 = T_2 = 3T_0$$

Experimental tuning

$$T_1 = T_2 = T_0/2$$



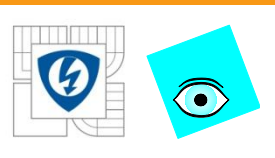
Measurement of time

constant T_0

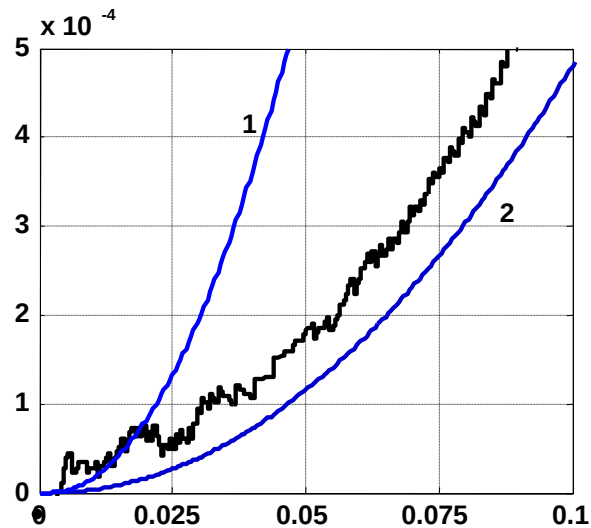
Aproximation by transfer

function

$$F(s) = \frac{K_s}{T_0^2 s^2 + 2b_t T_0 s + 1}$$



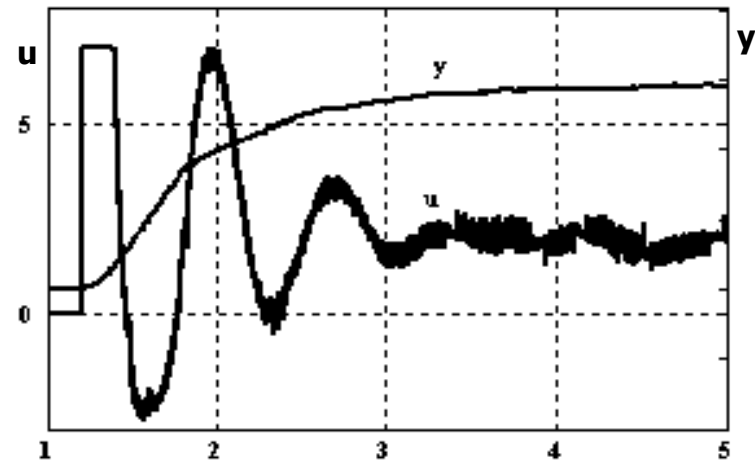
Pendulum Identification & Control



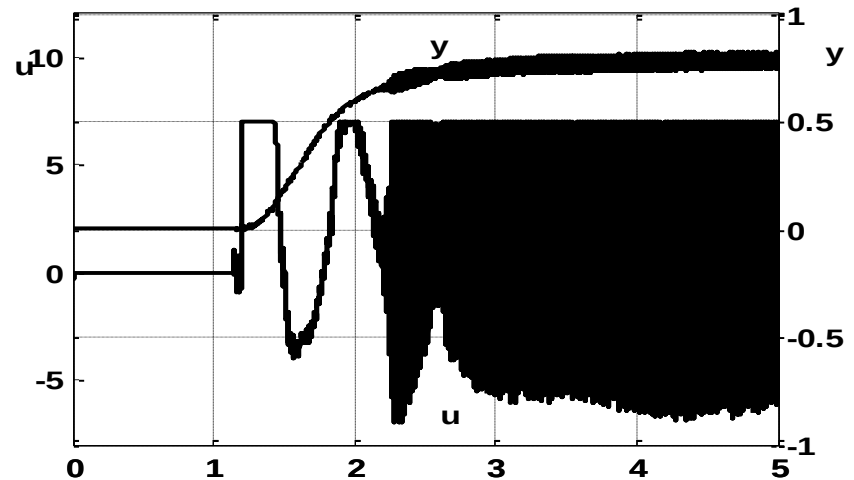
Approximations of the step response ,
Sampling period $T=0.5$ ms

1. $K_s=0.5$, $T_d=1$ ms
2. $K_s=0.1$, $T_d=1$ ms

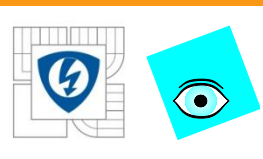
Pole used for control : $\alpha=-3$



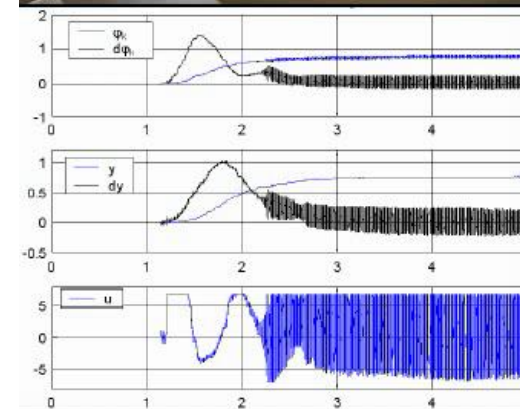
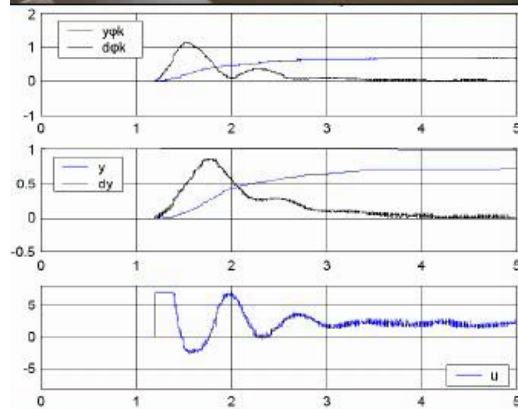
Real control using parameters no.1



Real control using parameters no.2



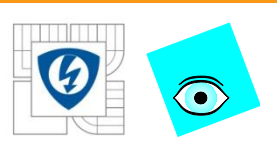
Pendulum identification & control



11.3.2011

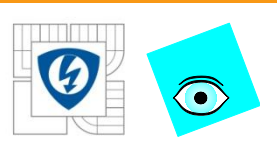
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Conclusions I.

- Generalization of the method by Ziegler and Nichols (single integrator + dead time)
- Simple process approximation (double integrator + dead time) gives excellent results
- Simple and reliable controller tuning – analysis of system nonlinearity
- Suboptimal gain scheduling solutions for the case of complex poles / time delayed systems



Conclusions

- New solutions for simple and advanced problems
- Many solutions of the constrained pole assignment problem - distance definition, ordered n-tuples of poles
- Simplicity of the control algorithms
CPU Time $\approx 0.1\text{ms}$
- Simple and Reliable controller tuning
- New opportunities for practice
- Nonsymmetrical amplitude and rate constraints
- Extension for nonlinear systems
- Windupless I-action